



TESE DE DOUTORAMENTO

**NANOSIZED METALLIC OXIDES GOVERNING THE
CHEMICAL AND BIOCHEMICAL OXIDATION OF
POLLUTANTS PRESENT IN WASTEWATER**

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Nanosized metallic oxides governing the chemical and biochemical
oxidation of pollutants present in wastewater

Para defensas telemáticas

Dna. María Gamallo Mirón

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**Nanosized metallic oxides governing the chemical and biochemical
oxidation of pollutants present in wastewater**

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ABBREVIATIONS AND ACRONYMS

ABTS	2,2'-azinobis-3-ethylbenzothiazoline-6-sulfonate
acn	acetonitrile
AH ₂	ascorbic acid
AOP	advanced oxidation process
APTES	(3-aminopropyl) triethoxysilane
ARB	antibiotic-resistant bacteria
ARG	antibiotic-resistant gen
A ₀	unit cell parameter
BPA	bisphenol A
BQ	benzoquinone
CB	conduction band
CBZ	carbamazepine
CCD	central composite design
CdS	cadmium sulfide
CLD	chemiluminescence detector
CLEA	cross-linked enzyme aggregate
CMC	carboxymethyl cellulose
cNF	chitosan-based nanofiber
COD	chemical oxygen demand
DEG	diethylene glycol
DMP	2,6-dimethoxyphenol
DMSO	dimethyl sulfoxide
DNA	deoxyribonucleic acid
E ₀	redox potential
E1	estrone
E2	17β-estradiol
e ⁻	electron

EC	European Commission
EDS	energy dispersive X-ray detector
EDC	endocrine disrupting compounds
EE2	17 α -ethinylestradiol
EL	enzyme loading
EQS	Environmental Quality Standards
EU	European Union
FAAS	flame atomic absorption spectroscopy
FAS	ferrous ammonium sulphate
Fe ²⁺	ferrous iron
Fe ³⁺	ferric iron
Fe ₂ O ₃	ferric oxide
Fe ₃ O ₄	magnetite
fsMP	fumed silica microparticle
fsNP	fumed silica nanoparticle
h ⁺	electron hole
HAADF-STEM	field-scanning transmission electron micrographs
H ₂ O ₂	hydrogen peroxide
HO ₂ \cdot	hydroperoxyl radical
HPLC	high performance liquid chromatography
h _{vb} ⁺	valence band holes
IBP	ibuprofen
ICG	ion chromatography
IC	inorganic carbon
ICP-OES	inductively coupled plasma-optical emission spectrometry
IY	immobilization yield
JCPDS	Joint committee on powder diffraction standards
K _{ads}	adsorption constant
K _M	Michaelis-Menten constant
KI	potassium iodide
K _{obs}	pseudo-first-order kinetic rate constants

LiP	lignin peroxidase
MeOH	methanol
MG	Methyl Green
MMCRC	mesoporous magnetite/carboxylate-rich carbon
MnP	manganese peroxidase
<i>Mt</i>	<i>Myceliophthora thermophila</i>
MR	Methyl Red
MSFBR	magnetically stabilized fluidized bed reactors
Mw	molecular weight
NaN ₃	sodium azide
NC	nanocomposite
NDIR	non-dispersive infrared
NdFeB	neodymium-iron-boron
NO	nitric oxide
NP	nanoparticle
NSAID	non-steroidal anti-inflammatory drug
O ₂	molecular oxygen
¹ O ₂	singlet oxygen
O ₂ ⁻	superoxide radicals
O ₃	ozone
OD	optical density
OII	Orange II
OMP	organic micropollutant
PAH	polycyclic aromatic hydrocarbon
PANI	polyaniline
PAP	polyaspartate
PEI	polyethylenimine
pK _a	negative logarithm of the acid dissociation constant (K _a)
PLC	programmable logic controller
PPCP	pharmaceutical and personal care product
PPMS	physical property measurement system

PS _{DFT}	pore size by NLDFT method
PYR	pyrene
PZC	point of zero-charge
RB19	Reactive Blue 19
RhB	Rhodamine B
ROS	reactive oxygen species
R123	Rhodamine 123
R ²	correlation coefficient
SAI	sorption-assisted immobilization
Si	silicon
SBA	mesoporous silica
S _{BET}	surface area obtained by BET multipoint analysis
SBR	sequential batch reactor
SEM	scanning electron microscopy
SMX	sulfamethoxazole
SRM	surface response methodology
SnO ₂	tin (IV) oxide
SPR	surface plasmon resonance
TAE	tris-acetate-EDTA buffer
TC	total carbon
TCE	trichloroethene
TEM	transmission electron microscopy
TEOS	tetraethyl orthosilicate
TGA	thermogravimetric analysis
TiO ₂	titanium dioxide
TMAOH	tetramethylammonium hydroxide solution
TN	total nitrogen
TOC	total organic carbon
TSS	total suspended solids
<i>Tv</i>	<i>Trametes versicolor</i>
t _{wall}	wall thickness

$t_{1/2}$	half-life time
UV	ultraviolet
UVP	ultraviolet Pen-Ray® lamp
V_0	volume of sample
VB	valence band
V_{max}	maximum reaction velocity
VP	versatile peroxidase
V_p	pores volume
VSM	vibrating sample magnetometer
VSS	volatile suspended solid
WFD	Water framework directive
W_{Fe}	iron weight
WL	washing loss
WWTP	wastewater treatment plant
XRD	X-ray diffraction
XTT	sodium salt-based cell proliferation colorimetric assay
ZnO	zinc oxide
ZnS	zinc sulfide



RESUMEN EXTENDIDO

En un contexto global, la creciente industrialización de la sociedad hace que cada día cobre una mayor importancia el tratamiento y eliminación de los residuos industriales. Entre las industrias que generan los efluentes más contaminantes se encuentran la industria papelera, textil, de refinería, de curtiduría y farmacéutica, entre otras (Rodríguez 2012). Los compuestos recalcitrantes, como los productos farmacéuticos, los productos de cuidado personal, tensioactivos, productos químicos industriales, tintes, etc., presentes en el agua constituyen un grave peligro incluso a bajas concentraciones, causando problemas para la salud humana y el medio ambiente (Maszenan et al. 2011, Mascolo et al. 2010, Kiatkittipong and Assabumrungrat 2017).

Las etapas convencionales de tratamiento primarios basados en procesos de coagulación-floculación y secundarios en sistemas biológicos aerobios y anaerobios en plantas de tratamiento de aguas residuales (EDAR) eliminan parcialmente este tipo de contaminantes. En consecuencia, cuando se trata de implementar un sistema de tratamiento para contaminantes recalcitrantes, el enfoque de tratamiento terciario sigue siendo el más recomendado, una vez que se han eliminado los sólidos, la materia orgánica y los nutrientes en las etapas previas. Las tecnologías existentes para el tratamiento terciario en las EDAR dependen principalmente del uso de membranas, ozonización o desinfección, utilizando luz ultravioleta (UV). Los nuevos procesos terciarios están todavía en desarrollo y tienen que proporcionar evidencia de una eliminación eficiente de los contaminantes sin que suponga costes altos de inversión ni de operación.

En este marco, los procesos de oxidación avanzada basados en procesos físico-químicos capaces de producir cambios profundos en la estructura química de los contaminantes presentes en matrices acuosas se han consolidado como una tecnología versátil y eficaz para el tratamiento de aguas contaminadas y la eliminación de compuestos químicos, incluyendo orgánicos, inorgánicos y metales pesados, y microorganismos patógenos (Carmona 2008). Algunas de las tecnologías de oxidación para la eliminación de sustancias tóxicas presentes en el agua que más han destacado en los últimos años son tanto procesos biológicos mediante el uso de enzimas oxidativas como procesos de oxidación Fenton y UV mediante el uso de

catalizadores sólidos. Esto es, en el caso de la reacción Fenton convencional, o también denominado Fenton homogéneo, el peróxido de hidrógeno (H_2O_2) reacciona con los iones de $Fe(II)$ en disolución, produciendo radicales hidroxilo ($\cdot OH$), generalmente a valores de pH cercanos a 3 (Garrido-Ramírez et al. 2010). Estos radicales $\cdot OH$, con un alto potencial de oxidación, son capaces de oxidar o incluso mineralizar una gran selección de compuestos recalcitrantes. Sin embargo, la aplicación del proceso Fenton convencional para el tratamiento de efluentes reales presenta una serie de limitaciones, principalmente debido a la necesidad de eliminar los iones de hierro disueltos en el efluente (Huang et al. 2012, Ratanatamskul et al. 2011). Una alternativa para resolver este problema es el uso de catalizadores sólidos, tanto en el caso de Fenton como en otros procesos de oxidación avanzada, de forma que puedan recuperarse una vez finalizado el tratamiento. Este tipo de proceso se conoce como proceso heterogéneo (Zazo et al. 2006). El uso de este tipo de catalizadores permite aumentar el área superficial de las especies metálicas proporcionando una buena dispersión de las partículas dentro de la matriz a tratar, mejorando a su vez la estabilidad del catalizador.

Existe un amplio espectro de materiales que han sido probados como catalizadores o como soportes durante los procesos de oxidación. En este sentido, el auge de la nanotecnología ha estimulado un fuerte interés por las propiedades de las nanopartículas (NP), con tamaño característico entre 10 y 100 nm, una gran área superficial y una alta reactividad química, características que les confieren cualidades ideales para ser utilizadas en procesos catalíticos.

Existen varias referencias sobre el uso de diferentes tipos de NPs como catalizadores o soportes (Zhang et al. 2017, Fida et al. 2017, Singh et al. 2016). Sin embargo, su aplicación en el proceso de tratamiento de efluentes debe asegurar su completa retención en el sistema, típicamente mediante membranas de nanofiltración. La posibilidad de sintetizar las NPs mencionadas anteriormente sobre un soporte de magnetita simplificaría en gran medida su uso, ya que podrían separarse aplicando un campo magnético (Zhang et al. 2008, Cleveland et al. 2014).

Además, el uso de nanopartículas magnéticas presenta una buena compatibilidad con el medio ambiente, ya que prolonga, a través de los sucesivos ciclos de recuperación, la vida útil del catalizador. Por lo tanto, para el caso del proceso Fenton, el uso de nanopartículas de hierro magnéticas, en las que se

sustituye el uso de iones Fe(II) disueltos, surge como una tecnología muy prometedora para el tratamiento de efluentes contaminados (Sun et al. 2009, He et al. 2016).

En vista de los buenos resultados obtenidos para la eliminación de diferentes compuestos mediante diferentes procesos de oxidación avanzada, el uso de nanopartículas magnéticas, con diferentes características y funcionalizaciones, puede considerarse el punto de partida para el desarrollo y uso de reactores magnéticos. Apenas hay información en la literatura sobre el diseño o el funcionamiento de los reactores en los que no es necesario el uso de sistemas de electroimanes para la separación de las partículas magnéticas. Este tipo de reactor se denomina reactor de lecho fluidizado estabilizado magnéticamente (MSFBR) y requiere una fuente de alimentación de corriente eléctrica, lo que aumenta considerablemente los costes de operación del sistema (Arivizhivendhan et al. 2016, Chen et al. 2017). Además, este campo magnético proporcionado por electroimanes permite la separación magnética de micropartículas, si bien se requiere un campo magnético más fuerte para las nanopartículas magnéticas (Tang and Lo 2013). En ninguno de estos trabajos se propone un dispositivo automatizado que permita la separación de las nanopartículas para su aplicación en ciclos sucesivos. Con el objetivo de solucionar este inconveniente, el desarrollo de sistemas automatizados para llevar a cabo la separación de los catalizadores es uno de los principales retos a conseguir durante el desarrollo de la presente tesis doctoral.

Por tanto, el objetivo principal de este trabajo es el desarrollo e implementación de diferentes tecnologías viables para la eliminación de compuestos recalcitrantes procedentes de aguas residuales basadas en la catálisis química soportada en nanopartículas magnéticas. Se han investigado diferentes enfoques y materiales para el tratamiento de aguas residuales, desde perspectivas más consolidadas hasta el uso de nanomateriales en función de los requisitos de la aplicación. Los materiales a nanoescala pueden diseñarse mediante síntesis controlada y selectiva, con propiedades físicas y químicas mejoradas y ajustables (Jeevanandam et al. 2018).

La combinación de diferentes materiales como compuestos híbridos, que cumplen con las propiedades específicas deseadas de cada uno de sus componentes, puede representar un tipo de nanomaterial potencialmente más eficiente, selectivo

y estable, en comparación con los métodos basados en un solo tipo de nanopartícula. Las nanopartículas utilizadas para el tratamiento de aguas residuales se pueden clasificar según su mecanismo de acción como nanoadsorbentes y nanomateriales reactivos, que actúan a través de reacciones químicas como ácido-base, redox, precipitación, catálisis y fotocátalisis o como soportes (García-Morales et al. 2018, Bao et al. 2017). El uso de este tipo de materiales debe enfrentar a varios retos fundamentales, como la alta capacidad de transformación/eliminación de los compuestos objetivo, coste aceptable, facilidad de síntesis desde una perspectiva de química verde, no toxicidad, biodegradabilidad, reciclabilidad y el potencial de recuperación después del uso (regeneración).

El estudio de los posibles riesgos ecológicos derivados de la liberación de nanomateriales en el medio ambiente es un área de investigación necesaria y complementaria en la perspectiva de la aplicación de estos procesos a gran escala. En este sentido, uno de los métodos más novedosos para estimar el posible impacto que las propiedades fisicoquímicas de estos nanocatalizadores pueden causar después de la exposición directa con una solución específica de ADN es un ensayo *in vitro* capaz de medir la degradación de ADN mediante electroforesis (Rivero et al. 2005). Otro método utilizado es la evaluación de la citotoxicidad, en la que se lleva a cabo la determinación del número de células vivas tras su exposición a posibles agentes tóxicos mediante el ensayo colorimétrico XTT (Roehm et al. 1991, Janus et al. 2019).

Para alcanzar el objetivo global de esta tesis, se definieron los siguientes objetivos específicos:

- Estudio de la transformación de compuestos recalcitrantes presentes en agua con el fin de explicar su comportamiento durante la etapa de eliminación mediante tratamientos de oxidación avanzados.
- Evaluación de diferentes procesos de oxidación avanzada basados en el uso de nano y micromateriales.
- Operación de diferentes configuraciones de reactores con unidades de separación magnética.

- Evaluación de la toxicidad asociada al uso de catalizadores sólidos en los procesos de oxidación avanzada para el tratamiento de aguas contaminadas.

En el Capítulo 3 se evaluaron nano y micropartículas de sílice (fsNP y fsMP) y nanofibras de quitosano (cNF) como soportes para la inmovilización de dos enzimas producidas por hongos ligninolíticos, en concreto, hongos de podredumbre blanca: lacasa de *Myceliophthora thermophila* (Mt) y *Trametes versicolor* (Tv) y la enzima Peroxidasa Versátil (VP) de *Bjerkandera* sp. (anamorfo R1). Una vez obtenido los diferentes biocatalizadores enzimáticos, se procedió a la caracterización de las enzimas inmovilizadas y a la evaluación de sus potenciales de oxidación frente a dos compuestos modelo: un colorante catiónico Verde de Metilo (MG) y un colorante aniónico Azul Reactivo 19 (RB19). Los materiales considerados como soporte mostraron una excelente biocompatibilidad con las enzimas, de modo que los bioconjugados obtenidos después de la inmovilización mostraron una mayor tolerancia a las variaciones de pH y temperatura, así como una mayor estabilidad operativa y de almacenamiento en comparación con la enzima libre. La mejora de las propiedades de las enzimas inmovilizadas se hizo evidente incluso en presencia de disolventes orgánicos e inhibidores de enzimas. Una vez seleccionado el biocatalizador más adecuado, se investigó su aplicación en una configuración de reactor enzimático de membrana que funciona en modo secuencial para la eliminación de diferentes compuestos recalcitrantes como Bisfenol A (BPA) y Estrona (E1), 17 β -estradiol (E2) y 17 α -etinilestradiol (EE2) y se llevó a cabo la eliminación eficaz del BPA durante varios ciclos de operación del reactor.

En el Capítulo 4 se explora el uso de diferentes agentes estabilizadores de nanopartículas de magnéticas (mNPs), incluyendo el ácido poliacrílico (PAA), polietilenimina (PEI) y SiO₂, con el objetivo principal de seleccionar el catalizador óptimo para su aplicación en el proceso de oxidación avanzada Fenton, utilizando el tinte RB19 como compuesto recalcitrante modelo. La influencia de las principales variables operacionales, como las concentraciones de mNPs y de peróxido de hidrógeno (H₂O₂), se evaluaron utilizando la Metodología de Superficie de Respuesta (SRM) según un diseño compuesto central, con el fin de optimizar las condiciones de degradación de RB19 con el nanocatalizador óptimo previamente seleccionado. Además, se lleva a cabo un estudio para eliminar el colorante modelo mediante el uso del catalizador inmovilizado en el material mesoporoso SBA-15. Finalmente, se

evalúa el catalizador de mayor potencial en la degradación de los estrógenos naturales E1, E2 y los estrógenos sintéticos EE2, BPA, el antibiótico sulfametoxazol (SMX) y el pireno (PYR). Sobre la base de los resultados de decoloración de RB19, se demostró que la estabilización de nanocatalizadores desempeña un papel crucial durante su aplicación en el proceso de oxidación Fenton. Las mNP recubiertas por PAA mostraron una buena estabilidad estructural y pueden separarse fácil y rápidamente mediante la aplicación de un campo magnético. Además, la inmovilización de estos mNP estabilizados con PAA en una matriz de sílice mesoporosa SBA-15 confiere al nanocatalizador excelentes propiedades como catalizador para los procesos Fenton, ya que logran una alta eficiencia en la eliminación de los contaminantes orgánicos a través de la recuperación y reutilización completa de nanocatalizadores.

El capítulo 5 tiene como objetivo dar un paso adelante en la aplicación de nanopartículas magnéticas mediante el uso de fotocatalizadores formulados como nanocompuestos (NC) para llevar a cabo la degradación de diferentes contaminantes, desde disruptores endocrinos como los ya utilizados BPA, E1, E2 y EE2 hasta diferentes colorantes, elegidos como modelos de contaminantes orgánicos. En este sentido, la excelente capacidad de los radicales $\cdot\text{OH}$ de oxidar compuestos orgánicos sugiere también la utilidad de explorar su generación fotoquímica. La fotocatálisis heterogénea es un proceso basado en la absorción directa o indirecta de energía radiante (visible o UV) por un sólido (el fotocatalizador heterogéneo que normalmente es un semiconductor de banda ancha). Las reacciones fotocatalíticas en los materiales semiconductores se producen mediante la promoción de un electrón desde la banda de valencia (VB) a la banda de conducción (CB). La energía mínima necesaria para que se produzca esta promoción la proporcionan los fotones que inciden en la superficie de la fotocatálisis y se denomina "band gap". Esto crea un par electrón-agujero que promueve la formación de las especies reactivas mediante reacciones de reducción y oxidación respectivamente.

El sistema fotocatalítico heterogéneo que se plantea en este capítulo utiliza como fotocatalizadores nanopartículas de óxido de titanio (TiO_2) y de óxido de zinc (ZnO) en combinación con nanopartículas de magnetita, lo que facilita su recuperación y reutilización en ciclos de degradación consecutivos de los contaminantes presentes en matrices acuosas. El fotocatalizador de TiO_2 es el más

empleado a nivel industrial, sin embargo, el ZnO posee unas características similares y es más barato, lo que lo convierte en un catalizador óptimo para aplicaciones industriales a gran escala. Sin embargo, la inmovilización de estos materiales semiconductores sobre soportes sólidos magnéticos reduce la actividad del catalizador y disminuye el rendimiento de eliminación de microcontaminantes. Durante el desarrollo de este estudio se evaluaron diferentes condiciones experimentales, estudiando además el potencial de reutilización de los diferentes fotocatalizadores y comparando el proceso de fotocatalisis con el proceso de oxidación de Fenton heterogéneo estudiado previamente en el Capítulo 4.

En el capítulo 6 se avanzará en el desarrollo de reactores bajo diferentes configuraciones, con el objetivo de integrar la etapa de reacción con la etapa de separación magnética que asegura la retención del catalizador en el sistema. Para ello, se han evaluado diferentes configuraciones de dispositivos de separación magnética, desde una unidad de separación interna hasta dos sistemas externos diferentes, comparando los principales parámetros operacionales que influyen en el funcionamiento del reactor, tales como la tasa de eliminación de los contaminantes persistentes objetivo y la eficiencia de retención del catalizador dentro del sistema para la eliminación del colorante RB19 como modelo recalitrante mediante el proceso de oxidación heterogénea Fenton.

Se operó la configuración óptima para la eliminación simultánea de una amplia gama de compuestos recalitrantes presentes en el efluente de un reactor biológico de una EDAR, proporcionando una combinación efectiva de unidades de reacción y separación. Además, se evaluó la configuración de un fotorreactor sobre la base de la configuración óptima utilizada anteriormente para su funcionamiento con una etapa de luz ultravioleta externa. La eficiencia de la eliminación fotoquímica de compuestos orgánicos puede alterarse drásticamente en función del diseño del reactor (tipo de lámpara, geometría o hidrodinámica), lo cual repercute de manera directa en el consumo de energía eléctrica y por tanto, en los costes de operación.

Por último, en el capítulo 7 del presente trabajo se comparan diferentes nanocatalizadores basados en magnetita, previamente estudiados en los Capítulos 4 y 5, con el fin de investigar el impacto que las propiedades fisicoquímicas de estos nanocatalizadores pueden causar después de su liberación al medio ambiente y que pueden causar daños tanto ecológicos como en los seres humanos directamente en

una amplia gama de concentraciones. Para ello, se realiza en primer lugar un estudio *in vitro* de genotoxicidad para determinar la degradación del ADN mediante ensayos de electroforesis. Este estudio genotóxico consiste en la exposición directa de los nanomateriales utilizados a lo largo de esta tesis con una solución de ADN, y así estimar los efectos pro-oxidantes de estos materiales o el posible efecto que pueden tener los agentes estabilizadores presentes en la superficie de las diferentes NPs en las cadenas de ADN. Posteriormente, se realizan también ensayos de citotoxicidad con el objetivo principal de analizar, en un segundo nivel de toxicidad, el impacto de los mismos nanomateriales en la función de las células mitocondriales de dos líneas celulares humanas diferentes (HaCaT y Caco2), ya sea mediante su acumulación o mediante su penetración directa en la membrana celular.

Por lo tanto, este trabajo contribuye a la comprensión de los posibles efectos sobre la genotoxicidad y la citotoxicidad de diferentes catalizadores nanoestructurados basados en magnetita a diferentes concentraciones. Además, subraya la importancia de seguir investigando los mecanismos y factores que afectan e influyen en la toxicidad de los catalizadores sólidos aplicados en los procesos de oxidación avanzada para garantizar una mejor utilización de los nanomateriales y aumentar la conciencia con su correcta utilización en diferentes aplicaciones ambientales.

En resumen, esta tesis contribuye a ampliar los conocimientos actuales sobre la eficacia de diversas tecnologías de postratamiento para la eliminación de compuestos persistentes presentes en los efluentes líquidos mediante el enfoque de la utilización de la nanotecnología, identificando diferentes estrategias para mejorar la eliminación de esos compuestos. Además, se analiza la influencia de los factores operacionales no sólo con el propósito de maximizar la eficacia de estas tecnologías para eliminar los compuestos objetivo, sino también con el objetivo de garantizar la máxima retención de los nanocatalizadores en el sistema de reacción mediante tecnologías económicamente competitivas y sencillas, tratando de responder a la creciente demanda ambiental de descontaminación de las aguas residuales de origen tanto urbano como industrial.

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1. Chapter 1

GENERAL INTRODUCTION



OUTLINE

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1.1 Wastewater management: a challenge for technology developers

Pressures such as water scarcity, increasingly stringent regulations, aging infrastructure, the prospect of climate change, volatility of energy prices, the need to engage with local communities and governments in promoting circular economy, among others, have a major role to play in the wastewater treatment sector, which is undergoing a transformational evolution in order to address existing and future challenges effectively and innovatively. Over the recent years, different wastewater management policies have been defined. Based on the 2030 Agenda for Sustainable Development, adopted by the Member States of the United Nations in 2015, one of the objectives is “Ensure the availability and sustainable management of water and sanitation for all” (UNICEF 2017). Moreover, the removal of organic micropollutants (OMPs) and the recovery of resources for reuse are key challenges in the water cycle management (WWAP 2017).

The presence of OMPs in aquatic environments has become an issue of growing concern due to their potential adverse effects on humans and natural ecosystems (McCallum et al. 2017). These compounds have been detected in the environment at trace level concentrations ranging from ng L^{-1} to $\mu\text{g L}^{-1}$. OMPs are released into the environment through a variety of sources, mainly agriculture, industry, hospitals and domestic residues, and may include a vast series of chemically different compounds, such as pharmaceuticals and personal care products (PPCPs), pesticides, illicit drugs, hormones, polycyclic aromatic hydrocarbons (PAHs) and household and industrial chemicals (Barbosa et al. 2016, Murray et al. 2010, Siddique et al. 2014). Additionally, these compounds can be classified as well-known regulated contaminants (e.g., PAHs, industrial compounds and pesticides) and chemicals of emerging concern with scarce regulation (e.g., pharmaceuticals and personal care products).

The Water Framework Directive (WFD) 2000/60/EC defined “Strategies against pollution in water” and Directives 2008/105/EC and 2013/39/EU establish Priority Lists of substances of special concern as well as a Watch List (WL) in order to monitor and gather information on the potential risks of OMPs for the aquatic environment. The WL is a list of potential water pollutants that European Union (EU) Member States must carefully monitor to determine the risk they pose to the aquatic

environment and whether EU Environmental Quality Standards (EQS) should be established for them.

Currently, the presence of emerging pollutants in aquatic environments has already been considered by the Commission Implementing Decision (EU) 2018/840 establishing a WL of substances for Union-wide monitoring in the field of water policy in accordance with Directive 2008/105/EC of the European Parliament and of the Council and repealing Commission Implementing Decision (EU) 2015/495. It included ten substances or groups of substances: one synthetic and two natural hormones, three antibiotics, two herbicides and two pesticides. Despite these efforts, the number of emerging pollutants is steadily increasing as industries develop, and it is therefore necessary to update frequently the legislation on OMPs to guarantee human and environmental health.

The presence of these OMPs in the influents of the wastewater treatment plants (WWTPs) is a major challenge. Since conventional treatments such as coagulation, flocculation, sedimentation or filtration in WWTPs are not designed to remove them, these pollutants may persist in the effluent and be released into receiving waters as trace pollutants (Kolpin et al. 2002, Lapworth et al. 2012). Recent studies noted that this type of facilities is the main responsible for the presence of OMPs in the aquatic environment (Kosma et al. 2014, Tijani et al. 2013). A large number of chemical compounds have been detected in WWTP effluents in a wide range of concentrations. Certain active endocrine compounds such as pesticides, halogenated and aromatic compounds, alkyl phenols, phthalates, preservatives, natural and synthetic steroids, etc., can be determined and alter the hormonal and homeostatic systems of the organisms causing disturbance in the reproduction of humans and wildlife (Colborn et al. 1993, Diamanti-Kandarakis et al. 2009).

A recent review recorded data on the occurrence of 60 emerging contaminants including antibiotics, anticonvulsants, artificial sweeteners, lipid regulators, non-steroidal anti-inflammatory drugs (NSAIDs), hormones, among others, in the influent, treated effluent, sludge and biosolids in municipal WWTPs of different geographical regions (Asia, Europe and North America). The results revealed a high occurrence of antibiotics both in the influent and the effluent, reaching values of a few tens of $\mu\text{g L}^{-1}$ (Tran et al. 2018). Moreover, antibiotics have been postulated as a

new class of water contaminants of emerging interest, mainly due to the evolution of antibiotic-resistant bacteria (ARB) and antibiotic-resistant genes (ARGs) (Bouki et al. 2013). Although WWTPs remove some OMPs during the treatment processes, removal efficiencies vary from plant to plant, leading to the disposal of certain compounds, causing persistent pollution on receiving waters (Kümmerer 2010). Therefore, the best available technology in tertiary treatment stages of WWTPs should be developed and adopted in order to meet present and future water treatment expectations (Paredes et al. 2018).

1.2 Tertiary treatment systems for the removal of OMPs

In recent decades, different strategies have been researched to control water pollution in WWTP effluents in order to improve the quality of the effluents treated before their discharge into the environment, from physicochemical to biological processes. Despite the efficiency of physicochemical alternatives, these methods are often very costly, and the accumulation of concentrated sludge creates a disposal problem. In the search of effective removal of micropollutants from large volumes of effluents with low-cost systems, biological processes were approached, but with limited efficiency.

Beyond conventional processes, different advanced treatment methods for the removal of contaminants from wastewater have been investigated as a potential solution to achieve these challenges. These methods can be classified into two separate categories: consolidated and advanced treatment methods (Figure 1.1) (Rizzo et al. 2018).

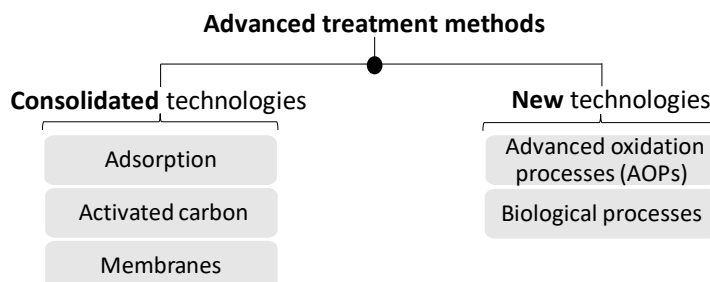


Figure 1.1 Classification of different advanced treatment methods for the removal of contaminants from WWTPs (Crittenden et al. 2012).

One of the most widely applied consolidated technologies is adsorption. Adsorption processes based on the retention of OMPs on the surface of a solid material have been widely studied, mainly because the formation of transformation products is avoided (Jiang et al. 2018). In this sense, activated carbon has proven to be a highly effective alternative material for removing target OMPs (Altmann et al. 2014). However, once the adsorbent is saturated, the material needs to be replaced and regenerated (Reungoat et al. 2012, Alvarino et al. 2018). Regarding membrane filtration processes, the main objectives are the removal of total suspended solids and microorganisms by implementing a physical barrier with pore sizes ranging 0.1-10 μm and 0.1-0.001 μm for micro and nanofiltration, respectively (Crittenden et al. 2012).

On the contrary, new technologies involving advanced oxidation processes (AOPs) and biological process approaches are considered as potential new alternatives. On the one hand, AOPs perform the oxidation of organic contaminants through reactions with hydroxyl radicals ($\cdot\text{OH}$) (Glaze et al. 1987). On the other hand, biological process such as the use of microorganisms as bacteria, algae or fungi represent an environmentally friendly alternative for the removal of persistent OMPs (Falás et al. 2016, Muñoz et al. 2006, Arca-Ramos et al. 2012). Both AOPs and biological process were two alternatives assessed in the current research, as will be presented and detailed in the following sections.

1.2.1 Advanced oxidation processes (AOPs)

AOPs are powerful oxidative methods that provide efficient removal rates of recalcitrant pollutants from water. AOPs involve the *in-situ* generation and use of highly reactive oxygen species (ROS), whose high oxidation potential makes them much stronger than other conventional oxidizing species, such as hydrogen peroxide (H_2O_2) and ozone (O_3). ROS include $\cdot\text{OH}$ radicals, superoxide radicals ($\text{O}_2^{\cdot-}$) and singlet oxygen ($^1\text{O}_2$), which are involved in the degradation of organic matter, ideally to its mineralization, producing carbon dioxide and water (Koppenol et al. 2010).

AOPs typically comprise two stages: i) the formation of $\cdot\text{OH}$ ($E_0 = 2.73 \text{ V}$) and ii) the reaction of these oxidants with organic contaminants present in water. AOPs are considered a highly competitive technology for the removal of organic pollutants which, due to their high chemical stability and/or low biodegradability, are not

successfully removed by conventional techniques (Oller et al. 2011). According to their mechanism of action, AOPs can be classified as non-photochemical treatments, such as Fenton and Fenton-like processes, electrochemical oxidation, ultrasound, ozonation, etc., and photochemical treatments, including homogeneous and heterogeneous photocatalysis, photo-Fenton, or ultraviolet light (UV) treatment (Munter 2001, Domínguez et al. 2014). Moreover, AOPs can be classified as homogeneous and heterogeneous processes, energy-dependent or non-energy-dependent (Figure 1.2).

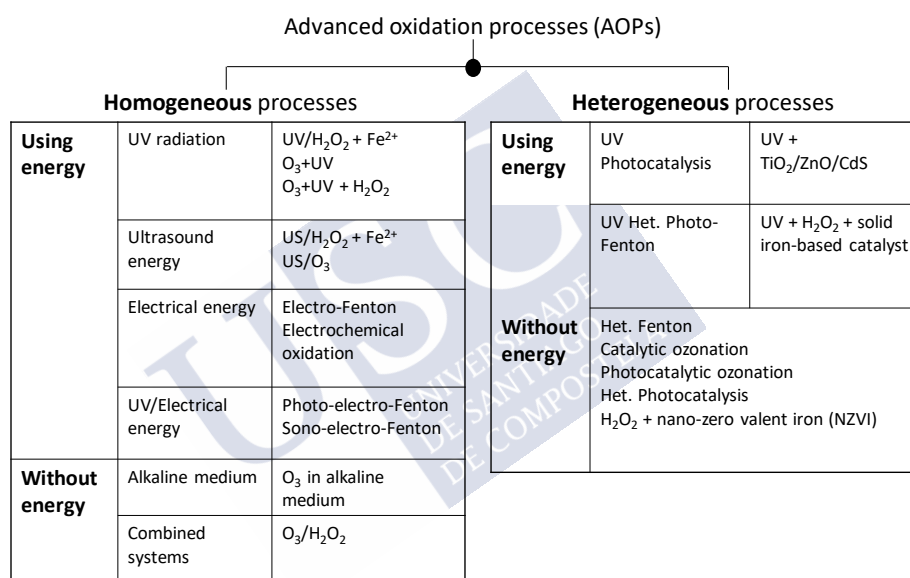


Figure 1.2 Classification of Advanced oxidation processes (AOPs). Adapted from Matavos-Aramyan and Moussavi (2017).

Ozonation

One of the most common advanced oxidation processes is ozonation, used for sanitization or removal of chemical contaminants (Von Gunten 2003). The reaction with a large number of organic compounds occurs by direct oxidation as an ozone molecule or by indirect reaction through the formation of secondary oxidants such as ·OH radical (Baig and Liechti 2001). The use of ozone presents a number of

drawbacks, such as relatively low solubility and stability in water, and requires an additional filtration step to remove biodegradable organic carbon from water (Somensi et al. 2010).

Sonolysis

During acoustic sonication, bubbles grow and collapse implisively, producing unusual chemical and physical phenomena. This collapse generates hotspots with a transient temperature of around 5000 K and pressures of about 1000 atm. Under such extreme conditions, water molecules dissociated into $\cdot\text{OH}$ radicals and H atom. Radical species react with other molecules to induce sonochemical degradations (Özdemir et al. 2011). Joseph et al. (2000) applied a sonochemical treatment for different azo compounds, such as C.I. Reactive Red 22 and Methyl Orange. The results showed that the removal of both dyes was rapid (>90% in 30 min). However, in the pursuit of better process efficiency and color removal, it is a common strategy to combine different AOPs. This is the case study carried out by Chung and Kim (2011), in which the efficiency of ozonation combined with three AOPs ($\text{O}_3/\text{H}_2\text{O}_2$, O_3/UV and $\text{O}_3/\text{H}_2\text{O}_2/\text{UV}$) for the removal of dye-containing synthetic effluents were evaluated. Similarly, the treatment of a textile industry effluent by different advanced oxidation processes (O_3 , O_3/UV , $\text{H}_2\text{O}_2/\text{UV}$, $\text{O}_3/\text{H}_2\text{O}_2/\text{UV}$, $\text{Fe}^{2+}/\text{H}_2\text{O}_2$) was also investigated (Azbar et al. 2004). The results showed that AOPs provide higher color removal than conventional chemical precipitation. Among the different AOPs, the $\text{O}_3/\text{H}_2\text{O}_2/\text{UV}$ combination showed the best results (99% chemical oxygen demand (COD) elimination and 96% color removal). Moreover, the Fenton process also showed good results (96 % COD removal and 94% color removal) but proved to be more economical.

With the aim of investigating the relevance of the different AOPs technologies, a search for bibliographic references published between 2012 and 2017 was conducted (Figure 1.3). As for the different types of dyes, azo dyes are by far the most studied, with 81% of the bibliographical references; carbonyl dyes accounted for 14%, which corresponds to the sum of two individualized searches for anthraquinone dyes and indigo dyes and, finally, for phthalocyanine dyes (5%). Among the different AOPs used to remove dyes, the most studied with 51% of the

bibliographical references is the Fenton process followed by photocatalysis (11%) and ozonation (9%).

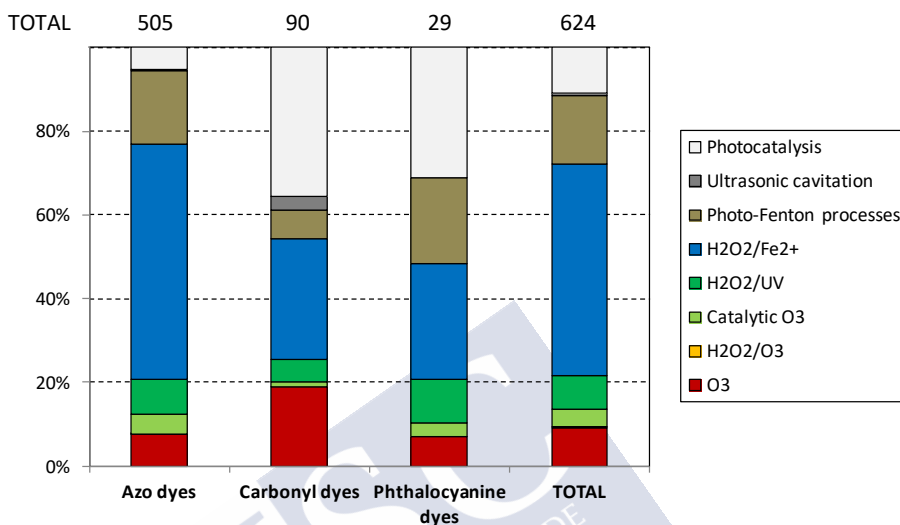
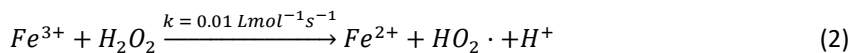
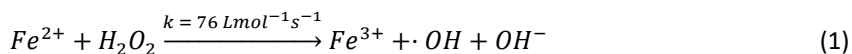


Figure 1.3 Scientific papers related to the application of AOPs for the removal of dyes (ISI Web of Knowledge; Years 2012 to 2017).

Fenton (H_2O_2/Fe^{2+}) and Photo-Fenton processes

The Fenton process is a widely studied AOP due to its efficiency and low reaction time (Pignatello et al. 2006). Fenton reactions are initiated with an electron transfer, in which ferrous iron (Fe^{2+}) reacts with H_2O_2 to generate $\cdot OH$ radicals (Equation 1), which are the species responsible for the oxidation of organic matter, ideally resulting in complete mineralization to CO_2 and H_2O . The main types of reaction of $\cdot OH$ with organic compounds include hydrogen atom abstraction from aliphatic carbon, the addition to double bonds and aromatic rings, and electron transfers (Bauer and Fallmann 1997).

Then, ferric iron (Fe^{3+}) is reduced to Fe^{2+} , forming a hydroperoxyl radical ($HO_2\cdot$), which is also an oxidizing agent towards organic compounds (Equation 2). "R" is used to describe the reacting organic compound:



A modified configuration corresponds to the Photo-Fenton process, which can also produce hydroxyl radicals.



A number of advantages are associated to the Fenton process to eliminate organic pollutants: no energy is required to activate hydrogen peroxide, low cost and easy operation, short reaction time and no mass transfer limitation due to its homogeneous catalytic nature. However, this process has some drawbacks that must be taken into account, such as low pH requirements (2-3), consumption of ferrous salts due to ineffective regeneration and the presence of residual iron in the effluent and the production of chemical sludge.

The efficiency of Fenton processes for the treatment of polluted wastewater is widely reported in the literature. The combination of chemical oxidation using the Fenton reagent (H_2O_2/Fe^{2+}) achieved the partial removal of organic content (COD) of the contaminated effluents (Papadopoulos et al. 2007). When Fenton oxidation was coupled to either an aerobic Sequencing Batch Reactor (Blanco et al. 2012) or aerobic biological treatment (Pérez et al. 2002a), not only COD removal but also efficient pathogen removal was observed.

Fenton-like process

Although the Fenton process has been broadly studied for the treatment of a wide range of scenarios, the process has serious drawbacks, with the unfeasible separation of the homogeneous catalyst (Fe^{2+}) from the treated water being the most notable, as well as the subsequent large volume of iron sludge produced that poses adverse effects on the environment and waste disposal (Cheng et al. 2004, Luo et al. 2010). Moreover, EU directives limit the discharge of iron ions into the environment to 2 ppm (Kiwi 2001). According to previous works, the steps associated with the post-treatment of these undesirable sludge costs can reach up to 50% of the total operating costs of wastewater treatment (Munoz et al. 2015).

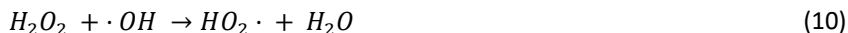
In this sense, the use of solid catalysts may represent a promising alternative to overcome these disadvantages, due to their easier separation from the effluent. The proposed mechanisms of action during Fenton-like process were the decomposition of H_2O_2 to $\cdot\text{OH}$ radicals by binding H_2O_2 to the iron species present on the surface of the solid catalyst of the chemisorption of probe molecule on the surface of the catalyst.

Several works include the use of nanomaterials with higher performance in contaminant removal due to their high surface/volume ratio (Zhang et al. 2008, Navalon et al. 2010, Yang et al. 2013, Xu and Wang 2012). Among these nanomaterials, the use of magnetite (Fe_3O_4) as a potentially benign material for the environment is a promising heterogeneous nanocatalyst of the Fenton type due to its easy and economical recovery through the application of a magnetic field, which allows its repeated use (Zang et al. 2018, Velichkova et al. 2013, Hou et al. 2016, Nidheesh et al. 2014).

Ultraviolet (UV) irradiation

Direct UV treatment and UV-based AOPs have received considerable attention in recent decades due to their application for microbial disinfection in the treatment of drinking and wastewater. However, UV light can also carry out the degradation of organic compounds by direct photolysis as a consequence of UV light absorption or

by indirect processes assisted by the addition of oxidizing or photosensitizing agents such as hydrogen peroxide (Equation 9-13).



The efficacy of UV photolysis of micropollutants varies among compounds with different UV absorption and its quantum yield (Giannakis et al. 2017).

UV photocatalysis oxidation

Photocatalysis relies on the capacity of semiconducting materials to act as sensitizers for light-reduced redox processes due to their electronic structure. A photocatalyst is a chemical that produces electron-hole pairs by absorption of light quanta and makes chemical transformations of the reaction participants that come into contact with it and regenerates its chemical composition after each cycle (Fox and Dulay 1993).

Photocatalysts include titanium dioxide (TiO₂), zinc oxide (ZnO), zinc sulfide (ZnS), ferric oxide (Fe₂O₃), silicon (Si), tin (IV) oxide (SnO₂) and cadmium sulfide (CdS), among others. TiO₂ has been the most widely cited photocatalyst in the literature due to its properties: considerable activity, high stability, no environmental impact and low cost (Augugliaro et al. 2006). However, homogeneous catalysts react quickly and provide good conversion rates per molecule, but using heterogeneous photocatalysis, the reaction rate is restricted to the limited surface area of the catalyst (Govan and Gun'ko 2014).

1.2.2 Biological processes

The ability of biological agents such as plants and microorganisms, both bacteria and fungi, to degrade or detoxify substances hazardous to human health and/or the environment is a well-known alternative to the methods described above for the removal of OMPs from wastewater, which is gaining increasing interest. Bioremediation is defined as the process by which organic waste is degraded biologically under controlled conditions to a safe state, or at levels below the concentration limit established by regulatory authorities (Mueller et al. 1996, Megharaj et al. 2011).

The scientific justification for bioremediation derives from a relatively new and emerging concept of Green Engineering, defined as the design, commercialization, and use of processes and products that are feasible and economical while minimizing source contamination and risk to human health and the environment (Kirchhoff 2003).

White rot fungi and oxidative enzymes

White-rot fungi differ from other microorganisms in their ability to mineralize all components of lignin to CO₂ and water. Lignin constitutes the most abundant natural-origin renewable aromatic polymer in the world (Kirk and Farrell 1987). It is found in the cell wall of most plants, forming a matrix together with cellulose and hemicellulose, which provides rigidity and natural protection against extreme temperatures and a certain hydrophobic character (Higuchi 1990). Of the three components of wood (cellulose, hemicellulose and lignin), lignin is the most recalcitrant compound, as it has a complex structure derived from the coupling of monolignols and three primary hydroxycinnamyl alcohols: *p*-coumaryl, coniferyl, and sinapyl alcohols (Wong 2009). In addition, it has a high molecular weight and is very insoluble, which hinders its degradation (Martínez et al. 2005, Pérez et al. 2002b).

Enzymes produced by ligninolytic fungi are oxidoreductases produced in secondary metabolism that catalyze the transfer of electrons from one substrate to another for the depolymerization and mineralization of lignin (Cabana et al. 2007). These oxidative enzymes act by generating highly reactive free radicals that attack the lignin molecule by breaking covalent bonds and giving rise to phenolic

compounds. The generation of these radicals makes lignin-modifying enzymes attractive for the development of advanced oxidation processes of recalcitrant compounds. In addition, ligninolytic fungi secrete high molecular weight mediators, increasing the number of potentially biodegradable compounds (Kersten and Cullen 2007).

In recent years, numerous studies have been carried out to evaluate the oxidative capacity of white rot fungi to oxidize organic compounds (Cabana et al. 2007, Blázquez and Guieysse 2008). The use of these enzymes in environmental technology presents a series of advantages over the use of microbial cultures, since high concentrations of contaminants can be maintained, there is no inhibition of microbial growth due to these substances, the control of the process is easier, the production of sludge does not exist, it can work in conditions of non-sterility and in addition, the easy control process (Duran and Esposito 2000). The main limitations that must be taken into account in the enzymatic system are the cost of production of the enzyme and its instability, due to changes in environmental conditions (Wariishi et al. 1988). Since the interaction of the enzyme with the substrate may be limited by the size of the biocatalyst, it is sometimes desirable to use enzymes that spread easily or act through mediators. In this sense, extracellular enzymes are also preferred, whose production is simpler and cheaper (Eibes et al. 2006). The main types of extracellular lignin-modifying enzymes are peroxidases and laccases (Touahar et al. 2014).

On the one hand, peroxidases are a group of enzymes that require the presence of H_2O_2 as an electron acceptor to carry out oxidation (Mester and Tien 2000). Among the best-known peroxidases, lignin peroxidase (LiP), manganese peroxidase (MnP) and versatile peroxidase (VP) stand out (Touahar et al. 2014). Lignin peroxidase (LiP, EC 1.11.1.14) was the first identified ligninolytic peroxidase produced by *Phanerochaete chrysosporium* capable of oxidizing the non-phenolic units of lignin (representing up to 90% of the total polymer content) (Janusz et al. 2013).

MnP (EC 1.11.1.13) was also first described in *P. chrysosporium* (Wariishi et al., 1988). This enzyme is considered the most common ligninolytic peroxidase produced by most basidiomycetes (Wesenberg et al. 2003). MnP requires Mn^{2+} to close its

active cycle, and it is Mn^{3+} that acts as a diffusible agent oxidizing both phenolic and non-phenolic units through lipid peroxidation (Hofrichter 2002). As for VP, it is considered a hybrid between MnP and LiP, since it is capable of oxidizing Mn^{2+} and also non-phenolic compounds with high redox potential such as veratryl alcohol (Wong 2009, Wesenberg et al. 2003, Taboada-Puig et al. 2015).

On the other hand, laccases (EC 1.10.3.2) are enzymes with phenol-oxidase activity that contain copper atoms in their active center (Reinhammar 1972). These enzymes catalyze the oxidation of a wide variety of organic substances, in a process coupled to the reduction of molecular oxygen to water (Kunamneni et al. 2008). These enzymes are known and studied since the end of the 19th century. They were first discovered in the latex of the *Rhus vernicifera* tree (Yoshida 1883). However, it was not until 1986, when their presence was demonstrated in fungi and their existence is now known in insects, bacteria and archaea (Baldrian 2006, Dittmer et al. 2009, Claus et al. 2002, Uthandi et al. 2010).

This demonstrates its wide distribution in nature, as well as its involvement in many different biological processes. Laccase alone or through the laccase-mediator system have great technological potential in different processes such as pulp and paper production, food treatment, bioremediation of environmental contaminants and in the treatment of industrial effluents (Zucca et al. 2011). Regarding their application in the removal of recalcitrant compounds, numerous studies have been published (Marco-Urrea et al. 2010, Gasser et al. 2014, Rodríguez-Delgado and Ornelas-Soto 2017). From the reports available, the use of laccase is considered a promising technology for the elimination of contaminants.

Laccase enzymes have great potential as industrial catalysts, due to their excellent functional properties (activity, selectivity, specificity), in many areas of the chemical industry: fine chemistry, food, among others (Koeller and Wong 2001). However, the use of free laccase is limited by their inactivation with inhibitory compounds, extreme pH values or elevated temperatures (Kunamneni et al. 2008, Bornscheuer 2003, Osmá et al. 2010). Therefore, in many cases they have to be improved for their application. Enzyme engineering for this purpose considers different techniques to improve properties such as molecular biology and immobilization techniques (Illanes et al. 2008, Ba et al. 2013).

For technical and economic reasons, in most enzyme-catalyzed processes it is necessary to use the biocatalyst continuously for prolonged periods and to reuse it for different cycles (Katchalski-Katzir and Kraemer 2000). In this context, enzyme immobilization can be defined as a technique that allows reuse or continuous use of the biocatalyst. Moreover, immobilization allows for greater stability and storage time of the enzyme (Lloret et al. 2011). Furthermore, to avoid enzyme losses in the continuous output flow of the reactor, the enzyme reactor configuration must include a retention system. Other reactor configurations, in addition to those using membranes, are those based on the immobilization of enzymes, by processes of ionic interaction, covalent bonding, cross-linking, encapsulation or entrapment (Ba et al. 2013). The immobilization method to be applied should provide the best conditions to ensure maximum enzymatic stability and easy separation of the reaction products for possible use in sequential batch and continuous reactors.

1.3 Nano-based technologies for water treatment

In the last two decades, the growing interest in nanoscience and materials with improved functionality has led to the preparation of nanomaterials with a characteristic surface and size, between 10 and 100 nm. Several approaches have been proposed for use in the removal of a wide range of contaminants, including heavy metals, algae, organic products, bacteria, viruses, nutrients, cyanide and antibiotics (Bethi et al. 2016).

Different approaches and materials for wastewater treatment have been investigated, from more consolidated perspectives to the use of nanomaterials. The characteristic large surface area of nanostructured materials allows a higher density of reactive sites on particle surfaces, which increases decontamination rates and overall efficiency. Depending on the application requirements, nanoscale materials can be designed by controlled and selective synthesis, with improved and adjustable physical and chemical properties (Jeevanandam et al. 2018). Engineered nanomaterials can be functionalized on their surface so that they can specifically interact with molecules of interest (pollutants) for efficient remediation.

The combination of different materials as hybrid composites, which meet the desired specific properties of each of their components, may represent a potentially more efficient, selective and stable type of nanomaterial, compared to methods

based on a single type of nanoparticle (NP). The NPs used for wastewater treatment can be classified according to their mechanism of action as nanoadsorbents and reactive nanomaterials, which act through chemical reactions such as acid-base, redox, precipitation, catalysis and photocatalysis or as supports (Rabbani et al. 2016, García-Morales et al. 2018). In this sense, heterogeneous catalysis based on the use of NPs seems to be a promising technology in the treatment of different types of effluents using new advanced treatment methods. Within the framework of the application of nanotechnology, this section aims to provide an overview of the latest advances in the field of functional NPs and hybrid nanocomposites (NCs) used for this purpose. The use of this type of materials must face several key challenges, such as the high transformation/elimination capacity of the target compounds, acceptable cost, ease of synthesis from a green chemistry perspective, non-toxicity, biodegradability, recyclability and the potential for recovery after use (regeneration).

Nanomaterials based on metals and oxides

Magnetite (Fe_3O_4) is one of the main iron ores. It is the most magnetic of all the natural minerals on Earth (Cornell and Schwertmann 2004). Fe_3O_4 particles are superparamagnetic when reduced to the nanoscale, allowing their easy separation and recovery from the medium simply by applying an external magnetic field. In addition, Fe_3O_4 NPs are non-toxic and biocompatible (Wei et al. 2012). They have been used in different environmental applications, such as the removal of organic pollutants and heavy metals by adsorption (Li et al. 2018, Shipley et al. 2010, Gutierrez et al. 2017) and/or by chemical methods (He et al. 2015, Tyre et al. 1991, Fang et al. 2012, Yang and Wu 2011).

In addition to the synthetic Fe_3O_4 NPs, He et al. (2015) recently demonstrated that natural Fe_3O_4 containing different impurities can catalyze the decomposition of H_2O_2 to produce $\cdot\text{OH}$ and achieve the consequent degradation of p-nitrophenol (p-NP) (He et al. 2015). Similar results were obtained in Fenton-type mineral-catalyzed treatment in wastewater and even in natural soils (Watts et al. 1999, Xu et al. 2009). In a recent article, Luo et al. (2018) reported the removal of phenanthrene from a contaminated soil by a photo-Fenton process based on mesoporous

magnetite/carboxylate-rich carbon (MMCRC) composites, under visible light irradiation and circumneutral pH (Luo et al. 2018).

Other nanostructured metallic materials frequently applied in wastewater and soil remediation are ZnO and TiO₂ (Gu et al. 2012, Arana et al. 2002, Modirshahla et al. 2011). For example, if TiO₂ is illuminated with light ($h\nu$) of an appropriate wavelength, electrons (e^-) are promoted from the valence band (VB) to the conduction band (CB), and thus photo-induced holes (h^+) are generated (Equation 14). In the valence band, h^+ can react with H₂O or OH⁻ ions and form ·OH (Equations 15-16), while e^- in the conduction band can react with O₂ and produce superoxide ions (O₂^{·-}) (Equation 17). The reactive oxygen species, ·OH and O₂^{·-}, along with photo-induced h^+ , present a high oxidation potential and react with organic pollutants, causing their degradation, and with microorganism, leading to cell death (Elmolla and Chaudhuri 2010).



However, TiO₂ has some limitations as a photocatalyst, since most of the excited e^-/h^+ pairs recombine rapidly in the bulk or on the surface of the particle dissipating heat, and its absorption capacity in the visible-light range is restricted. Therefore, TiO₂ requires some modifications to increase its photocatalytic performance (Fagan et al. 2016). Some noble metals, such as silver (Ag), gold (Au), platinum (Pt) and palladium (Pd), have been studied for their contribution in visible-light absorption of titania-based photocatalysts by depositing them on TiO₂ NPs with oxygen vacancies (Pan and Xu 2013). This is related to the capability if these metals to act as e^- traps, thus reducing the recombination rate of photo-generated e^-/h^+ pairs in TiO₂, as well as to enhance the capture of visible light (Figure 1.4).

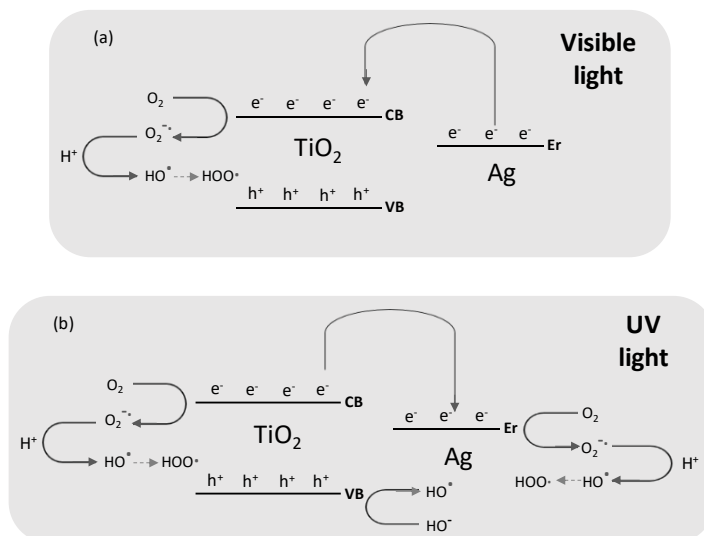


Figure 1.4 Schemes of the photocatalytic mechanism: (a) under visible light and (b) under UV light. Adapted from He et al. (2013).

Nolan et al. (2010) conducted a systematic study of the effect of silver on TiO₂, concluding that the surface plasmon resonance (SPR) of Ag NPs and the oxidized surface of Ag are responsible for the visible-light response of TiO₂ (Nolan et al. 2010). Zhang et al. (2014) prepared Pt/C-TiO₂ NPs with a Pt content of 0.5-5 wt% and demonstrated that the loaded Pt NPs enhanced the visible-light response by inhibiting recombination of the photo-generated charge carrier and promoting interfacial charge transfer, compared to C-TiO₂. Pt/C-TiO₂ NPs were successfully evaluated as photocatalysts in the degradation of toluene and Rhodamine B (RhB) in water (Zhang et al. 2014). In a similar study, Salami et al. (2012) investigated the photocatalytic properties of Ag-doped TiO₂ in the visible-light driven degradation of Methylene Blue and 4-chlorophenol in water, as well as benzene gas, obtaining high photocatalytic efficiencies.

More recently, the use of titanates has also been considered in photocatalysis. In particular, bismuth titanate (Bi₁₂TiO₂₀) is one of the most frequently investigated titanates due to its interesting properties of high photosensitivity in the visible red region and the potential for practical environmental applications (Mihailova et al. 1999). The photocatalytic activity of Bi₁₂TiO₂₀ has been successfully investigated

under visible-light irradiation below 500 nm in the degradation of methanol (Zhou et al. 2007), Methyl Orange (Skiker et al. 2018, Fang et al. 2018), Acid Orange 7 (Zhu et al. 2011) and RhB (Nogueira et al. 2015), among others.

Polymer-Based Nanomaterials

The benefits of nanomaterials are related to their higher surface/volume ratio, which provides them high catalytic activity and/or efficient adsorption capacity. However, this characteristic may also promote the aggregation and low stability of NPs due to particle interactions, which limits their application in the field. The use of polymers as a matrix or support has been widely proposed to avoid the obstacles related to nanomaterials. In addition, polymers can also contribute other desirable physicochemical properties, such as improved mechanical strength, thermal stability, moisture stability, durability and recyclability (Singh and Ambika 2018, Rong et al. 2002). Depending on the formation processes, these polymeric nanocomposites can be synthesized through different methods, such as melt intercalation, where the polymer, above its softening point, is in contact with the host in the absence of any solvent; in situ polymerization, which provides better dispersion of the NPs, thus obtaining stronger interactions between the nanomaterial and the polymer; or by direct mixing, simply bringing the NPs and the polymer into contact (Sinsawat et al. 2003, Kalaitzidou et al. 2007).

Polymer-based nanomaterials have been used in various environmental media, such as groundwater, industrial effluents, gases and soils, which were contaminated with different pollutants, including heavy metals, organic compounds or dyes (Manju et al. 2002, He et al. 2009). Inert organic polymers, such as carboxymethyl cellulose (CMC), polyaspartate (PAP) or poly(acrylic acid) (PAA) (Jiemvarangkul et al. 2011, Kumari and Singh 2016, Saleh et al. 2005), among others, can be used as surface coatings of NPs to act as stabilizers, creating electronically negative charges that promote particle repulsion with each other and with other particles (Cameselle et al. 2013). In this sense, Radoičić et al. (2017) prepared a novel photocatalytic nanocomposite designated as PANI/TiO₂, which was based on the chemical oxidative polymerization of polyaniline (PANI) in the presence of TiO₂ NPs. PANI/TiO₂ nanocomposites were applied in the degradation of Rhodamine B and Methylene

Blue, obtaining higher photocatalytic efficiency compared to bare TiO₂ NPs (Radoičić et al. 2017).

Polymeric graphitic carbon nitride (g-C₃N₄) is an earth-abundant, metal-free photocatalyst, which has recently captured the attention of researchers due to its success in increasing solar energy conversion into electricity and fuels, and its use in environmental applications (Iqbal et al. 2018). However, its relatively large bandgap (≈ 2.7 eV) and high recombination rate of e⁻/h⁺ pairs makes its use under visible light constrained. Recently, Wang et al. (2019) reported a new nanocomposite constituted by g-C₃N₄ coupled to Fe₃O₄ NPs with extended photocatalytic activity in the visible-light region, lower recombination rate of photo-induced e⁻/h⁺ and low toxicity, for its application in phenanthrene-contaminated soil remediation. The high conductivity (1.9×10^6 S m⁻¹) of Fe₃O₄ allows it to act as photo-induced e⁻ acceptor from g-C₃N₄ and thereby, decrease the recombination of the e⁻/h⁺ pairs. On the other hand, different polymers, such as polypyrrole, cellulose, poly(methyl methacrylate) or polythiophene, among others, have been used as adsorbents for the removal of heavy metal ions (Yan et al. 2007, Mthombeni et al. 2015, Ansari et al. 2015, Türkmen et al. 2009). In the removal of Cd(II), Pb(II), Co(II) and Ni(II), a new magnetic nanocomposite synthesized by reverse microemulsion of acrylamide polymerization in the presence of a magnetic fluid, using N,N'-methylene-bis(acrylamide) as cross-linker was investigated. This nanocomposite (M-PAM-HA) was relatively selective with selected cations through its polymeric matrices, with the advantage of being easy to separate from the medium in the presence of an external magnetic field. A proposed divalent metal ion adsorption mechanism in M-PAM-HA suggested the formation of coordination complexes (Zhao et al. 2014).

Additionally, a novel chitosan based nanosized material have been employed as an environment-friendly nanomaterial due to its characteristic properties of non-toxicity, biocompatibility, biodegradability, and anti-microbial activity for the treatment of contaminated effluents (Dutta et al. 2004, Nasreen et al. 2013, Qian and Zhang 2010). In this sense, Aliabadi et al. (2013) investigated the use of chitosan-based nanofiber (cNF) membranes for adsorption of nickel (Ni), cadmium (Cd), lead (Pb) and copper (Cu) from aqueous solution and performing successive sorption-desorption cycles of the different metal ions, pointing out the potential of this technology for the treatment of contaminated effluents.

Silica-based nanomaterials

The hydroxyl groups present on the surface of silica-based nanomaterials, such as fumed silica NPs, silica-coated magnetic NPs or mesoporous silica materials, allow their modification for use as adsorbents and/or as immobilization supports of other active moieties. In particular, mesoporous silica materials have gained much attention due to their large surface area and adjustable pore size, that provide them great versatility. Figure 1.5 represents a schematic structure of mesoporous silica NPs decorated with polyethylenimine (PEI) moieties, being PEI a consolidated polymeric adsorbent of organic pollutants due to its high content of primary, secondary and tertiary amine groups (Thakur et al. 2017, Shi et al. 2018).

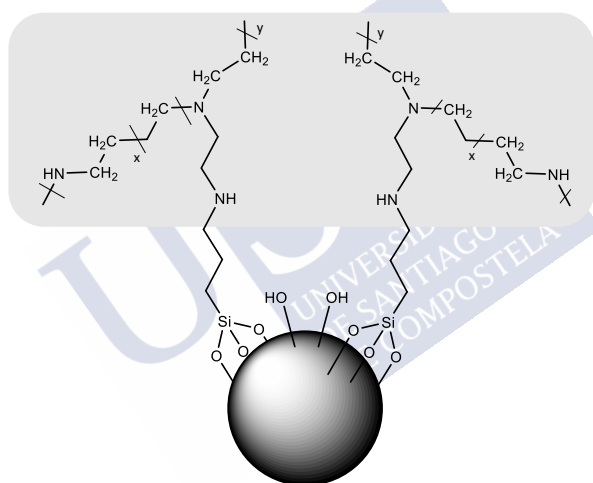


Figure 1.5 Representation of grafted PEI on mesoporous silica NPs. Adapted from (Thakur et al. 2017).

Mesoporous silica materials may also act as a support for the immobilization of catalytic enzymes applied in biological remediation. Wang et al. (2010) reported the preparation of large-pore magnetic mesoporous silica particles and their use as laccase support, which improved catalytic activity and stability properties over consecutive reuse cycles. Meeks et al. (2012) evaluated the immobilization of iron oxide NPs onto sulfonated silica particles with the aim of preventing NPs aggregation, for its application in the oxidative degradation of trichloroethene (TCE).

In this case, silica NPs were functionalized with sulfonate groups that provided an ion exchange platform for ferric/ferrous ions (Meeks et al. 2012).

Recent studies introduce the use of a novelty ordered mesoporous materials (SBA-15 and SBA-16), whose characteristic morphology makes them ideal supports for heterogeneous catalysis processes. The results obtained by Klimova et al. (2010), confirmed that use of the SBA-15 silica as metal species: Ni and molybdenum (Mo) support improves the dispersion of the active phase and its activity for hydrodesulphurization catalysts.

1.4 Objectives and scope of this thesis

With the general objective of the extensive degradation of chemical compounds present in water and wastewater, various advanced tertiary treatments based on nanotechnologies are proposed:

- a) *Oxidative enzymes*: due to the ability of ligninolytic fungi to degrade the lignin present in the tree bark, this work proposes the use of enzymes produced by ligninolytic fungi, specifically white rot fungi, as an alternative to the methods described above for the elimination of emerging pollutants. Two different laccases from *Myceliophthora thermophila* (*Mt*) and *Trametes versicolor* (*Tv*) and VP from *Bjerkandera* sp were immobilized onto micro and nano supports (Chapter 3).
- b) *Fenton oxidation*: different magnetite protecting agents, including PAA, PEI and SiO₂ were evaluated in order to select the optimum iron-based catalyst for the removal of a wide range of recalcitrant compounds during the application of heterogeneous Fenton process treatment (Chapter 4).
- c) *Photocatalysis oxidation*: two different novel magnetic NCs based on magnetite and two metal oxides (ZnO and TiO₂) efficiency were investigated for its application in photocatalytic degradation experiments of persistent organic pollutants (Chapter 5).

Moreover, in Chapter 6, a specific objective was carried out for the development and operation of different configurations of magnetic separation devices with the objective of complete retention of the nanostructured magnetic

catalysts described in the previous chapters, during the the removal of recalcitrant compounds present in a water matrix by different oxidation processes.

In addition, Chapter 7 presents the results of the different magnetite-based nanocatalysts geno and cytotoxicity results after the direct exposure of the selected nanomaterials with a specific deoxyribonucleic acid (DNA) solution and human cells. These experiments aim to estimate the pro-oxidant effects of these nanoparticles on cells metabolism disorder. Finally, Chapter 8 encompasses the main conclusions obtained throughout this work, highlighting the most outstanding results.

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2 Chapter 2

MATERIALS AND METHODS



SUMMARY

This chapter summarizes a detailed description of the chemicals and the methodology used during the experimental work carried out in this thesis. From the characterization techniques of the catalyst and supports to organic micropollutants analysis and conventional parameters of physical-chemical characterization of wastewater, such as chemical oxygen demand, total nitrogen and organic carbon, total and volatile suspended solids, pH, which were determined according to the Standard Methods for the Examination of Water and Wastewater. The specific analytical methods or the calculations used in a single part of the research work and the corresponding experimental set-ups are described in the corresponding chapters.

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2.1 Chemicals

All chemicals were purchased from commercial suppliers and used without further purification. For the enzyme immobilization procedure: 2,2'-azinobis-3-ethylbenzothiazoline-6-sulfonate (ABTS) ($C_{18}H_{24}N_6O_6S_4$, $\geq 98\%$), (3-aminopropyl) triethoxysilane (APTES) ($H_2N(CH_2)_3Si(OC_2H_5)_3$, $\geq 98\%$), glutaraldehyde ($OHC(CH_2)_3CHO$, 25%) and sodium malonate ($\geq 98\%$) were obtained from Sigma-Aldrich. 2,6-dimethoxyphenol (DMP; 97%) was provided by Fluka (Buchs, Switzerland). Manganese (II) sulphate 1-hydrate ($MnSO_4 \cdot H_2O$) from Panreac.

The chemicals in the buffer solution were anhydrous sodium hydrogen phosphate ($\geq 99\%$ of purity) and anhydrous sodium di-hydrogen phosphate ($\geq 99\%$ of purity) from Panreac, acetic acid (98% of purity) from J.T. Baker, citric acid from Vorquimia and sodium acetate ($\geq 99\%$ of purity) from Sigma-Aldrich.

The chemicals used during the synthesis of catalysts, Fenton and photocatalysts reactions were tetraethyl orthosilicate (TEOS) ($Si(OC_2H_5)_4$, 98%), iron(III) chloride hexahydrate ($FeCl_3 \cdot 6H_2O$, 99%), hydrochloric acid (HCl, 37%), ferrocene ($Fe(C_5H_5)_2$, 98%), cyclohexane (C_6H_{12} , $\geq 99.8\%$), IGEPAL CO-520 (polyoxyethylene (5) nonylphenylether, branched; $(C_2H_4O)_n \cdot C_{15}H_{24}O$, $n \sim 5$), isooctane (2,2,4-Trimethylpentane, $(CH_3)_2CHCH_2C(CH_3)_3$, $\geq 99\%$), iron(II) sulphate heptahydrate ($FeSO_4 \cdot 7H_2O$, 99%), zinc(II) acetate dihydrate ($Zn(CH_3CO_2)_2 \cdot 2H_2O$, $> 98\%$), absolute ethanol (CH_3CH_2OH , $> 99.8\%$), tetramethylammonium hydroxide solution (TMAOH, 10% wt in water), dimethyl sulfoxide (DMSO) ($(CH_3)_2SO$, $\geq 99.7\%$), *tert*-butanol (*t*-butanol) ($(CH_3)_3COH$, $\geq 99.5\%$), L-ascorbic acid (AH_2) ($C_6H_8O_6$, 99%), tetrachloro-1,4-benzoquinone (BQ) ($C_6Cl_4O_2$, 99%) and 2-propanol ($(CH_3)_2CHOH$, $\geq 99.5\%$) were obtained from Sigma-Aldrich; methanol (MeOH) (CH_3OH) from J.T. Baker; hydrogen peroxide solution (H_2O_2 , 30% wt), sodium azide (NaN_3 , 99%) and potassium iodide (KI) from Panreac; ortho phosphoric acid (85%) and ammonium hydroxide solution (NH_4OH , 28% wt in water) from Fluka; diethylene glycol ($(HOCH_2CH_2)_2O$, DEG, 99%) was provided by Alfa Aesar; acetone ($\geq 99\%$) was purchased from Scharlau and oleic acid (extra pure) from Merck.

Recalcitrant model compounds: C.I. Reactive Blue 19 (RB19) ($C_{22}H_{16}N_2Na_2O_{11}S_3$, ~50%), Methyl Green (MG) ($C_{27}H_{35}BrClN_3 \cdot ZnCl_2$, ~85%), C.I. Orange II (OII)

($C_{16}H_{11}N_2O_4SNa$, ~85%), C.I. Methyl Red (MR) ($C_{15}H_{15}N_3O_2$, ACS grade reagent), Rhodamine 123 (R123) ($C_{21}H_{17}ClN_2O_3$), Bisphenol A (BPA) ($(CH_3)_2C(C_6H_4OH)_2$, ≥99%), estrone (E1, ≥99%), 17β-estradiol (E2, ≥98%), 17α-ethynylestradiol (EE2, ≥98%), sulfamethoxazole (SMX) ($C_{10}H_{11}N_3O_3S$, analytical standard), carbamazepine (CBZ) ($C_{15}H_{12}N_2O$) and ibuprofen (IBP) ($C_{13}H_{18}O_2$) were purchased from Sigma-Aldrich. Pyrene (PYR, ≥98%) was obtained from Janssen Chimica. Chemical structures and main physicochemical properties of selected compounds are displayed in Table A2.1 (dyes) and Table A2.2, in Annex section.

2.2 Catalyst and supports characterization

The nanostructured catalyst tested in Chapters 4-7 were synthesized by the Laboratory of Magnetism and Nanotechnology of the Departments of Applied Physics and Physical Chemistry, Universidade de Santiago de Compostela (USC) and the characterization were made by the Scientific-Technological Support Center, CACTUS, USC.

2.2.1 X-ray diffraction

The X-ray diffraction (XRD) study of the crystalline phases was carried out on powder samples using a Philips (Amsterdam, Holland) PW-1710 diffractometer (Cu $K\alpha$ radiation source, $\lambda = 1.54186 \text{ \AA}$).

Measurements were performed in air at room temperature and collected in the 2θ angle range between 10° and 80° , with steps of 0.021 and 5-10 s per step. In the case of mesoporous matrix structure, the characterization of the crystalline phases was analyzed by low-angle XRD in a PANalytical X'Pert Powder Empyrean, in a 2θ range between 0.25° and 6° , and a step size of 0.01° (5 s per step).

2.2.2 Thermogravimetry

The dispersion concentration of the magnetic nanocatalysts was obtained by thermogravimetric analysis (TGA). The thermogravimetric curves were recorded with a Perkin-Elmer TGA 7 analyzer, operating under N_2 atmosphere, with increasing temperature up to $850^\circ C$, at a scanning rate of $10^\circ C \text{ min}^{-1}$.

2.2.3 Morphological study

Materials were characterized by scanning electron microscopy (SEM) using a Zeiss FE-SEM ULTRA Plus (5 kV) microscope in order to determine their morphology. Moreover, transmission electron microscopy (TEM) images were taken with a JEOL JEM-1011 transmission electron microscope (Tokyo, Japan) operating at an accelerating voltage of 100 kV. High-angle annular dark field-scanning transmission electron micrographs (HAADF-STEM) and elemental mapping were taken with a Zeiss Libra 200 FE OMEGA TEM operating at an accelerating voltage of 200 kV and equipped with an energy dispersive X-ray detector (EDS). One drop of a diluted sample solution was deposited on an amorphous carbon film on 400 mesh copper grids and allowed to evaporate at room temperature.

2.2.4 Pore size distribution

Pore size distribution and specific surface area in the case of SBA-15 nanostructured catalysts of Chapter 4 were calculated from N_2 adsorption-desorption isotherms obtained using a Quantachrome Autosorb IQ2 instrument.

2.2.5 Magnetization curves

Magnetization curves as a function of the applied magnetic field (up to 10 kOe) were obtained with a DMS Model 1660 Vibrating Sample Magnetometer (VSM) for Chapter 4 catalyst and with a Quantum Design Physical Property Measurement System (PPMS) for Chapter 5 photocatalysts, both in dry samples at room temperature.

2.2.6 Zeta potential

The zeta potential values of selected catalyst were measured at different pH with a Malvern Panalytical Zetasizer Nano at 20 °C.

2.2.7 Iron content

The iron content in the nanostructured catalysts samples was determined by Flame Atomic Absorption Spectroscopy (FAAS) in a Perkin-Elmer 3110 Atomic Absorption Spectrometer. Inductively coupled plasma-optical emission

spectrometry (ICP-OES) was used for the determination of Fe, Zn and TiO₂ in the photocatalysts, with a Perkin-Elmer Optima 3300 DV equipped with an auto-sampler Perkin-Elmer AS91. To determine the possible loss of the catalyst expressed as iron concentration (mg Fe L⁻¹) in the treated effluent, Fe was also determined by ICP-OES with a Perkin-Elmer Optima 3300 DV equipped with an autosampler Perkin-Elmer AS91.

2.3 Organic micropollutants analysis

2.3.1 Spectrophotometry

Absorbance measurements were performed on a BioTek PowerWave XS2 microplates spectrophotometer (Winooski, VT, USA) to monitor laccase activity in Chapter 3 and the color removal spectrum in the case of dyes removal tests. Moreover, peroxidase activity was obtained by monitoring DMP oxidation in a UV-Visible spectrophotometer UV-1603 Shimadzu (Japan).

2.3.2 Liquid chromatography

The liquid chromatography system consisted in a Jasco XLC High Performance Liquid Chromatography (HPLC) (Jasco Analitica, Madrid, Spain) equipped with a diode array detector 3110 MD and a Gemini reversed-phase column (150 mm × 4.6 mm, particle size: 3 μm) from Phenomenex (supplied by Jasco Analitica, Madrid, Spain). Aliquots (200 μL) of the aqueous samples collected during the degradation processes were quantified by HPLC and processed using HP ChromNav data software.

For E1, E2, EE2, BPA, CBZ, IBP and SMX, the detection wavelength in the range of 210-278 nm and the gradient elution flow (0.8 mL min⁻¹) started with 20% acetonitrile in water, which was kept for 1 min, followed by an increase to 90% acetonitrile within 4 min. This concentration remained constant for 5 min, and then linearly decreased back to the initial concentration after 14 min. In the case of PYR, the detection wavelength was 254 nm and the gradient elution flow (1.0 mL min⁻¹) started with 20% acetonitrile in water, followed by an increase to 90%.

2.4 Conventional physicochemical parameters

This section describes the analytical methods used to measure the conventional parameters to characterize the liquid phase. When measuring soluble compounds, liquid samples are filtered through a mixed cellulose ester filter of 0.45 μm pore size (HA, Millipore) to remove suspended solids.

2.4.1 Chemical Oxygen Demand

Chemical Oxygen Demand (COD) is defined as the amount of oxygen required to oxidize the organic matter present in a sample using a chemical oxidant (potassium dichromate, $\text{K}_2\text{Cr}_2\text{O}_7$) under controlled conditions, and is determined following the method described by Soto et al. (1989), which is a modification of the method 5220-D described in the *Standard Methods for the Examination of Water and Wastewater* (APHA-AWWA-WEF 2012). A catalyst (silver sulphate, Ag_2SO_4) in acid medium is used to improve the oxidation of some organic compounds during the digestion of the samples. After digestion, the remaining unreduced $\text{K}_2\text{Cr}_2\text{O}_7$ is titrated with ferrous ammonium sulphate (FAS) solution to determine the amount of $\text{K}_2\text{Cr}_2\text{O}_7$ consumed, being the amount of oxidable matter calculated in terms of oxygen equivalents. The overall reaction is:



Reagents

- Concentrated potassium dichromate digestion solution: 10.23 g of $\text{K}_2\text{Cr}_2\text{O}_7$ and 33 g of HgSO_4 are dissolved into 500 mL of distilled water. Afterwards, 167 mL of concentrated H_2SO_4 is added. The solution obtained is cooled down to room temperature before dilution to 1 L.
- Diluted potassium dichromate digestion solution: 2.44 g of $\text{K}_2\text{Cr}_2\text{O}_7$ and 17 g of HgSO_4 are dissolved into 500 mL of distilled water. Afterwards, 167 mL of concentrated H_2SO_4 is added. The obtained solution was cooled down to room temperature before dilution to 1 L.
- Sulfuric acid catalytic solution: 10.70 g of Ag_2SO_4 are dissolved into 1 L of concentrated H_2SO_4 . The solution should be prepared at least two days before use.

- Ferrioin indicator solution: 1.49 g of $C_{18}H_8N_2 \cdot H_2O$ (phenanthroline monohydrate) and 0.69 g of $FeSO_4 \cdot 7H_2O$ are dissolved in 100 mL of distilled water.
- Standard potassium dichromate solution 0.05 N: 1.23 g of $K_2Cr_2O_7$, previously dried at 105 °C for 2 h, are dissolved in 500 mL of distilled water.
- Concentrated FAS solution (0.035 N): 13.72 g of $Fe(NH_4)(SO)_2 \cdot 6H_2O$ are dissolved in distilled water and 20 mL of concentrated H_2SO_4 are added. Finally, distilled water is added to reach a total volume of 1 L.
- Diluted FAS solution (0.016 N): 6.28 g of $Fe(NH_4)(SO)_2 \cdot 6H_2O$ are dissolved in distilled water and 20 mL of concentrated H_2SO_4 are added. Finally, distilled water is added to reach a total volume of 1 L.

Determination procedure

A volume of 2.5 mL of sample is placed in a 10-mL Pyrex® glass tube. Then, 1.5 mL of digestion solution (concentrated or diluted according to the organic matter content of the sample) is added, and 3.5 mL of sulfuric acid reagent is slowly added on the wall of the tube slightly inclined. A blank sample using distilled water is prepared in the same way and it acts as “reference” value. Pyrex® glass tubes are tightly sealed with Teflon® and covered with Bakelite® caps to avoid the leakage of produced gases. Then, the tubes are shaken and placed in the thermodigester (VELP ECO16) preheated to 150 °C. After 2 h of digestion, the tubes are cooled to room temperature, transferred to a beaker and, after the addition of 1-3 drops of ferrioin indicator, the solution is titrated under rapid stirring with the corresponding standard FAS solution. The end-point is visualized by a sharp color change from blue-green to reddish brown.

The COD value ($mg\ COD\ L^{-1}$) of the samples is calculated using the equation below,

$$COD = \frac{(A-B) \cdot N_{FAS} \cdot 8000}{V} \quad (1)$$

where A is the volume (mL) of FAS consumed by the blank; B is the volume of FAS consumed by the analyzed sample; 8000 is the milliequivalent weight of oxygen in $1,000\ mL\ L^{-1}$; N_{FAS} is the normality of the FAS and V is the volume (mL) of the sample.

The concentration of the FAS solution, expressed as normality, is calculated using Equation 2,

$$N_{\text{FAS}} = \frac{V_{\text{K}_2\text{Cr}_2\text{O}_7} N_{\text{K}_2\text{Cr}_2\text{O}_7}}{V_{\text{FAS}}} \quad (2)$$

where V_{FAS} is volume of FAS solution consumed in the titration (mL); $V_{\text{K}_2\text{Cr}_2\text{O}_7}$ is the added volume of the standard $\text{K}_2\text{Cr}_2\text{O}_7$ solution (5 mL) and $N_{\text{K}_2\text{Cr}_2\text{O}_7}$ is the normality of the standard $\text{K}_2\text{Cr}_2\text{O}_7$ solution (0.05 N).

The FAS solutions were daily standardized as follows: 3.5 mL of H_2SO_4 was mixed with 5 mL of distilled water, cooled down, and then 5 mL of standard $\text{K}_2\text{Cr}_2\text{O}_7$ solution was added. Then, the mixture was titrated after the addition of 1-3 drops of ferroin solution, to visualize the end-point by the color change.

2.4.2 Total Organic Carbon

Organic carbon in water and wastewater samples may include a variety of organic compounds in different oxidation states. Total Organic Carbon (TOC) measurement is performed according to method 5310 of the *Standard Methods for the Examination of Water and Wastewater* (APHA-AWWA-WEF 2012). To determine the quantity of organically bound carbon in a liquid sample, the organic molecules must be broken down and converted to a single carbon molecular form that can be measured quantitatively. The TOC concentration is determined by a Shimadzu analyzer (TOC-L CSN) as the difference between the Total Carbon (TC) and the Inorganic Carbon (IC) concentrations. The instrument is connected to an automated sampler (Shimadzu, ASI-L). Dissolved carbon forms are measured as the equipment only accepts filtered samples.

TC concentrations are determined from the amount of CO_2 produced during the combustion of the sample at 720°C , using platinum as the catalyst. High purity air is used as carrier gas with a flow of 150 mL min^{-1} . The streams are cooled and dried at room temperature. The CO_2 produced is detected with a non-dispersive infrared (NDIR) analyzer, which generates a peak with an area related to the concentration of the compounds. The IC concentration is obtained from the CO_2 produced with HCl 1 N reaction at room temperature. Then, the produced CO_2 is

detected with the NDIR analyzer. The detection limits of the equipment for TC and IC are 50 and 4 $\mu\text{g C L}^{-1}$, respectively.

A curve comprising calibration points in the range of 0.5 to 1,000 mg C L^{-1} is used for the quantification of the carbon compounds. Standard solutions of potassium phthalate ($\text{C}_8\text{H}_5\text{KO}_4$) and a mixture of sodium carbonate and bicarbonate ($\text{Na}_2\text{CO}_3/\text{NaHCO}_3$, 3:4 w/w) were used for TC and IC determination, respectively.

2.4.3 Total Nitrogen

Total nitrogen (TN) is determined on the same Shimadzu analyzer (TOC-L CSN) as the TOC concentration. The sample is injected into the combustion tube where oxidative pyrolysis occurs at 720 $^\circ\text{C}$, to convert all nitrogen compounds into nitric oxide (NO) gas. Dinitrogen gas does not become NO under these conditions. The carrier gas together with the produced NO are cooled by an electronic dehumidifier to eliminate any possible condensation.

The NO obtained is forced to react with in-situ produced ozone (O_3) obtaining nitrogen dioxide in an unstable excited state (NO_2^*). The NO_2^* reaches its elemental state by emitting a photon in the range of 590 - 299 nm, which is detected by a chemiluminescence detector (CLD). The calibration is carried out by a standard commercial solution of ammonium (Merck) in the range of 0.5-777 mg N L^{-1} . The analyzer detection limit is 20 $\mu\text{g TN L}^{-1}$.

2.4.4 Inorganic ions

The anions nitrite (NO_2^- , NO_3^- , Cl^- , PO_4^{3-} and SO_4^{2-}) and the cations sodium (Na^+ , K^+ , Mg^{2+} , Br^- , Ca^{2+} and NH_4^+) in liquid phase were determined by using ion chromatography (ICG). An 816 Advanced Compact IC system equipped with CO_2 suppressor (MCS 853, Metrohm) and Advanced Sampler Processor (Metrohm, Switzerland), were used for measuring anions and cations.

Furthermore, Metrosep A Supp 5-250 and Metrosep C3-250 columns were used for detecting cations and anions, respectively. Table 1.1 shows the calibration ranges for the different inorganic ions concentrations.

Table 1.1 Calibration range of concentrations for the different inorganic ions (m L⁻¹)

	Cl ⁻	Br ⁻	PO ₄ ³⁻	SO ₄ ²⁻	NO ₃ ⁻	NO ₂ ⁻	Na ⁺	K ⁺	Mg ²⁺	Ca ²⁺	NH ₄ ⁺
Upper limit (mg L ⁻¹)	100	20	50	150	50	5	150	50	50	50	10
Lower limit (mg L ⁻¹)	1.0	0.2	0.5	1.5	0.5	0.05	1.5	0.5	0.5	0.5	0.1

2.4.5 pH

The pH measurements are performed with an electrode (Crison Instruments GLP-21, USA) equipped with an automatic compensatory temperature device and connected to a measurement instrument. The sensitivity of the instrument is 0.01 pH units. The electrode is calibrated at room temperature with two standard buffer solutions of pH 7.0 and 4.0.

2.4.6 Conductivity

The conductivity measurements were carried out with a SensION™+ EC5 portable (Hach, USA), consisting in a 2-pole platinum cell with a built-in temperature sensor for conductivity measurements in general aqueous samples in a range of 0.2 μS cm⁻¹ to 200 mS cm⁻¹.

2.4.7 Solid concentration

The Total Suspended Solids (TSS) and the Volatile Suspended Solids (VSS) concentrations are determined according to the method 2540 described in the *Standard Methods for the Examination of Water and Wastewater* (APHA-AWWA-WEF 2012).

Determination procedure

For the determination of the TSS, a known volume of the sample is collected to obtain a residue. Firstly, a fibreglass filter (Merck Millipore APFC04700, 47 mm of diameter, 1.2 μm of pore size) is placed in a muffle furnace (J.P. Selecta, Select-Horn-TFT) at 550°C for half an hour to remove humidity and get a constant weight. Then, it is placed inside a desiccator to achieve room temperature and then weighed to obtain the value of F₀.

Then, a well-mixed volume of sample (V_0) is filtered through the dried fiberglass filter of known weight. The residue retained on the filter is dried for at least 2 hours at 105 °C in an oven (J.P. Selecta 2000210) to constant weight. After that, it is located inside a desiccator until it reaches room temperature. Finally, it is weighed to obtain the value of F_1 . The increase in the weight of the filter represents the TSS. The concentration of TSS is determined according to Equation 3.

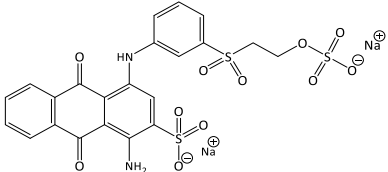
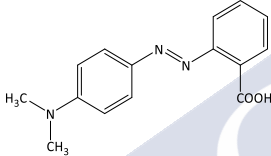
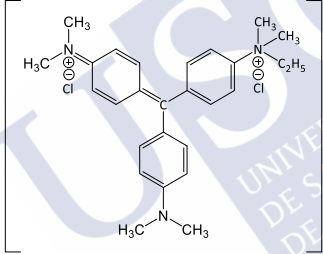
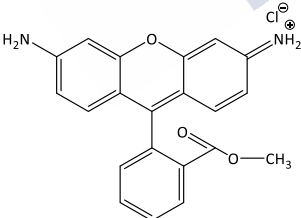
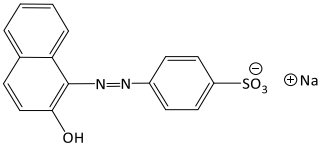
$$\text{TSS} = \frac{F_1 - F_0 \text{ (mg)}}{V_0 \text{ (mL)}} \quad (3)$$

Finally, for the determination of the VSS, the filter previously dried to obtain the TSS concentration is burned inside a muffle furnace at 550°C for half an hour. Then, it is located inside the desiccator to reach room temperature and weighed to obtain the value of F_2 . The weight loss during ignition corresponds to the VSS content and its concentration is determined according to Equation 4.

$$\text{VSS} = \frac{F_1 - F_2 \text{ (mg)}}{V_0 \text{ (mL)}} \quad (4)$$

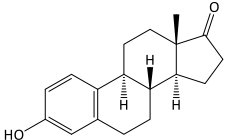
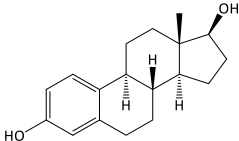
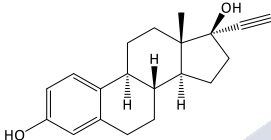
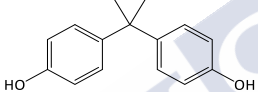
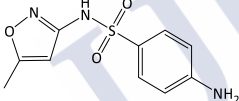

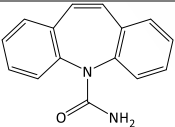
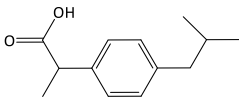
2.5 Annex

Table 2.1 Structures and physicochemical properties of selected dyes

Dye	Structure	Classification and characteristics	References
Reactive blue 19 (RB19)		Anthraquinone *MW: 626.5 λ : 592	Liu et al. (2016)
Methyl Red (MR)		Azo MW: 269.3 λ : 520-540	Lachheb et al. (2002)
Methyl green (MG)		Triphenylmethane MW: 653.2 λ : 632	Nezamzad eh-Ejhieh and Shams-Ghahfarokhi (2012)
Rhodamine 123 (R123)		Rhodamine MW: 380.8 λ : 500	Ugwu et al. (2016), Van de Linde et al. (2011)
Orange II (OII)		Azo MW: 350.3 λ : 473	Ong et al. (2005), Daneshvar et al. (2003)

*MW: g mol⁻¹; Maximum absorbance wavelength (λ): nm

Table 2.2 Structures and physicochemical characteristics of the selected compounds

Compound	Structure	MW* (g mol ⁻¹)	S _w * (mg L ⁻¹)	pK _a	References
Estrone (E1)		270.4	13	10.4	Hurwitz and Liu (1977), Racz and Goel (2010), Lai et al. (2000)
17α-Estradiol (E2)		272.4	13	10.5	Hurwitz and Liu (1977), Racz and Goel (2010), Lai et al. (2000)
Ethinyl estradiol (EE2)		296.4	4.8	10.5-10.7	Hurwitz and Liu (1977), Racz and Goel (2010), Lai et al. (2000)
Bisphenol A (BPA)		228.3	120-300	¹ 9.6, ² 10.2	Lin et al. (2009), Zhang et al. (2006)
Sulfa-methoxazole (SMX)		253.3	<1000	¹ 1.8, ² 5.57	Dantas et al. (2008), NTP (1992)
Pyrene (PYR)		202.25	0.135	-	Miller et al. (1985)
Carbamazepine (CBZ)		236.3	125	13.9	Deng et al. (2013), Wang and Wang (2016)
Ibuprofen (IBP)		206.3	2.3 10 ³ **	4.4-4.9	Madhavan et al. (2010), Jallouli et al. (2018), Yazdanian et al. (2004)

*Molecular weight (MW); Solubility in water (S_w) at 20-25 °C (S_w);**Ibuprofen S_w was measured at pH 7.4

2.6 References

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3. Chapter 3

ENZYME-ASSISTED OXIDATION: Potentiality of enzymes immobilized onto different supports as biocatalysts

SUMMARY

From a bottom-up approach, the evaluation of the potentiality of immobilized enzymes as biocatalysts for the oxidation and removal of broad-spectrum emerging pollutants arises as a topic of increasing interest. To this end, this chapter evaluated the immobilization of two different laccases from *Myceliophthora thermophila* (*Mt*) and *Trametes versicolor* (*Tv*) and versatile peroxidase (VP) from *Bjerkandera* sp in micro- and nano-supports as biocatalysts to carry out the transformation of structurally diverse endocrine disrupting chemicals. The materials considered as support showed excellent biocompatibility with the enzymes, so that the bioconjugates obtained after immobilization showed greater tolerance to variations in pH and temperature, as well as greater operational and storage stability compared to the free enzyme. The enhanced properties of the immobilized enzymes became evident even in the presence of organic solvents and enzyme inhibitors. Once the most suitable biocatalyst was selected, its application was investigated in an enzymatic membrane reactor configuration operating in sequential mode throughout different operating cycles.

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3.1 Introduction

Enzymes are versatile biological catalysts that can potentially substitute conventional chemicals thanks to their high chemo-, regio- and enantioselectivity at ambient temperatures (Silverman 2002). Ligninolytic enzymes are capable of performing the selective degradation of lignin, which gives fungi access to cellulose and hemicellulose as their source of carbon and energy (Reddy et al. 2003, Salvachúa et al. 2011). Among the most widely studied ligninolytic enzymes, laccases and peroxidases stand out as they are capable of generating highly reactive and non-specific free radicals with high oxidative potential to perform the degradation of highly recalcitrant compounds (Taboada-Puig et al. 2013, Dashtban et al. 2010).

Laccases are the only ligninolytic enzymes already applied at industrial scale, for example in the food processing industry. From this starting point, the application in wastewater treatment is closer. Both their structure and the mechanism associated with their catalytic cycle have been described. Thus, they are multi-copper oxidases whose catalytic mechanisms involve two individual sites binding the reducing substrate and molecular oxygen (O_2) with four catalytic copper atoms (Mate and Alcalde 2017). In this sense, it is interesting to evaluate their structural modification of the target compounds in synthesis reactions, or their degradation based on oxidation reactions.

Peroxidases are hemoproteins that require the presence of hydrogen peroxide (H_2O_2) as electron acceptor to initiate their catalytic cycle, although it may also entail the participation of mediating compounds to oxidize lignin and lignin-related compounds (Ortiz de Montellano 1992, Mester and Tien 2000). Like all proteins, their activity range is restricted to mild pH and T values, as otherwise their activity would be lost due to protein denaturation. Furthermore, the active center of the enzyme can be deactivated by organic solvents, solutions with high salinity, presence of azides and metals. The restrictions imposed by these parameters must be controlled to ensure the stability of the enzyme in a given process (Bornscheuer 2003).

For this reason, the interest arises to develop strategies that allow the safe and efficient use of enzymes, even under conditions that could be regarded unfavorable in the case of considering the free enzyme in its native state. Beyond the potentiality

of protein engineering and directed evolution to change enzyme conformation (Illanes et al. 2008), immobilization on physical supports can be applied to enhance enzyme stability by prevention of autolysis or proteolysis, rigidification of the enzyme structure via multipoint covalent attachment (Hernandez and Fernández-Lafuente 2011, Rodrigues et al. 2013). The bonding of the enzyme on a support allows the stabilization of its tertiary structure (Othman et al. 2016).

On the other hand, it is foreseeable that there will be benefits not only in the activity and stability of the immobilized enzyme. The fact that the physical state of the enzyme is changed after immobilization will allow the recovery of the bioconjugate, a term that refers to the combination of enzyme and support, by physical methods such as centrifugation, sedimentation, filtration or magnetic separation methods. In particular, in recent years there has been growing interest in the use of support alternatives based on nanoparticles and microparticles, materials that ensure an ordered arrangement and high stability to chemical and mechanical forces. The main difference between both types of material is related to their characteristic dimensions, in the range of 10-100 nm in the case of nanoparticles and 100-1000 nm in the case of microparticles, which clearly influences the surface area they offer for immobilization (Cui et al. 2016, Ngomsik et al. 2005, Tratnyek and Johnson 2006).

A prerequisite for immobilization is the functionalization of the material. During this procedure, anchor points are distributed ensuring immobilization according to the combination of functional groups generated and the enzyme terminal groups. In particular, silica materials have been used as support materials for enzyme immobilization based on modification of the silica surface by amination of hydroxyl and reactive siloxane groups and addition of methyl or polyvinyl alcohol groups (Rao et al. 2000, Shioji et al. 2003, Pogorilyi et al. 2007). Other materials of growing interest are biodegradable and biocompatible nanomaterials. In this sense, chitosan polymeric nanofibers are prepared by the electrospinning technique and mixed with poly (vinyl alcohol) as a polymeric additive. This synthesis procedure has provided them with unique characteristics: high specific surface, high porosity and small pore size, which has allowed their application in multiple areas such as medical, pharmaceutical, cosmetic, metal ion recovery, filtration, biosensors, among others

(Dadras Chomachayi et al. 2018, Karavasili et al. 2018, Yoshimoto et al. 2003, Yan et al. 2011, Eroglu et al. 2012, Huang et al. 2003).

Although there are some reports on enzyme immobilization onto micro and nanosized carriers (Lu et al. 2007, Das et al. 2017, Marysková et al. 2016, Jia et al. 2002), very few publications focus on the application of the biocatalyst for environmental purposes under more realistic conditions, such as the removal of xenobiotics present in wastewater (Gasser et al. 2014, Arca-Ramos et al. 2016).

In this work, fumed silica nanoparticles (fsNPs), microparticles (fsMPs) and chitosan-based nanofibers (cNFs) were evaluated as support for the immobilization of laccase from *Myceliophthora thermophila* (*Mt*) and *Trametes versicolor* (*Tv*) and Versatile peroxidase (VP) from *Bjerkandera* sp. (anamorph R1) by covalent interaction on the functionalized structure of the support. Once the bio-conjugate was obtained, the characterization of the immobilized enzyme and its oxidation potential was evaluated towards two model compounds: a cationic dye Methyl green (MG) and an anionic dye Reactive Blue 19 (RB19). From the initial selection, the technical feasibility of using these biocatalysts for the elimination of different contaminants belonging to the group of endocrine disrupting chemicals (Bisphenol A (BPA) and Estrone (E1), 17 β -estradiol (E2), and 17 α -ethinylestradiol (EE2) was evaluated.

3.2 Materials and methods

3.2.1 Chemicals, supports and enzymes

All chemicals required in this chapter are listed in the chemicals Section 2.1 in Chapter 2. The supports selected for enzyme immobilization were the following: fsNPs (surface area: $390 \pm 40 \text{ m}^2 \text{ g}^{-1}$; particle aggregates with a size of 7 nm) and fsMPs (surface area $200 \pm 25 \text{ m}^2 \text{ g}^{-1}$; particle aggregates with a size of 200-300 nm) were purchased from Sigma-Aldrich (St. Louis, USA). cNFs (dry composition of 16.6% chitosan and 83.4% poly (vinyl alcohol), diameter of $213 \pm 46 \text{ nm}$ and an estimated surface area by image analysis of $1705 \pm 591 \text{ cm}^2 \text{ g}^{-1}$) were kindly provided by the Food analysis laboratory (BUAP, Mexico).

These nanofibers were synthesized by electrospinning (28 kV; flow rate of 0.2 mL h⁻¹; collection distance of 20 cm and 100 rpm) from a solution of 3% (w/v) chitosan/acetic acid 1 M and 10% (w/v) poly (vinyl alcohol) in a ratio of 1:1.

Different types of enzymes were evaluated: two types of laccase and one peroxidase. Commercial laccase from *Mt* supplied by Novozymes (Denmark), namely Novozym 51003 (activity $\geq 1.2 \cdot 10^6$ U L⁻¹), was produced by submerged fermentation of genetically modified *Aspergillus oryzae*. This laccase has a size of 77 kDa (Bulter et al. 2003), a density of 1.05 g mL⁻¹ and optimal activity at pH between 3.5 and 6.5, depending on the substrate. Commercial laccase from *Tv* (activity ≥ 0.5 U mg⁻¹) was purchased from Sigma-Aldrich (St. Louis, USA). Peroxidase VP (activity close to 10 U mL⁻¹) was obtained from submerged cultures of the anamorph R1 of *Bjerkandera* sp. (Taboada-Puig et al. 2011).

3.2.2 Determination of enzyme activity

Laccase activity was determined by the oxidation of 0.267 mM ABTS to its cation radical (ABTS^{•+}) in citrate-phosphate buffer (pH 3) and 30 °C in a 96-well-plate (Zimmermann et al. 2011). Aliquots of 50 μ L of immobilized laccase onto fsMP or fsNPs previously diluted in citrate-phosphate buffer was added to 0.2 mM of ABTS solution. Absorbance was measured at 420 nm ($\epsilon_{420} = 30,800$ M⁻¹ cm⁻¹) for 7 min at 6 s intervals in the BioTek PowerWave XS2 microplate spectrophotometer previously described in Chapter 2 (Section 2.3) and the Gen5 1.08 Data Analysis Software. One unit (U) of activity was defined as the amount of enzyme capable of oxidizing 1 μ mol ABTS per minute, or at the same time, the amount of enzyme forming 1 μ mol of ABTS^{•+} per minute.

Versatile Peroxidase presents manganese-dependent enzyme activity and it can be measured by monitoring the oxidation of 2,6-dimethoxyphenol (DMP) at 468 nm and $\epsilon_{468} = 49.6$ mM cm⁻¹ (referred to coerulignone) in a UV-Visible Spectrophotometer UV-1603 Shimadzu (Japan). The reaction mixture (in a total volume of 1 mL) contained 50 mM sodium malonate (pH 4.5), 1 mM DMP, 1 mM MnSO₄ and 50 μ L of sample. The reaction was started by adding 0.4 mM H₂O₂. One enzyme unit was defined as the amount of enzyme producing 1 μ mol of coerulignone per minute (Mester et al. 1995).

The determination of the activity of immobilized enzymes in the support of activated cNFs was performed as described above using an equivalent sample of nanofibers instead of a diluted sample containing enzymes (50 μL), such as fsMPs and fsNPs.

3.2.3 Immobilization of enzymes by covalent binding onto fumed silica micro and nanoparticles and chitosan nanofibers

Prior to immobilization, surface modification of fsNPs and fsMPs was performed according to Hommes et al. (2012). In order to optimize the immobilization results, different doses of 3-aminopropyl triethoxysilane (APTES): 0.4, 0.8 and 1.2 mmol g^{-1} fsMP, were tested, selecting fsMPs as the immobilization support model. Briefly, APTES was mixed with the microparticles and incubated in an orbital shaker (C24 Incubator shaker, New Brunswick Scientific) at 150 rpm and room temperature for at least 12 h, and then washed in three cycles of centrifugation/re-suspension with phosphate buffer (100 mM, pH 7). The amino-functionalized microparticles were stored at 4 °C.

Laccase immobilization was performed following the sorption-assisted immobilization (SAI) method described by Zimmermann et al. (2011), which combines enzyme sorption to the surface of the particles and the crosslinking of enzymes on the aminopropylated carrier. As a first step of the process, aliquots of 1 mL of the amino-functionalized particles were withdrawn and *Mt* laccase (1 U mg^{-1} fsMP) was added in most of the experiments, except in those in which different doses of laccase were investigated. The solution was incubated by stirring (150 rpm) at 4 °C for 2 h. After this period, different doses of glutaraldehyde (1, 4, 8 and 12 mmol g^{-1} fsMPs) from a 5% stock solution prepared in 100 mM sodium phosphate buffer (pH 7) were added dropwise as a cross-linking agent to the mixture of fsMPs and laccase and incubated under agitation (150 rpm) at 4 °C for 24 h.

Thereafter, the excess of glutaraldehyde and the non-covalently bound enzyme were washed with phosphate buffer in five centrifugation/re-suspension steps for 7 min at 4000 rpm. The same methodological approach was followed for fsNPs. For cNFs functionalization, the first step is not necessary since the amine groups present in chitosan can react directly with the glutaraldehyde cross-linking solution. For this

case, cNFs were reticulated with 25% glutaraldehyde for 48 h at room temperature in order to activate the nanofiber surface.

Following the above-mentioned protocol, the enzymatic activities of the suspension and supernatants of fsMP-laccase conjugates were measured to determine the immobilization yield (%), enzyme loading (U mg^{-1} fsMP) and washing loss (%). Immobilization yield (IY) was defined as the apparent laccase activity of the fsMP suspensions after immobilization and washing in relation to the initially applied laccase activity (100%), reflecting the binding efficiency during the immobilization process. Enzyme loading (EL) was defined as the apparent laccase activity bound to fsMPs per mg fsMPs after thorough washing (U mg^{-1}). Washing loss (WL) was calculated based on the enzyme activity before and after washing. All experiments were conducted in triplicate to ensure the reproducibility of the results.

3.2.4 Characterization of biocatalysts

Both free and immobilized *Mt* laccase onto fsMPs were biochemically characterized by evaluating their catalytic activity and stability over a wide range of conditions. The effect of pH on the instantaneous enzyme activity was assessed by measuring laccase activity at pH values between 2.4 and 8. The results were expressed as relative activity (calculated as the ratio between the activity at each pH and the maximum at pH 3).

The effect of pH on the stability of free and immobilized enzyme (*Mt*) onto fsMPs was studied after incubating the enzyme in buffer solutions (100 mM): citrate-phosphate (pH 3-4), acetate buffer (pH 5) and phosphate (pH 6-7) at room temperature. Likewise, pH stability effect between 3 and 8 was studied for VP immobilized onto fsNPs and fsMPs in sodium malonate buffer solutions. Samples were periodically withdrawn at specific intervals for 24 h to determine residual activity (calculated as the ratio between the activity measured at specific conditions and the activity measured at time zero).

Immobilization can be a useful approach of increasing enzyme stability when operating under conditions far from the optimal described for the free enzyme. Thermal stability was evaluated in experiments performed under agitation (150 rpm) in phosphate buffer (100 mM, pH 7) in a temperature range of 10 to 50 °C and 24 h.

The stability of free and immobilized enzymes onto fsMPs against different inactivating agents was tested by incubating the enzyme in the presence of salts (2.5 mM NaCl, 90 mM NaCl and 10 μ M CaCl₂) and organic solvents (methanol, ethanol and acetone at 25% v/v) in 100 mM sodium acetate buffer (pH 5) at 150 rpm, room temperature and 24 h. The long-term stability of both immobilized and free laccase (*Mt*) was investigated when the enzyme was incubated at 4 °C in phosphate buffer (pH 7 and in the secondary effluent from a municipal wastewater treatment plant (WWTP) for 30 days. Before measuring the residual activity, the collected wastewater was filtered (0.45 μ m) to remove suspended solids. The kinetic parameters of the free and immobilized enzyme were determined by measuring *Mt* laccase activity using ABTS as a substrate at concentrations ranging from 1.2 to 750 μ M in McIlvaine buffer (80 mM citric acid, 40 mM Na₂HPO₄, pH 3) at room temperature. The Michaelis-Menten constant (K_M) and the maximum reaction velocity (V_{max}) were determined by using a non-linear least square fit routine.

3.2.5 Determination of the concentration of pollutants

As described in Chapter 2 (Section 2.3), bisphenol A (BPA) and E1, E2 and EE2 estrogens were quantified by high performance liquid chromatography (HPLC) at a detection wavelength of 278 nm on a Jasco XLC HPLC (Jasco Analitica, Madrid, Spain) equipped with a 3110 MD diode array detector and a Gemini reversed-phase column (150 x 4.6 mm, particle size: 3 μ m) from Phenomenex (supplied by Jasco Analitica, Madrid, Spain) and an HP ChromNav data processor. Color removal of RB19 and MG was determined in the BioTek PowerWave XS2 microplate spectrophotometer.

3.2.6 Batch experiments of enzyme immobilized silica nano and microparticles for recalcitrant pollutants transformation

An initial screening of the supports was carried out during the removal of persistent dyes as organic model compounds by free and immobilized biocatalysts. First catalytic tests were performed to assess dye colorization of MG and RB19 at an initial concentration of 25 mg L⁻¹ and incubation in 10 mL of aqueous samples (phosphate buffer pH 6-7) containing 200 U L⁻¹ of both *Mt* and *Tv* laccase (free and immobilized onto fsNPs, fsMPs and cNFs). Batch experiments were conducted at room temperature and continuous orbital agitation (150 rpm). At regular intervals, spectrophotometric measurements were performed to monitor laccase activity and

color removal. Color removal yield (%) was determined as the extent of color removal, calculated by the following equation,

$$\text{Degradation yield (\%)} = \frac{(C_0 - C_t)}{C_0} \times 100 \quad (1)$$

where C_0 and C_t represent the organic compound concentration (mg L^{-1}) before and after the reaction time, respectively.

The enzymatic oxidation of BPA (10 mg L^{-1}) and estrogens (0.35 mg L^{-1}) was conducted in batch experiments (10 mL) at room temperature and continuous agitation. *Mt* laccase immobilized onto both fsMP with initial activity of 1000 U L^{-1} were tested to transform BPA and E1, E2 and EE2 present in 100 mM sodium phosphate buffer (pH 7) and in the secondary effluent from a municipal WWTP. Complete solubility of BPA and estrogens was ensured by the addition of 10% and less than 1% (v/v) methanol, respectively. Samples were periodically withdrawn to measure laccase activity and contaminant concentration. To verify that transformation occurred only by enzymatic catalysis, parallel control tests were run in the absence of laccase but in the presence of functionalized supports. Degradation yield (%) was determined using Equation 1.

3.2.7 Enzymatic membrane reactor for the transformation of recalcitrant compounds

The enzymatic reactor consisted of a 10-mL stirred tank coupled to an ultrafiltration polyethersulfone membrane (Cell Amicon Millipore) with a nominal molecular weight cut-off of 500 kDa, which allowed the retention of the immobilized laccase inside the reaction vessel. The operation of the reactor was sequential according to the fill-and-draw principle, which consists of the following steps: fill, reaction, membrane retention of the biocatalyst and withdrawal of the reaction medium. The selected biocatalyst (*Mt*) immobilized on the fsMPs was added in a single initial pulse of 1000 U L^{-1} to perform the transformation of contaminants in 100 mM sodium phosphate buffer (pH 7) in a series of consecutive 24-hour cycles (10 mg BPA L^{-1} in 10% methanol).

Thereafter, inert nitrogen under pressure was passed through the membrane to discharge around 80% of the effluent. In subsequent cycles, the same immobilized

enzyme was reused and fresh medium with contaminants was added for a new cycle. Samples were withdrawn at the beginning and end of each cycle to measure laccase activity and contaminants concentrations. The adsorption of contaminants on the polymeric membrane was evaluated at conditions similar to those of the enzymatic reaction, but in the absence of laccase.

3.3 Results and discussion

3.3.1 Laccase and peroxidase immobilization onto micro and nano-sized materials

The approach followed for laccase and peroxidase immobilization pursues the immobilization of the enzymes onto silica nano and microparticles and chitosan-based nanofibers through covalent binding. In order to obtain a biocatalyst with high activity, the support must be biocompatible with the enzyme and favor the access of substrates for oxidative catalysis. Porous inorganic materials, especially porous silica, have been used as enzyme support due to their large specific surface area, high stability and low cost (Hudson et al. 2008, Rekuć et al. 2010).

The silanol groups, Si-OH, on the silica surface can be easily modified to primary amine functions through the addition of APTES (Zimmermann et al. 2011). This reaction allows the formation of one or few additional molecular layers on the surface of the particles, which changes the surface potential charge of the particles from a negative value of -50 mV for bare particles to a value of 33 mV for the APTES treated ones; thus confirming the desired functionalization on their surface (Galliker et al. 2010). A distinct advantage of cNFs is that the first step of functionalization may be circumvented in order to continue with enzyme immobilization procedure. In a further step, the immobilization of laccase and peroxidase by covalent bonding requires the use of a crosslinking agent such as glutaraldehyde to carry out the bonding of functional groups of enzymes and functionalized supports (Fernández-Fernández et al. 2013).

Mt laccase-bioconjugate was selected as first approach for the optimization of the functionalization and immobilization procedure. Table 3.1 depicts the results of the optimization of *Mt* immobilization onto fsMPs in terms of immobilization yield (%), enzyme loading (U mg^{-1} fsMPs) and washing loss (%) for different doses of APTES, glutaraldehyde and laccase.

Table 3.1 *Mt* laccase immobilization on fsMPs at different doses of APTES, glutaraldehyde and laccase.

	Immobilization yield (%)	Enzyme loading (U mg ⁻¹ fsMP)	Washing loss (%)
APTES (mmol g⁻¹ fsMPs)¹			
0.4	41.1 ± 8.8	0.49 ± 0.05	62.0 ± 7.0
0.8*	58.7 ± 3.2	0.58 ± 0.01	27.1 ± 7.0
1.2	48.3 ± 8.0	0.58 ± 0.06	53.3 ± 4.0
Glutaraldehyde (mmol g⁻¹ fsMPs)²			
1	13.3 ± 2.4	0.10 ± 0.007	88.5 ± 2.2
4	42.9 ± 3.8	0.34 ± 0.045	60.9 ± 7.6
8*	58.7 ± 3.2	0.58 ± 0.013	27.1 ± 7.0
12	44.0 ± 8.4	0.40 ± 0.058	31.5 ± 13.4
Laccase (U mg⁻¹ fsMPs)³			
1*	58.7 ± 3.2	0.58 ± 0.013	27.1 ± 7.0
2.4	29.9 ± 2.6	0.61 ± 0.034	39.4 ± 5.7
3.7	20.4 ± 2.5	0.59 ± 0.061	53.5 ± 1.1

¹ Fixed doses of laccase (1 U mg⁻¹ fsMP) and glutaraldehyde (8 mmol g⁻¹ fsMP)

² Fixed doses of laccase (1 U mg⁻¹ fsMP) and APTES (0.8 mmol g⁻¹ fsMP)

³ Fixed doses of glutaraldehyde (8 mmol g⁻¹ fsMPs) and APTES (0.8 mmol g⁻¹ fsMPs)

* Optimal doses of APTES, glutaraldehyde and laccase for its immobilization onto fsMPs

The influence of the APTES dose was evaluated with fixed doses of laccase (1 U mg⁻¹ fsMPs) and glutaraldehyde (8 mmol g⁻¹ fsMPs). The addition of 0.8 mmol g⁻¹ APTES fsMPs showed the best results in terms of the three variables (Table 3.1), implying an 80% reduction in the use of APTES compared to the protocol described by Zimmermann et al. (2011). Similarly, for the addition of the cross-linker, 8 mmol glutaraldehyde g⁻¹ fsMPs led to the best results in the three indexes, which, compared to the conditions reported in Zimmermann et al. (2011), represents a 20% reduction for glutaraldehyde consumption. Finally, the dose of *Mt* laccase was evaluated, and the concentration of 1 U mg⁻¹ fsMPs was selected, since it provided a balance between enzyme dose, high immobilization yield (58.7 ± 3.2%) and low washing loss (27.1 ± 7.0%). The immobilization of *Mt* onto fsNPs and the immobilization of laccase from *Tv* onto both fsNPs and fsMPs were carried out with the optimal doses of chemicals and laccase previously obtained for fsMPs, which

enabled similar results in terms of *Mt* immobilization yield for fsNPs ($62.4 \pm 2.6\%$) and *Tv* immobilization yield for fsNPs ($75.8 \pm 5.3\%$) and fsMPs ($70.3 \pm 2.1\%$). A similar percentage of immobilization (49%) was obtained for *Trametes versicolor* laccase immobilized on magnetic microparticles coated with cellulose (Jořenek and Zajoncová 2015).

Accordingly, the immobilization of VP was performed with the initial functionalization of fsNPs and fsMPs with APTES before their incubation with peroxidase and glutaraldehyde. The results obtained, using optimal doses of chemicals and enzymes previously applied for fsMPs, achieved immobilization yields close to 30% for both fsNPs and fsMPs supports. Aiming at improving performance, the initial VP dose was varied to a range between $100\text{--}500 \text{ U L}^{-1}$, resulting in a negligible improvement with maximum immobilization yields of $37.4 \pm 3.4\%$ and $33.9 \pm 2.6\%$ for fsNPs and fsMPs, respectively, for an initial VP activity of 200 U L^{-1} .

In parallel, both *Mt* and *Tv* laccase and VP immobilization onto cNFs were also carried out, varying the doses previously obtained for the fsMPs supports to lower doses ($100\text{--}500 \text{ U L}^{-1}$) of laccase and peroxidase, in order to optimize the immobilization results. Stabilized cNFs demonstrated excellent biocompatibility as support for enzyme immobilization. Figure 3.1 presents a summary of the results obtained in terms of enzyme immobilization performance for the three enzymes evaluated in cNFs. The enzyme immobilization results for cNFs reflect that the maximum percentage of immobilization is achieved with an initial enzyme dose of 100 U L^{-1} . For the three enzyme scenarios, the immobilization yield remained below 100%, with values between 65 and 90%, with the highest value corresponding to the *Tv* enzyme ($90.3 \pm 4.2\%$). These values decreased as the enzyme dose increased, while simultaneously higher washout losses were obtained. Previous research has also used chitosan/poly(vinyl alcohol) nanofibers as support for immobilized lipase from *Candida rugosa* using glutaraldehyde as coupling reagent obtaining similar immobilization percentages: 49.8% (Huang et al. 2007).

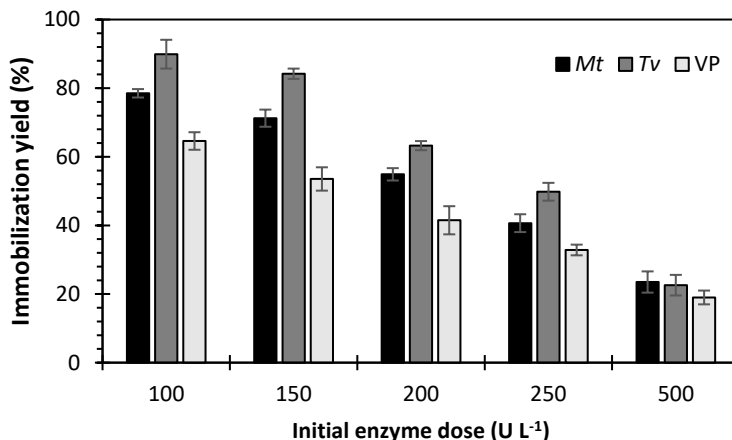


Figure 3.1 Enzyme immobilization (*Mt*, *Tv* and *VP*) percentages obtained for different enzyme doses (100-500 U L⁻¹).

3.3.2 Characterization of *Mt*-fsMPs biocatalysts

Research on catalytic mechanisms have shown that the catalytic cycle of laccases involves a sequence of reactions: i) the abstraction of electrons from the substrate to the T1 copper and the sequential reduction of the T1 copper and ii) the internal electron transfer from the T1 to the T2/T3 copper cluster, with the consequent oxidation of the target substrate (Xu 1997, Gianfreda et al. 1999, Kurniawati and Nicell 2008). During the catalytic cycle, the pH can affect the structure of the active center as well as the charge of the substrates and therefore affect the efficiency of the reaction mechanism. (Xu 1997). Besides, pH may influence the redox potential of reacting species, affecting the overall oxidation extent.

The optimal pH for laccase activity was generally reported in the acidic region, with values ranging from 2.7 to 7.5, but typically in the range of 3.5-6, depending on the substrate (Gianfreda et al. 1999, Call and Mücke 1997). The immobilized laccase (*Mt*) was active in a range of pH 2.4-8, exhibiting a maximum activity at pH 3 (Figure 3.2), similarly to the profile of the free enzyme.

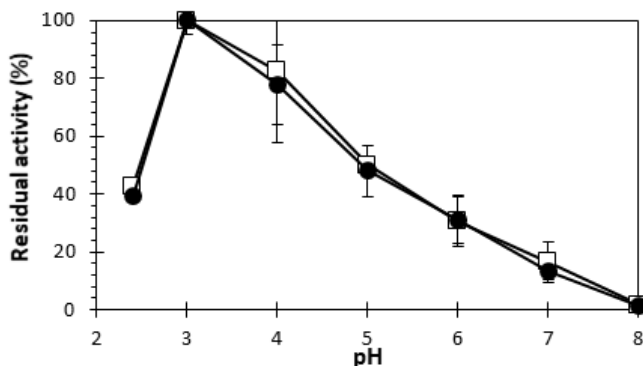


Figure 3.2 Influence of pH on residual activity of free (□) and immobilized *Mt* laccase (●).

Regarding the stability of the immobilized biocatalyst towards a broader pH range, Table 3.2 shows that the pH stability was superior for immobilized laccase than for free laccase after 24 h.

Table 3.2 Stability of free and immobilized laccase onto fsMP at different pH and temperature after 24 h.

		Residual activity (%)	
		<i>Free enzyme</i>	<i>fsMPs</i>
pH	3	1.10 ± 0.58	20.20 ± 2.91
	4	25.01 ± 12.67	66.02 ± 4.26
	5	48.19 ± 10.70	80.25 ± 0.88
	6	78.92 ± 0.00	95.48 ± 0.00
	7	90.81 ± 0.00	92.84 ± 0.00
Temperature (°C)	10	107.87 ± 2.68	109.73 ± 1.48
	20	101.68 ± 0.76	101.83 ± 3.35
	30	68.73 ± 2.59	100.87 ± 2.35
	40	60.47 ± 1.67	80.66 ± 11.43
	50	8.31 ± 1.61	22.06 ± 2.36

*100% activity corresponds to 1000 U L⁻¹.

At neutral pH, the fsMPs-laccase exhibited an apparent activity similar to that of the free enzyme, around 90% for both cases, as shown in Table 3.2. However, there is a drastic reduction in enzyme activity for acidic pH, which results in a strong drop of 78% to pH 4 and a complete deactivation of the free enzyme at pH 3 after 24 h. Nevertheless, the residual activity of the fsMPs enzyme at pH 3 and 4 was superior: 20 and 66%, respectively. Therefore, this biocatalyst shows maximum enzymatic activity and significant stability at pH 3 in comparison with the free enzyme. However, in the pH range of 5-7, the stability of the biocatalyst was lower than that of the free enzyme. Lloret et al. (2012) also observed enhanced stability at low pH after immobilization of *Mt* laccase onto Eupergit supports and Nguyen et al. (2016) found that the immobilization of laccase onto granular activated carbon strongly enhanced its stability at acidic pH, which could be particularly suitable for the removal of some recalcitrant micropollutants. Similar results were observed by Kunamneni et al. (2008), where laccase was covalently immobilized on polymethacrylate-based polymers activated with epoxy groups and exhibited higher stability than the free form, especially in the pH range of 3-5. The thermostability of free and immobilized laccases onto fsMPs was tested when measuring the enzyme activity between 10 and 50 °C. After 24 h, the maximum activity was observed at low T (10 and 20 °C) with a percentage of residual activity close to 100% for the two biocatalysts (Table 3.2). Above 30 °C, free laccase activity began to decrease, with virtually total deactivation at 50 °C after 24 h.

In contrast, the immobilized laccase maintained an enzymatic activity superior to that of free laccase, especially in the case of fsMPs (from 1.33 to 2.60 times superior to that of free laccase). Jermann et al. (2009) reported that laccase immobilization led to a significant stabilizing effect towards heat denaturation at 60 and 70 °C, where stability increased by 15 and 10%, respectively, relative to the free one. Other studies reported that the immobilization affects the conformational flexibility of the enzyme since it causes an increase in enzyme rigidity and enhances stability towards denaturation at high temperature (Osma et al. 2010). The stability of free and immobilized laccase onto fsMPs in the presence of different inhibitors was also evaluated. Figure 3.3 depicts the residual activity after 24 h at 25 °C in sodium acetate (pH 5) and different inhibitors: NaCl (2.5 and 90 mM), CaCl₂ (10 μM) and organic solvents (methanol, ethanol and acetone, 25% v/v).

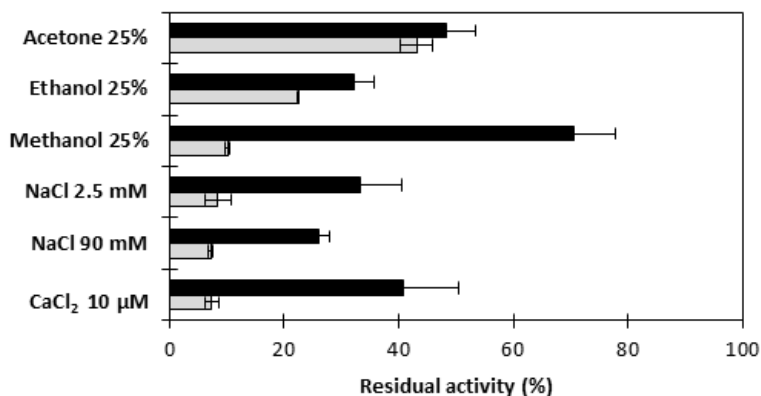


Figure 3.3 Stability of free (■) and immobilized laccase onto fsMPs (■) in the presence of different inhibitors.

The presence of inhibitors was detrimental for laccase stability, although to a lesser extent for the enzyme immobilized onto fsMP, which maintained a higher residual activity. The presence of 90 mM NaCl caused the greatest drop (26% of residual activity) compared to other inhibitors (Figure 3.3).

These results are in agreement with the findings reported by Hassani et al. (2013), where laccase-based cross-linked enzyme aggregates (CLEAs) showed higher residual activity than the unmodified biocatalyst against 25% methanol (up to 15 times) and 25% acetone (up to 20 times). The tolerance to chloride concentrations becomes especially important when considering the use of the biocatalyst for industrial wastewaters, which may contain significant concentrations of salts: 2.5-5 mM, and even much higher in the pharmaceutical industry, up to 90 mM (Margot et al. 2013).

A similar behavior has been reported by Margot et al. (2013), who evaluated the stability of free and immobilized laccase at NaCl concentrations ranging from 0 to 600 mM. Chaotropic salts such as CaCl₂ had a similar effect on laccase stability and the immobilized enzyme was comparably more stable than the free enzyme in the presence of 10 μM CaCl₂.

Another important feature for possible industrial application is the matrix effect on enzyme stability. The composition of the secondary effluent could play a

role on the enzyme inactivation, possibly due to proteolytic attack as well as to the inhibitory action of halides and metal cations (Cabana et al. 2007). This factor was assessed in experiments performed with the secondary effluent of a municipal WWTP (Table 3.3) and compared with those using phosphate buffer (Figure 3.4).

Table 3.3 Composition of the secondary effluent.

Parameter	Value
Chemical oxygen demand (COD)	15.36 mg L ⁻¹
Total organic carbon (TOC)	8.85 mg L ⁻¹
pH	7.2
Cations	
K ⁺	3.19 mg L ⁻¹
Mg ²⁺	1.54 mg L ⁻¹
Ca ²⁺	6.86 mg L ⁻¹
Na ⁺	11.86 mg L ⁻¹
NH ₄ ⁺	0.79 mg L ⁻¹
Anions	
Cl ⁻	13.73 mg L ⁻¹
NO ₂ ⁻	0.12 mg L ⁻¹
Br ⁻	0.29 mg L ⁻¹
NO ₃ ⁻	13.97 mg L ⁻¹
PO ₄ ³⁻	1.13 mg L ⁻¹
SO ₄ ²⁻	11.31 mg L ⁻¹

After 60 days at 4 °C, it was observed that free laccase was inactivated in both matrices (76 and 66% inactivation for phosphate buffer and real wastewater matrix, respectively). However, enzyme inactivation was faster in the case of the secondary effluent; after 11 days, the residual activity was 50%, whereas in the phosphate buffer it remained at 76%.

On the contrary, immobilized laccases were much more stable, with residual laccase activity after 60 days of 99% in the phosphate buffer and 90% in the secondary effluent for fsMP. These values suggest that immobilized laccases in fsMP are stable for up to 2 months at 4 °C with minor loss of laccase activity.

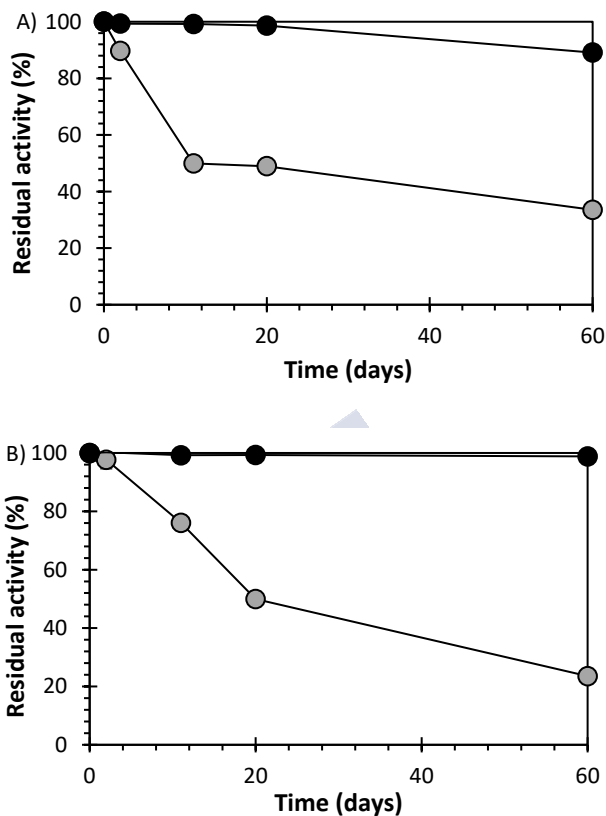


Figure 3.4 Residual activity of the free laccase (●), fsMP-laccase (●) in the secondary effluent from a wastewater treatment plant (WWTP) (A) and in phosphate buffer (B).

Michaelis-Menten kinetic parameters (K_M , V_{max}) of immobilized laccase in fsMPs and free laccases were determined with ABTS as substrate (1.2-750 μM) aiming to evaluate the effect of the immobilization method on the catalytic efficiency of laccase (Table 3.4). It is noted that the K_M value for the free enzyme (9.23 mM) is only slightly lower compared with the K_M values of the immobilized one, indicating that the potential protein conformational changes due to immobilization hardly affect the accessibility of the substrate to the active site.

Table 3.4 Experimental kinetic data of free and immobilized laccase in the oxidation of ABTS Michaelis-Menten constants.

Laccase	K_M (μM)	V_{max} ($\mu\text{M min}^{-1}$)
Free	9.23 ± 0.01	183.5 ± 7.8
fsMPs	10.48 ± 2.10	133.3 ± 21.4

R^2 : 0.984 for free laccase regression

R^2 : 0.986 for fsMP-laccase regression

3.3.3 Batch experiments of enzyme immobilized onto silica nano and microparticles and chitosan nanofibers for recalcitrant pollutants transformation

The enzymes selected to perform the experiments were *Mt* and *Tv* laccases. Though the laccases present a lower redox potential (0.4 and 0.8 V for *Mt* and *Tv*, respectively) compared to ligninolytic peroxidases (> 1 V), laccases use molecular oxygen as the final electron acceptor instead of hydrogen peroxide (H_2O_2) required by peroxidases (Xu et al. 1996, Ivnitski and Atanassov 2007, Camarero et al. 2005). Another advantage of these enzymes over the selected peroxidase is their commercial availability.

Prior to the evaluation of the degradation of recalcitrant compounds of interest, the biotransformation of two model dyes was carried out. Experiments were performed in phosphate buffer medium (pH 7 and 6 for RB19 and MG, respectively) samples containing 200 U L^{-1} of enzyme and 25 mg L^{-1} of RB19 or MG, as model compounds of organic pollutants. RB19 belongs to the group of anthraquinones, widely used in the textile industry and identified as a persistent compound (Jen-Mao Fanchiang 2009). MG is a synthetic cationic dye molecule used as DNA labelling of cells or electrophoretic gels (Bel Hadjltaief et al. 2016, Prieto et al. 2014).

According to the results, the most efficient dye removal yields for both RB19 and MG by enzymatic bio-catalysis process reached values around 70 and 90% of RB19 and MG, respectively, after 24 h of treatment using cNFs as enzyme support for both *Mt* and *Tv* laccases (Figure 3.5). The enzymatic activity remained constant during experiments with barely perceptible enzyme deactivation (<10%). However, controls with cNFs lacking laccase showed that the target model dyes were absorbed

onto the support and little improvement in the enzyme biotransformation was observed. Previous studies have demonstrated the ability of chitosan nanofibers as suitable adsorbents with high dye adsorption capacity (Mahmoodi and Mokhtari-Shourijeh 2015, Dotto et al. 2017).

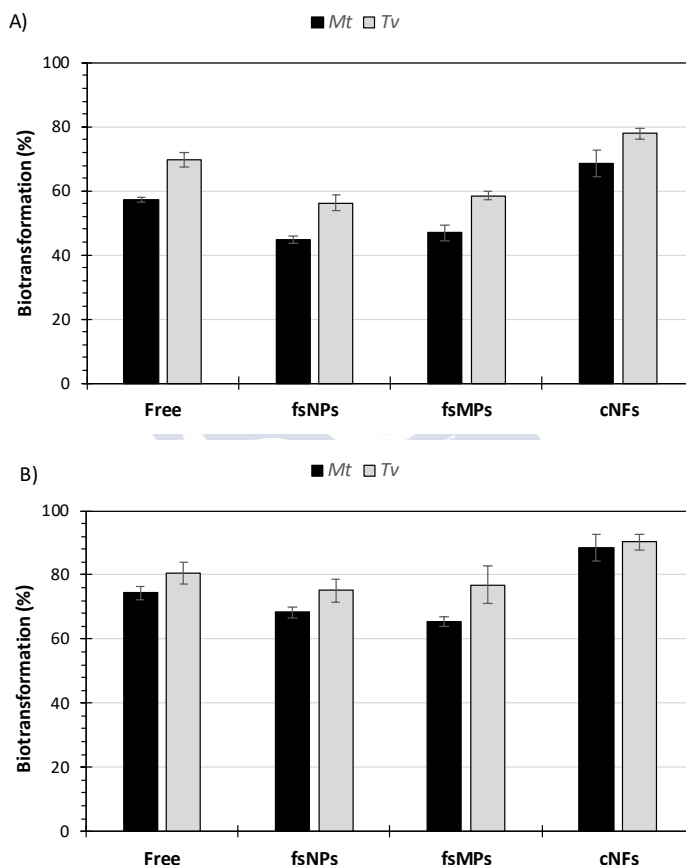


Figure 3.5 RB19 (A) and MG (B) dye color removal by enzymatic treatment with Mt and Tv laccase free and immobilized onto fsNPs, fsMPs and cNFs.

FsMPs demonstrated similar RB19 and MG removal percentages ($46.9 \pm 2.6\%$ and $65.5 \pm 1.58\%$, respectively) compared to free ($57.2 \pm 0.8\%$ and $74.3 \pm 2.15\%$, respectively) and immobilized fsNPs ($44.8 \pm 1.3\%$ and $68.3 \pm 1.69\%$, respectively) and cNFs bioconjugates ($68.5 \pm 4.2\%$ and $88.5 \pm 4.3\%$, respectively) for the two dyes and

as stated earlier, the use of fsMPs instead of fsNPs significantly reduces the cost of the process. Similarly, *Tv* presents higher redox potential than *Mt* and therefore little higher color removal percentages, but the cost of *Tv* is superior to the *Mt* cost. In this sense, the selected biocatalyst for the subsequent experiments was *Mt*-fsMP.

The capacity of free and immobilized enzymes (*Mt*-fsMP) to carry out the biotransformation of recalcitrant compounds was evaluated in phosphate buffer and in the secondary effluent of a municipal WWTP (Table 3.3). Four recalcitrant compounds of interest: BPA, the natural estrogens E1 and E2, and the synthetic estrogen EE2 were evaluated. Figure 3.6 shows that BPA (10 mg L^{-1}) removal was nearly complete with the free enzyme (>98%), whereas the removal was slightly inferior for fsMP-laccase (>76%). Adsorption control of BPA in fsMP is barely significant (<10%). Furthermore, the presence of the secondary effluent did not affect the removal of BPA by laccase, even when working at nearly neutral pH. These results are in agreement with previous reports on free laccase (Arca-Ramos et al. 2015), where nearly complete removal of BPA (95%) was attained in experiments in a continuous enzymatic reactor operated with real wastewater (pH≈7.2).

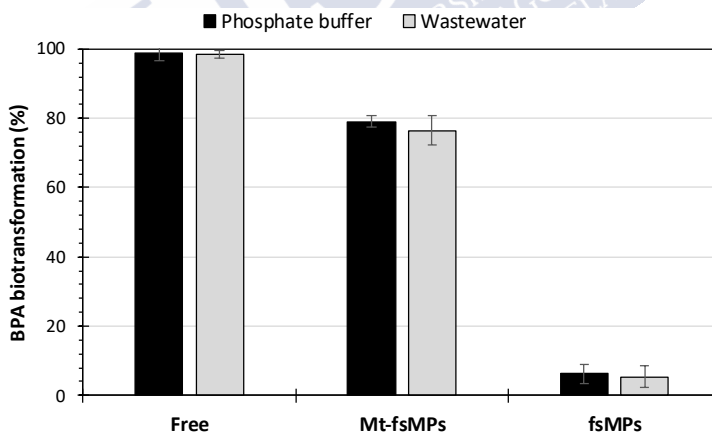


Figure 3.6 BPA transformation (24 h) with free and immobilized enzyme onto fsMP and fsMP lacking enzyme in synthetic matrix (■) and secondary effluent from a wastewater treatment plant (WWTP) (■).

The results depicted in Figure 3.7 show that the efficiency of E1, E2 and EE2 removal by laccase immobilized onto fsMP reached transformation percentages

close to 80% for free *Mt* enzyme ($78.85 \pm 1.05\%$, $87.44 \pm 2.89\%$ and $80.44 \pm 0.20\%$, respectively) after 8 h of treatment. In phosphate buffer matrix *Mt*-fsMPs biotransformation capacity dropped to 27.49 ± 4.72 and $46.97 \pm 5.13\%$ for E1 and E2 but maintained stable for EE2 removal (77.05 ± 7.67). In real wastewater matrix, estrogens removal by fsMP-laccase behavior was comparable with the E1, E2 and EE2 estrogens removal in phosphate buffer matrix ($27.35 \pm 0.41\%$, $49.88 \pm 0.28\%$ and $71.05 \pm 10.05\%$, respectively). Controls run with functionalized particles lacking laccase showed that the target pollutants (E1, E2 and EE2) did not absorb significantly onto the support (<5%).

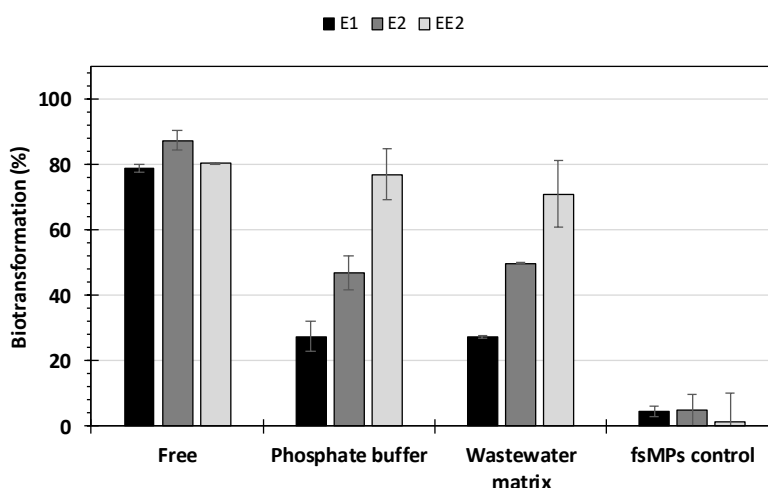


Figure 3.7 Estrogens (E1, E2 and EE2; $350 \mu\text{g L}^{-1}$) transformation (8 h) with free and immobilized enzyme (1000 U L^{-1}) onto fsMP in synthetic matrix and secondary effluent from a wastewater treatment plant (WWTP).

Auriol et al. (2007) also studied the effect of wastewater matrices on enzymatic removal of estrogens, and observed that the degree of reactivity of the laccase-catalyzed system was not significantly affected by the municipal wastewater matrix. Furthermore, the potential laccase inhibitors (e.g., sulfide, nitrite, mercury, cyanide, chloride, and fluoride) in wastewater were limiting in a lesser extent than reported by Kim and Nicell (2006) to be inhibiting.

3.3.4 Enzymatic membrane reactor for the transformation of recalcitrant compounds

The proposed reactor consisted of a stirred tank reactor coupled to an ultrafiltration polyethersulfone membrane. The capacity of the immobilized enzymes onto fsMPs to remove recalcitrant compounds was assessed in repeated batches of 24 h. The reactors were operated for a total of 10 cycles without fouling of the membrane. In the sequential operation of the membrane reactor, the highest percentages of removal were reached in the first cycle, with complete removal of BPA (Figure 3.8). Partial adsorption of BPA (30%) onto the polymeric membrane was also evidenced in a control experiment (in the absence of biocatalyst). This is in accordance with other works that reported adsorption of BPA in polyethersulfone membranes (Su-Hua et al. 2010). The reuse of the membrane in consecutive cycles may lead to the saturation of the membrane or, at least, a decrease in its adsorption capacity.

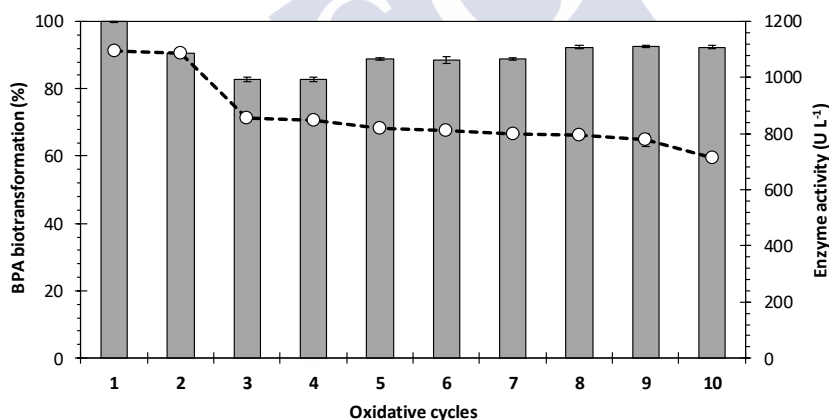


Figure 3.8 Biotransformation of BPA (10 mg L^{-1}) (■) and enzyme activity (□) in subsequent cycles of enzyme treatment with *Mt* laccase immobilized onto fsMPs.

In the second and subsequent cycles, BPA removal remained quite constant in percentages close to 90% (except for cycles 3 and 4, which slightly diminished to $82.79 \pm 0.67\%$ and $82.72 \pm 0.78\%$, respectively). On the contrary, a progressive decrease of the initial enzyme activity was observed (34.73% loss of activity after 10

cycles) and was possibly associated the higher percentage of methanol in the reaction medium (10%).

3.4 Conclusions

In this chapter, the efficient covalent immobilization of three different laccase enzymes onto nano and microsupports was performed. Immobilized laccase showed broader pH and temperature range, and satisfactory stability in secondary effluents. The different biocatalysts were applied for the removal of two model dyes and Mt laccase immobilized onto fsNPs and fsMPs was selected for the removal of BPA and E1, E2 and EE2 estrogens from phosphate buffer medium and from the secondary effluent of a wastewater treatment plant with high transformation values. Furthermore, the biocatalysts were easily recovered using different configurations of enzymatic reactor. The enzymatic reactor coupled to the polymeric membrane was effective in the removal of the target pollutant thanks to partial adsorption and enzymatic transformation. Additionally, the consecutive use of the biocatalyst during the removal assays did not affect their removal capacity allowing their reuse for at least ten cycles. Furthermore, the decrease of the enzymatic activity did not lead to a reduction of the removal percentage, suggesting that the initial enzyme activity could be reduced to lower the operational costs. Hence, this reactor system shows a great potential for the removal of water contaminants.

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4. Chapter 4

HETEROGENEOUS FENTON catalysis using iron-based nanomaterials

SUMMARY

With the recent development of nanotechnology, magnetic nanoparticles (mNPs) have received increasing attention as potential heterogeneous Fenton catalysts in wastewater treatment applications, as an alternative to the conventional Fenton process using dissolved iron salts. Due to their superparamagnetic properties, magnetite-based NPs can be easily recovered and reused by applying a magnetic field. In the present study, the superparamagnetic magnetite (Fe_3O_4) NPs play a crucial role, being themselves the catalytic Fenton agents. In other words, mNPs have not been used as support, Fe^{2+} and Fe^{3+} ions present on the surface of nanoparticles interact with hydrogen peroxide (H_2O_2) in the generation of hydroxyl ($\cdot\text{OH}$) radicals, which can oxidize most organic molecules as heterogeneous Fenton process. More than that, these mNPs can be easily recovered by applying an external magnetic field. An initial screening will be performed for the removal of RB19 dye as model pollutant by free and immobilized catalysts. The catalyst with the greatest potential will be evaluated in the degradation of a wide range of organic micropollutants.

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4.1 Introduction

Advanced oxidation processes (AOPs) are wastewater treatment technologies based on the oxidation of pollutants by reactive oxygen species (ROS), mainly hydroxyl radicals ($\cdot\text{OH}$). This type of powerful and non-selective oxidants can attack nearly all organic complexes, causing their decomposition. AOPs include photochemical methods, such as photocatalysis, photo-Fenton and the combination of ozone-hydrogen peroxide-ultraviolet radiation ($\text{O}_3/\text{H}_2\text{O}_2/\text{UV}$), as well as non-photochemical methods, including ozonation, wet peroxide ozonation ($\text{O}_3/\text{H}_2\text{O}_2$), catalytic ozonation and Fenton processes (Bethi et al. 2016). Due to the strong oxidative capacity of ROS, AOPs have been considered to treat different types of water bodies containing persistent pollutants, such as pharmaceuticals and personal care products (PPCPs), endocrine disrupting compounds (EDCs), dyes, or nitroaromatic explosives (Andreozzi et al. 2004, Tayo et al. 2018, Ning et al. 2007, Sathishkumar et al. 2016, Ayoub et al. 2010).

Among AOPs, Fenton catalysis is a well-known and simple technology, which has shown to be more efficient in terms of operating costs for the degradation of a wide range of organic compounds at low and high concentrations (Sable et al. 2015, Krishnan et al. 2017). Fenton reaction starts with an electron transfer process, in which ferrous iron (Fe^{2+}) reacts with hydrogen peroxide (H_2O_2) to form $\cdot\text{OH}$ (Eq. 1), so that it oxidizes organic matter, ideally resulting in complete mineralization to carbon dioxide (CO_2) and water (H_2O). The ferric iron (Fe^{3+}) is then reduced to Fe^{2+} by H_2O_2 , forming a hydroperoxyl radical ($\cdot\text{OOH}$) (Eq. 2).



However, the conventional Fenton process has important drawbacks, among which is the impossibility of viable separation of the homogeneous catalyst (Fe^{2+}) from the treated effluent and, therefore, the need for treatment of the ferric hydroxide sludge produced (Álvarez et al. 2010). In this context, the cost associated with post-treatment can represent up to 50% of the total operating costs (Munoz et al. 2015).

To overcome these obstacles, the heterogeneous Fenton approach, which uses solid phase catalysts that can be easily separated from the effluent, represents a promising alternative. However, heterogeneous catalysts have only a small fraction of iron on their surface, presenting slower reaction kinetics and mass transfer limitations compared to homogeneous catalysts (Bae et al. 2013, Mirzaei et al. 2017). The link between heterogeneous and homogeneous catalysts can be accomplished using nanostructured materials. Previous works have reported the use of engineered magnetic nanoparticles (mNPs), whose high surface/volume ratio compared to bulk materials enhances the contact between the reactants and the catalyst, making them efficient catalysts in water treatment applications (Zang et al. 2018, Sun et al. 2013, Truskewycz et al. 2016). Magnetite (Fe_3O_4) is an environmentally benign material containing Fe^{2+} and Fe^{3+} in its structure, and presents superparamagnetism when reduced to the nanoscale, allowing easy and cost-effective recovery of the medium simply by applying an external magnetic field. This feature ensures a safe discharge of the treated effluent free of mNPs and the reuse of Fe_3O_4 in a subsequent cycle, ideally without significant loss of catalytic activity (Velichkova et al. 2013). However, the superparamagnetic nature of Fe_3O_4 mNPs in aqueous media leads to interparticle interactions, causing the formation of large aggregates with lower surface/volume ratios, directly affecting their catalytic activity (Mehdaoui et al. 2017). This shortcoming can be avoided by modifying the surface of mNPs with stabilizing agents, such as coatings of surfactants, silica or oleic acid derivatives, preventing mNPs from agglomeration by steric or electrostatic forces (Kim et al. 2003). However, high stability of colloidal Fe_3O_4 mNPs suspensions can result in a difficult recovery of the material, which would require an additional separation process between water treatment cycles, limiting the reuse of the catalyst (Wang et al. 2013). The immobilization of mNPs on a suitable matrix is relevant, not only to improve their dispersion and separability, but also to preserve their properties for widespread application (Zubir et al. 2014).

The ordered mesoporous material SBA-15 has been widely used as support for active moieties due to its uniform hexagonally arrayed channels with a narrow pore size distribution, thick pore walls, high surface area and hydrothermal stability. Typically, the pore size of SBA-15 ranges from 4 to 12 nm, but can be increased up to 30 nm by adding organic additives during its preparation (Chaudhary and Sharma 2017). Besides, the mechanical and chemical stability of this material makes SBA-15

an ideal support for the incorporation of catalytic mNPs on its surface or in its pores for wastewater treatment applications (Singh et al. 2015, Aliyan et al. 2013, Santos et al. 2017).

This chapter explores the use of different magnetite protecting agents, including polyacrylic acid (PAA), polyethylenimine (PEI) and SiO₂ in order to formulate coated NPs to be used as catalyst for the removal of Reactive Blue 19 (RB19) as the compound model. The influence of the main operational variables (concentrations of Fe₃O₄ mNPs and H₂O₂) has been evaluated using the Surface Response Methodology (SRM) according to a central compound design, in order to parameterize the optimal conditions to degrade RB19 with the previously selected nanocatalyst. Subsequently, a screening will be carried out in order to test the application of free and immobilized catalysts onto ordered mesoporous material SBA-15 to remove the dye. The catalyst with the greatest potential will be evaluated in the degradation of the natural estrogens estrone (E1), 17 β -estradiol (E2), and the synthetic estrogen 17 α -ethynylestradiol (EE2), bisphenol A (BPA), sulfamethoxazole (SMX) antibiotic and pyrene (PYR).

4.2 Materials and methods

4.2.1 Chemicals and nanostructured catalysts

All chemicals used in this chapter have been previously described in Section 2.1 of Chapter 2. Selected Fenton-like nanocatalysts (listed in Tables 4.1 and 4.2) were synthesized and provided by Laboratory of Magnetism and Nanotechnology (Nanomag, Universidade de Santiago de Compostela), except Fe₃O₄@PAA mNPs which were supplied by Nanogap (Milladoiro, Spain).

Table 4.1 Magnetic nanoparticles characteristics

Catalyst	Characteristics
Fe ₃ O ₄	Magnetite stabilized in TMAOH
Fe ₃ O ₄ @PAA	Magnetite stabilized with PAA
Fe ₃ O ₄ @PEI	PEI-coated magnetite NPs
Fe ₃ O ₄ @SiO ₂	Silica coated magnetite mNPs

Table 4.2 Magnetic nanoparticles supported onto SBA-15 characteristics

Catalyst	Characteristics
Fe ₃ O ₄ @PAA/SBA-15	PAA-coated magnetic NPs supported onto SBA-15
Fe ₃ O ₄ @PEI/SBA-15	PEI-coated magnetic NPs supported onto SBA-15
Fe ₃ O ₄ @SiO ₂ /SBA-15	Silica coated magnetic NPs supported onto SBA-15
Fe ₃ O ₄ @C/SBA-15	Fe ₃ O ₄ @C NPs functionalized with carboxylic groups supported onto SBA-15

4.2.2 Description of the different production processes

Sterically-stabilized Fe₃O₄ nanoparticles were prepared by the co-precipitation of Fe²⁺ and Fe³⁺ salts, following the Massart (1981) method. In a typical synthesis, 12.15 g of FeCl₃.6H₂O (45 mmol) and 8.35 g of FeSO₄.7H₂O (30 mmol, molar ratio Fe³⁺/Fe²⁺ ≈ 1.5) were placed in a 250 mL round-bottom flask and dissolved in 100 mL of 0.01 M HCl solution with mechanical stirring. Temperature was increased to 60 °C and 30 mL of 28% wt ammonia solution were added to the mixture, with the immediate formation of black magnetite nanoparticles. The nanoparticles were washed four times with deionized water and, finally, a solution of tetramethylammonium hydroxide (TMAOH) (10% by weight) was added to raise pH to 10 for the sterically stabilized magnetite. On this basis, mNPs with different coatings (PAA, PEI and SiO₂) were prepared (Table 4.1).

PEI-coated magnetite nanoparticles and PAA-coated magnetite nanoparticles: The production process starts with the addition of PEI or PAA to Fe₃O₄ NPs, with the addition of HCl to lower pH to 4 before the addition of tetraethyl orthosilicate (TEOS) to produce the mNPs (Vargas-Osorio et al. 2016). Silica-coated magnetic nanoparticles: Fe₃O₄@SiO₂ core-shell nanoparticles are prepared through a water-in-cyclohexane reverse microemulsion starting from the oleic-acid-coated magnetite nanoparticles, using as main chemicals: polyoxyethylene(5)nonylphenyl ether (Igepal CO-520), cyclohexane, NH₄OH, TEOS and isopropanol (IPA) (Vargas-Osorio et al. 2017).

The synthetic procedure of mesoporous silica SBA-15 has been previously by Acton (2012), based on the Colilla et al. (2007) method. The product was dried and subjected to different washing cycles with organic solvents to remove the remaining block copolymer.

Preparation of $Fe_3O_4@PAA/SBA-15$ and $Fe_3O_4@PEI/SBA-15$ nanocomposites (NCs): $Fe_3O_4@PAA/SBA-15$ and $Fe_3O_4@PEI/SBA-15$ were synthesized by incorporating the SBA-15 matrix into a container with an aqueous HCl solution, hexahydrate ferric chloride and tetrahydrate ferrous sulphate under mechanical stirring. The temperature was increased and ammonium hydroxide and PAA (Mw 2000 Da) ($Fe_3O_4@PAA/SBA-15$) or PEI (Mw 25000 Da) were incorporated to the mixture. The reaction was allowed to progress, and the resulting precipitate was acidified to pH 4 with HCl (9%) and then magnetically separated. Finally, the NCs were repeatedly washed with distilled water and ethanol and dried at 60 °C for 12 h (Vargas-Osorio et al. 2016).

Preparation of $Fe_3O_4@SiO_2/SBA-15$ NC: This procedure is based on the formation of silica-coated core-shell NPs in water-in-oil microemulsion systems, but including the SBA-15 matrix to favor the anchoring of $Fe_3O_4@SiO_2$ on the outer surface of the SBA-15 matrix (Vargas-Osorio et al. 2017). Magnetic mesoporous $Fe_3O_4@C/SBA-15$ were prepared by adding mesoporous silica to the solvothermal preparation of multicore magnetic aggregates described by Wang et al. (2011).

4.2.3 Characterization of nanostructured catalysts

The analytical methods used to measure the conventional parameters for characterizing the selected catalysts (Tables 4.1 and 4.2): X-ray diffraction (XRD) study of crystalline phases, transmission electron microscopy (TEM) images, scanning electron microscopy (SEM), particle size distribution, thermogravimetric analysis (TGA) and magnetization curves have been previously described in Section 2.2 of Chapter 2.

4.2.4 Benchmarking between different nano-structured materials: Experimental set-up for dye removal by heterogenous Fenton

Batch experiments were performed in 20-mL glass reactors containing 10 mL of an aqueous solution of RB19 (25 mg L⁻¹) at pH 3. RB19 degradation was initiated by adding H₂O₂ to the reaction medium. Then, samples were then incubated at room temperature and continuously stirred at 150 rpm in an orbital shaker (C24 Incubator shaker, New Brunswick Scientific, NJ, USA). At regular time intervals, aliquots (200 μL) were taken after magnetic separation of the nanocatalyst from the treated solution, and absorbance measurements were performed on a BioTek PowerWave XS2 micro-plates spectrophotometer (Winooski, VT, USA) to monitor the color removal of RB19 (λ= 592 nm), as described in Section 2.3 of Chapter 2. The degradation yield (%) was determined as the extent of color removal, calculated by Equation 3:

$$\text{Degradation yield (\%)} = \frac{(C_0 - C_t)}{C_0} \times 100 \quad (3)$$

where C₀ and C_t represent the concentration of the organic compound (mg L⁻¹) before and after the reaction time, respectively. To clarify the influence of mNPs on dye removal, control experiments containing RB19 and H₂O₂ were conducted in parallel experiments lacking catalyst. Adsorption control assays without H₂O₂ dosage were also carried out.

4.2.5 Experimental design and optimization for dye removal by heterogeneous Fenton catalysis with Fe₃O₄@PAA mNPs

Color removal of RB19 (25 mg L⁻¹) by the heterogeneous Fenton process was evaluated following a factorial, centered second-order experimental design for the optimization of the main experimental conditions. The concentrations of Fe₃O₄@PAA mNPs (100-300 mg L⁻¹) and H₂O₂ (100-400 mg L⁻¹) were selected as independent variables for the experimental design to obtain information, both single and combined, on their effect on the decolorization of RB19 (Table 4.3). The central composite design (CCD) contains the complete factorial design and star design at the five factor levels: -α, -1, 0, 1 y α, where |α| = (2^f)^{1/4}, i.e. 1.414 in the case of two factors (f=2). Eleven series of batch experiments were carried out, and three replicates were conducted at the central point.

Table 4.3 Variables and levels applied to the RB19 decolorization through an experimental design of the Fenton process

Variables	Levels				
	-1.414	-1	0	1	1.414
Fe ₃ O ₄ @PAA mNPs (mg L ⁻¹)	58.6	100	200	300	341.4
H ₂ O ₂ (mg L ⁻¹)	250	100	250	400	462.1

The experimental data were tested according to the proposed model using the commercial IBM® SPSS Statistics® 20 software. To predict the decolorization percentage of the dye, the experimental data were fitted using a second-order polynomial equation described by the following mathematical model:

$$y_j = \beta_{0j} + \sum_{i=1}^2 \beta_{1i} x_i + \sum_{i=1}^2 \sum_{k=1}^2 \beta_{ikj} x_i x_k \quad (4)$$

where y_j is the dependent variable ($j=1$), β_{0j} , β_{1j} and β_{ikj} are the regression coefficients calculated from the experimental results by the least-squares method, and x_i or x_k ($k \geq i$) are the dimensionless, normalized independent variables.

The RB19 decolorization kinetics in a batch system was explained by a pseudo-first order equation:

$$\ln \left(\frac{C_t}{C_0} \right) = -k_{\text{obs}} t \quad (5)$$

where k_{obs} is the observed rate constant (h^{-1}) and t is the time (h). A Total Organic Carbon (TOC) analyzer with autosampler (Shimadzu TOC 5000) was used to determine TOC concentrations in samples at mg L^{-1} levels and to calculate the percentage of mineralization after treatment. This parameter is defined in Section 2.4 of Chapter 2.

4.2.6 Evaluation of the different immobilized mNPs onto SBA-15 for dye removal

Different immobilized nanocatalyst supported on the SBA-15 mesoporous silica matrix (Table 4.2) were tested for RB19 dye decolorization by heterogeneous Fenton-like reaction in a 20-mL glass reactor. A stock solution of RB19 was diluted in

H₂O (pH 3-7) to a final concentration of 25 mg L⁻¹ and incubated under previously optimized conditions (Section 4.2.4): 200 mg L⁻¹ of Fe₃O₄ and 100 mg L⁻¹ of H₂O₂. Batch experiments were conducted at room temperature and continuous orbital agitation (150 rpm). Dye removal was initiated by adding H₂O₂ to the reactor (up to a final volume of 10 mL). At regular time intervals, absorbance measurements were performed to monitor the color removal of RB19. The decolorization yield (%) was determined as the rate of color disappearance, calculated using Equation 3. To clarify the influence of the magnetic catalysts on the dye decolorization, adsorption control experiments lacking H₂O₂ were conducted.

Active species ($\cdot\text{OH}$ and $\text{O}_2^{\cdot-}$) scavengers were also studied during the color removal of RB19 using Fe₃O₄@PAA/SBA-15 as catalyst to further explore the underlying degradation mechanism. The selected hydroxyl radical scavengers were *tert*-butanol (*t*-Butanol), methanol (MeOH), dimethyl sulfoxide (DMSO) and potassium iodide (KI) at 50 mM. Superoxide radical contribution was examined quenching experiments by adding benzoquinone (BQ; 1 mM) and ascorbic acid (AH₂; 1 mM) separately as O₂⁻ radical scavenger.

4.2.7 Reuse of catalysts

The reuse of the Fe₃O₄@PAA/SBA-15 catalyst was evaluated in a sequential operation of a magnetic reactor (10 mL), according to the fill-and-draw principle. After each Fenton-like cycle, the liquid fraction was removed by separating the catalyst with an external magnetic field. Then, fresh medium containing RB19 at 25 mg L⁻¹ was added to the catalyst for a new cycle. Aliquots were taken at the beginning and end of each cycle to determine the dye concentration. TOC was determined in the supernatant after magnetic separation of the catalyst. Normalized TOC concentration (%TOC removal) was used to quantitatively characterize the compound mineralization (Section 4.2, Chapter 2).

4.2.8 Experimental set-up for recalcitrant compounds removal by Fenton heterogenous using Fe₃O₄@PAA/SBA-15 as catalyst

Prior to the evaluation of a wide range of organic pollutants (BPA, PYR and SMX), catalytic tests for the degradation of 350 μg L⁻¹ E1, E2 and EE2 were performed on 10 mL of aqueous samples containing 100-1000 mg L⁻¹ of Fe₃O₄@PAA/SBA-15 at

pH 3, with different H_2O_2 concentrations ($200\text{--}500\text{ mg L}^{-1}$). Chemical structures and main physicochemical properties of selected compounds are displayed in Table 2.2 of Chapter 2. Batch experiments were conducted at room temperature and continuous orbital agitation (150 rpm). Aliquots ($200\ \mu\text{L}$) of the aqueous samples collected at different times during the degradation processes were taken and the compounds were quantified by high performance liquid chromatography (HPLC) (Section 2.3 of Chapter 2). Degradation yield (%) was determined using Equation 3. Adsorption and H_2O_2 control experiments were also conducted.

4.3 Results and discussion

4.3.1 Characterization of catalysts

The catalysts were structurally characterized by X-ray diffraction (XRD) patterns to evaluate the degree of crystallinity. The position and relative intensities of the peaks observed in Figure 4.1 for Fe_3O_4 , $\text{Fe}_3\text{O}_4@/\text{SiO}_2$, $\text{Fe}_3\text{O}_4@/\text{PEI}$ and $\text{Fe}_3\text{O}_4@/\text{PAA}$ mNPs indicate that the main crystalline phase present in the sample corresponds to magnetite (Joint Committee of Powder Diffraction Standards (JCPDS) card number 19-0629). Additionally, $\text{Fe}_3\text{O}_4@/\text{SiO}_2$ showed a broad hump between 18° and 29° corresponding to the amorphous silica coating.

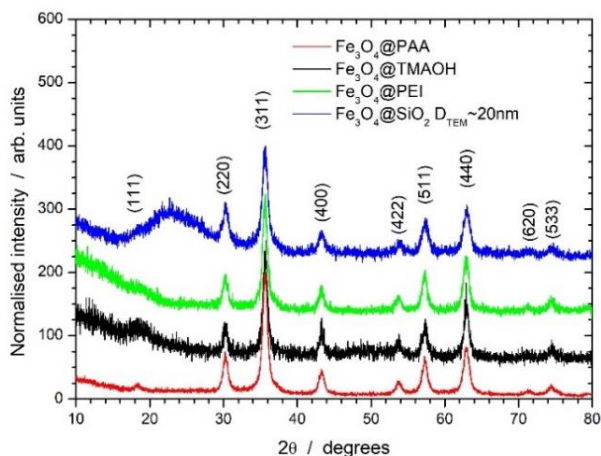


Figure 4.1 X-ray diffraction (XRD) pattern of naked and stabilized- Fe_3O_4 mNPs.

In the case of mesoporous silica composites, position and relative intensities of the main reflection peaks revealed the presence of Fe_3O_4 in $\text{Fe}_3\text{O}_4@PAA/SBA-15$ (Figure 4.2a). Additionally, mesoporous matrix structures were evaluated by low-angle XRD (Figure 4.2b). The disruption in the structural arrangement of SBA-15 with the disappearance of reflections (110) and (200) is related to the random distribution of Fe_3O_4 in the NC, which causes a loss of order. Similarly, $\text{Fe}_3\text{O}_4@PEI/SBA-15$, $\text{Fe}_3\text{O}_4@SiO_2/SBA-15$ and $\text{Fe}_3\text{O}_4@C/SBA-15$ NCs were previously structurally characterized by XRD measurements by Vargas-Osorio et al. (2016) and (2017).

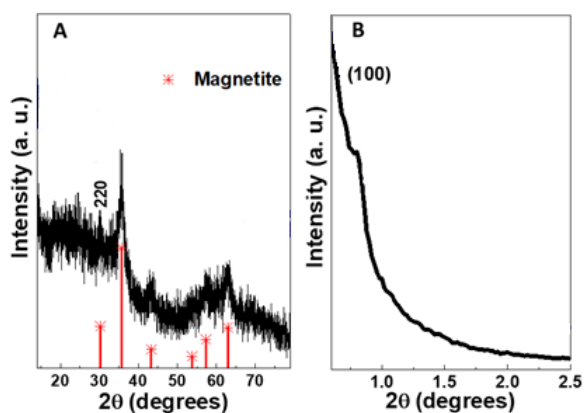


Figure 4.2 (a) X-ray diffraction (XRD) pattern and (b) low angle XRD patterns for the $\text{Fe}_3\text{O}_4@PAA-SBA-15$ mesoporous material.

Figure 4.3 shows the TEM micrograph of non-coated Fe_3O_4 , $\text{Fe}_3\text{O}_4@PAA$, $\text{Fe}_3\text{O}_4@PEI$ and $\text{Fe}_3\text{O}_4@SiO_2$. The mNPs sample presented a regular, almost spherical morphology, with an average diameter of 8.2, 7.6 and 10.9 nm for Fe_3O_4 , $\text{Fe}_3\text{O}_4@PAA$, $\text{Fe}_3\text{O}_4@PEI$, respectively. The average particle size of $\text{Fe}_3\text{O}_4@SiO_2$ mNPs is around 20 nm, which evidences the effect of surface silica coating. The thickness of the silica layer was not determined; however, it can be differentiated in the TEM micrograph as it is lighter in color than Fe_3O_4 .

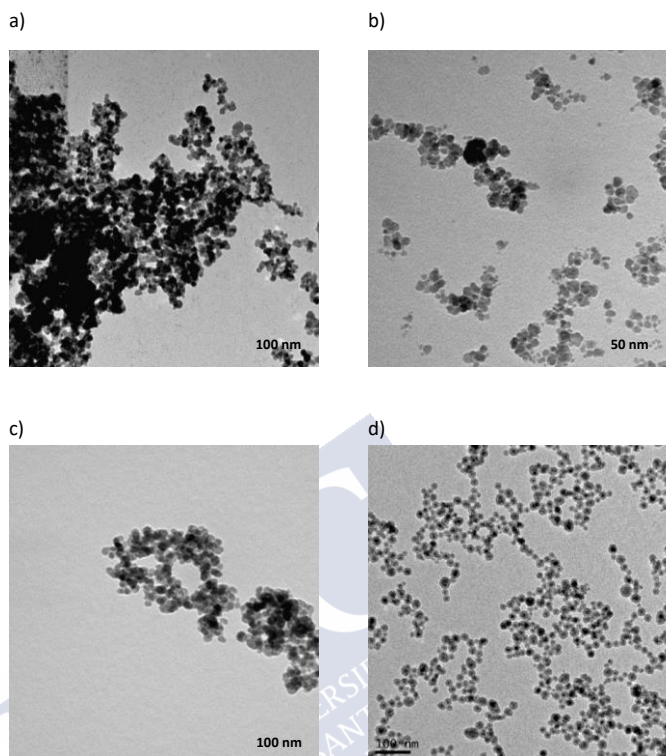


Figure 4.3 TEM images of a) Fe_3O_4 -TMAOH (average size: 8.2 ± 3.8 nm), b) Fe_3O_4 @PAA (average size: 7.6 ± 2.7 nm), c) Fe_3O_4 @PEI (average size: 10.9 ± 3.0 nm) and d) Fe_3O_4 @ SiO_2 (average size: ≈ 20 nm).

The total solid content in mNPs was determined by thermogravimetry (TGA), obtaining mNPs concentrations of 0.83, 2.05, 1.02 and 0.69% by weight in the stock solution for Fe_3O_4 , Fe_3O_4 @PAA, Fe_3O_4 @PEI and Fe_3O_4 @ SiO_2 , respectively. The morphology of NCs was analyzed by SEM (Figure 4.4).

In Fe_3O_4 @PAA/SBA-15 and Fe_3O_4 @PEI/SBA-15 NCs, magnetite is found both inside the channels and as aggregates on the outside, while in Fe_3O_4 @ SiO_2 /SBA-15 and Fe_3O_4 @C/SBA-15 magnetite NPs are found only anchored onto the outer surface, by the amorphous SiO_2 coating in the case of Fe_3O_4 @ SiO_2 /SBA-15.

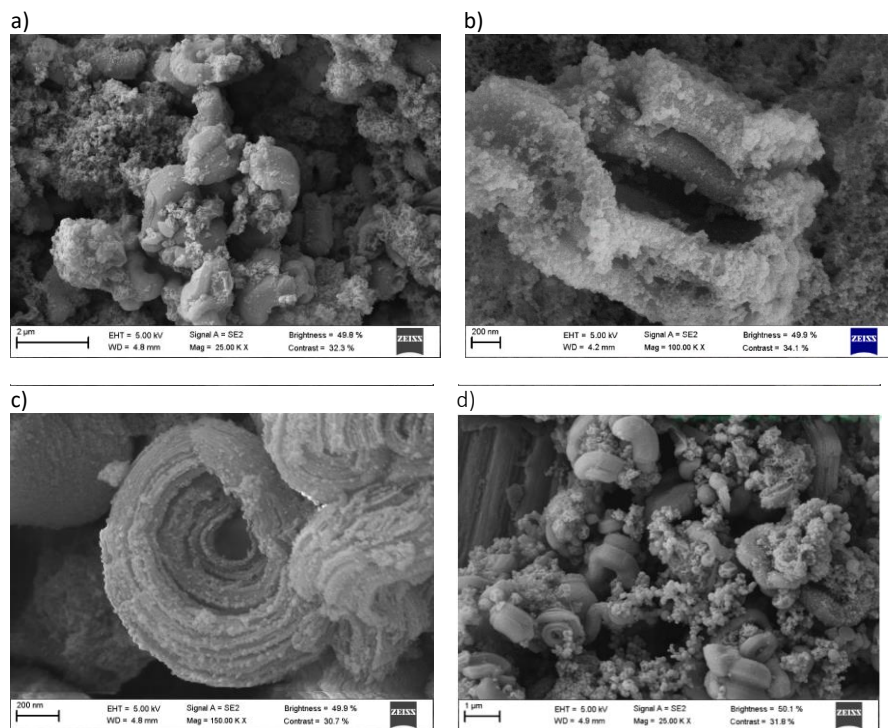


Figure 4.4 SEM images of a) Fe₃O₄@PEI/SBA-15, b) Fe₃O₄@PAA/SBA-15, c) Fe₃O₄@SiO₂/SBA-15 and d) Fe₃O₄@C/SBA-15.

The pore size distribution and specific surface area of NCs were estimated from N₂ adsorption isotherms. Figure 4.5a displayed the characteristic type IV isotherms of Fe₃O₄@PAA/SBA-15 mesoporous material. The boundary hysteresis loop with two-step parallel branches (type H1) confirmed the presence of the cylindrical pores of SBA-15 NC. The pore size distribution of mesoporous samples is presented in Figure 4.5b.

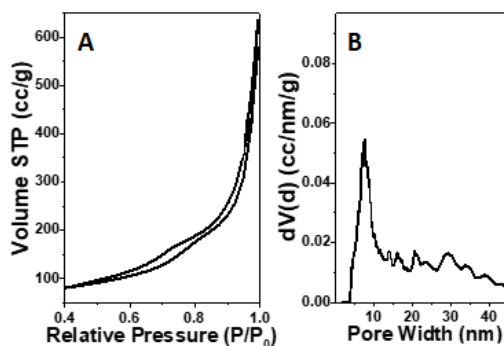


Figure 4.5 (a) N_2 sorption isotherms for the SBA-15 and $Fe_3O_4@PAA/SBA-15$. (b) Pore size distribution of $Fe_3O_4@PAA/SBA-15$.

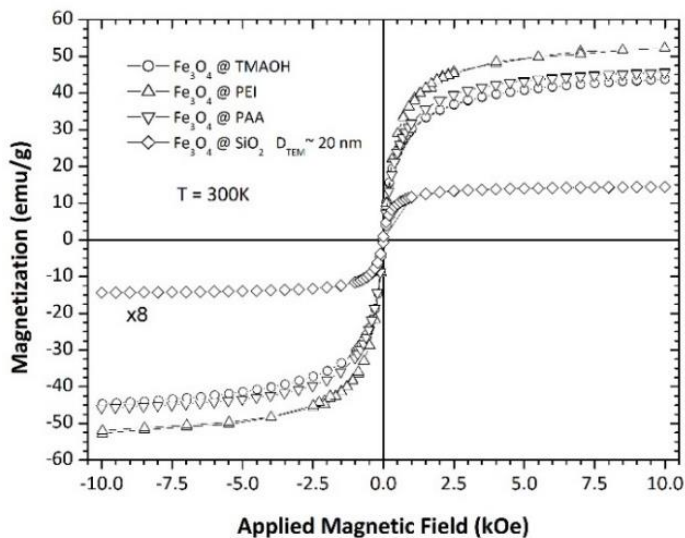
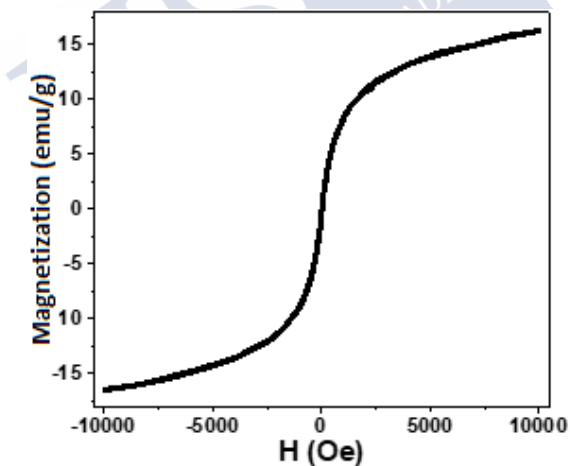
The textural and structural values of all selected magnetic NCs ($Fe_3O_4@PAA/SBA-15$, $Fe_3O_4@PEI/SBA-15$, $Fe_3O_4@SiO_2/SBA-15$ and $Fe_3O_4@C/SBA-15$) are compiled in Table 4.4, where S_{BET} is the surface area obtained by BET multipoint analysis, V_p represents the total volume of pores and W_{Fe} is the iron content in the NC.

Table 4.4 Textural and structural values of magnetic mesoporous nanocomposites (NCs). Surface area (S_{BET}), pore volume (V_p) and iron weight percentage (W_{Fe}).

Sample	S_{BET} ($m^2 g^{-1}$)	V_p ($cm^3 g^{-1}$)	W_{Fe} (%)
$Fe_3O_4@PAA/SBA-15$	220.29	0.65	24.0
$Fe_3O_4@PEI/SBA-15$	157.32	0.44	15.0
$Fe_3O_4@SiO_2/SBA-15$	235.90	0.35	6.3
$Fe_3O_4@C/SBA-15$	156.00	0.38	8.0

Pore size by NLDFT method (PS_{DFT}), unit cell parameter (a_0) and thickness of the wall of the mesopores (t_{wall}) was also estimated for $Fe_3O_4@PAA/SBA-15$ NC, obtaining values of 9.09 nm of PS_{DFT} , 12.77 nm of a_0 and 3.67 nm of t_{wall} .

Magnetization studies of Fe_3O_4 mNPs and magnetic NCs ($Fe_3O_4@PAA/SBA-15$) were conducted by measuring the variation of the magnetization as a function of the applied magnetic field at 300 K (Figures 4.6 and 4.7).

Figure 4.6 Magnetization study of stabilized- Fe_3O_4 mNPs.Figure 4.7 Vibrating sample magnetometer (VSM) curves of Fe_3O_4 @PAA/SBA-15.

The obtained magnetization curves (Figures 4.6 and 4.7) confirms the superparamagnetic behavior (negligible coercive forces and remanence) of the magnetite-based samples. In the case of Fe_3O_4 @ SiO_2 mNPs, a decrease in saturation

magnetization can be observed (Figure 4.6). According to Moldes-Diz et al. (2018), this significant drop can be attributed to the silica shell, which is non-magnetic and may affect the magnetization values. For $\text{Fe}_3\text{O}_4@\text{PEI}/\text{SBA-15}$, $\text{Fe}_3\text{O}_4@\text{SiO}_2/\text{SBA-15}$ and $\text{Fe}_3\text{O}_4@\text{C}/\text{SBA-15}$ NCs, similar magnetization curves (Figure 4.7) were previously obtained by Vargas-Osorio et al. (2017).

4.3.2 Analysis of different iron-based nanomaterials for the removal of a model dye by heterogeneous Fenton

The objective of this study is to carry out a preliminary benchmarking between the different nano-structured materials. To optimize Fenton reaction, experiments were performed on aqueous samples containing RB19, as a model compound of organic pollutant to be degraded. The initial conditions selected: Fe_3O_4 -TMAOH catalyst dosage (100-1000 mg L^{-1}), H_2O_2 concentration (50-500 mg L^{-1}), 25 mg L^{-1} of RB19 and pH 3 were assumed according to similar previous works (Siddique 2014, Zhang et al. 2014, Hu et al. 2011).

Briefly, the best results of dye decolorization results using Fe_3O_4 -TMAOH as catalyst was obtained at pH 3, with Fe_3O_4 in the range of 200-300 mg L^{-1} (Figure 4.8a) and H_2O_2 at 100-300 mg L^{-1} (Figure 4.8b), obtaining $43.59 \pm 0.72\%$ of RB19 removal after 2 h (100 mg L^{-1} H_2O_2 and 200 mg L^{-1} Fe_3O_4).

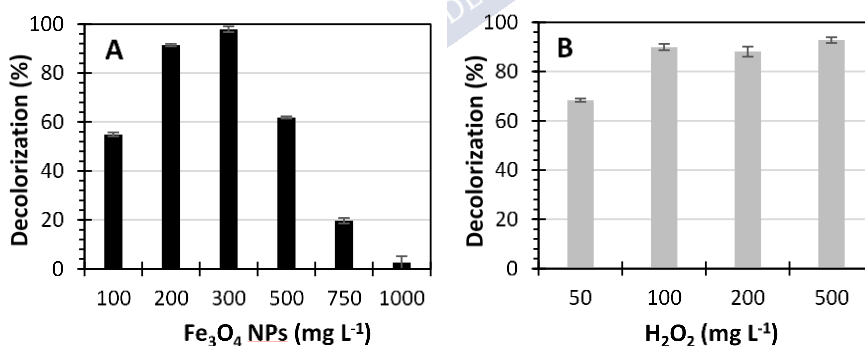


Figure 4.8 RB19 color removal (%) at: (a) different initial Fe_3O_4 -TMAOH mNPs concentrations (100-1000 mg L^{-1}) and (b) different initial H_2O_2 concentration (50-500 mg L^{-1}). Other conditions: 25 mg L^{-1} RB19 and pH 3.

These conditions were applied for the selection of different coatings (Table 4.1). Under these conditions, $8.19 \pm 1.89\%$ of RB19 was removed in control samples that did not contain Fe_3O_4 , as a consequence of exposure to H_2O_2 (Table 4.5). The pH stability control samples did not show significant decrease in dye concentration after 2 h.

Table 4.5 Dye decolorization (%) after 2 h (RB19) using different stabilized- Fe_3O_4 mNPs as heterogenous Fenton catalysts. Operational conditions: Fe_3O_4 : 200 mg L^{-1} , H_2O_2 : 100 mg L^{-1} , pH 3 and $V=10 \text{ mL}$.

Sample	Decolorization (%)	Adsorption (%)
Fe_3O_4 -TMAOH	43.59 ± 0.72	2.02 ± 0.55
Fe_3O_4 @PAA	74.76 ± 1.28	0.89 ± 0.82
Fe_3O_4 @PEI	-	100.00 ± 0.00
Fe_3O_4 @ SiO_2	21.50 ± 1.30	1.09 ± 0.50

Considering the influence of the different coatings used for the stabilization of Fe_3O_4 mNPs (PAA, PEI and SiO_2), the results after 2 h of heterogeneous Fenton treatment achieved rates ranging from 74.76% (Fe_3O_4 @PAA), 0% (Fe_3O_4 @PEI) and 21.50% (Fe_3O_4 @ SiO_2), reaching the conclusion that Fe_3O_4 @PAA mNPs are the most suitable alternative (Table 4.5). Fe_3O_4 @PAA mNPs demonstrate that the water-stability provided by the PAA coating greatly enhances catalytic efficiency. Controls of RB19 adsorption onto mNPs in the absence of H_2O_2 showed no significant removal (0.89%) (Table 4.5).

In catalysis, pH is a key parameter that determines the interaction between the surface of the catalyst and the target compounds. Considering the dissociation constant of PAA ($\text{p}K_a = 4.3$), the surface of the nanoparticle is neutral at pH 3, which explains why the adsorption is negligible due to the absence of electrostatic forces. However, the effect of the cationic-polymer PEI coating during the oxidation of the anionic dye RB19 demonstrated its well-known adsorption capacity, resulting in a strong mutual attraction between Fe_3O_4 @PEI mNPs and the selected dye, even under acidic conditions (Treweek and Morgan 1977). This electrostatic interaction led to 100% of color removal by adsorption in less than 1 min.

In the case of $\text{Fe}_3\text{O}_4@\text{SiO}_2$, a relatively low decolorization percentage (21.50 ± 1.30) and marginal adsorption (1.09 ± 0.50) were observed (Table 4.5). In general, SiO_2 coating shell thickness is higher than in the previous cases as well as dense and solid, obstructing the access of H_2O_2 to iron deposited on the surface. Henceforth, $\text{Fe}_3\text{O}_4@\text{PAA}$ coated mNPs were selected as the optimum nanocatalyst for the removal of organic molecules through heterogeneous Fenton oxidations.

4.3.3 Searching for optimal Fenton-like parameters for dye decolorization using $\text{Fe}_3\text{O}_4@\text{PAA}$ mNPs

The experimental results used for the optimization of the independent variables (mNPs and H_2O_2 concentrations) are shown in Table 4.6.

Table 4.6 Factors and levels in the design matrix and data on the residual RB19 color from experiments 1-11.

Exp no.	Dimensional independent variables		Dimensionless independent variables		Dependent variable y1 or RB19 (%)
	H_2O_2 (mg L^{-1})	mNPs (mg L^{-1})	x1	x2	
1	100	100	-1	-1	44.49
2	400	100	1	-1	37.79
3	100	300	-1	1	52.20
4	400	300	1	1	41.23
5	250	200	0	0	28.95
6	250	200	0	0	31.17
7	250	200	0	0	31.92
8	37.9	200	-1.414	0	52.69
9	250	341.4	0	1.414	45.04
10	462.1	200	1.414	0	38.06
11	250	58.6	0	-1.414	39.10

The suitability of the model was validated through the value of the determination coefficient ($R^2 = 0.99$) and the significance value of the test F, obtained from the ANOVA variance analysis (89.97). Additionally, it was confirmed that the concentrations of mNPs and H_2O_2 have a significant effect on dye degradation at the 5% of significance level.

According to the response surface graph built on these data, the most efficient RB19 removal yields by the heterogeneous Fenton process reached values around 70% after 2 h of treatment (Figure 4.9). Optimal operating ranges between 220 and 240 mg L⁻¹ of mNPs and between 190 and 235 mg L⁻¹ of H₂O₂ were determined, obtaining maximum dye decolorization (70.4%) with 230 mg L⁻¹ of Fe₃O₄@PAA mNPs and 220 mg L⁻¹ of H₂O₂.

Total organic carbon (TOC) analysis revealed that partial mineralization (32.7±4.0%) was obtained after 4 h of treatment. In view of the results obtained (Figure 4.9), it can be observed that an insufficient concentration of H₂O₂ leads to a decrease in the effectiveness of RB19 removal due to the reduction of hydroxyl radicals generated, while high doses of H₂O₂ above the optimal concentrations (>235 mg L⁻¹) can destroy the ·OH radicals in situ formed acting as scavenger themselves (Eq. 6) (Liang et al. 2013).



The concentration of mNPs also has a significant effect on the catalytic efficiency. With increasing concentrations of Fe₃O₄@PAA mNPs between 100 and 220 mg L⁻¹, the removal of RB19 dye increased, as the number of active sites in the catalyst is greater, which intensifies the production of hydroxyl radicals.

However, this phenomenon occurs to a certain extent, obtaining that above 240 mg L⁻¹ of Fe₃O₄@PAA mNPs, the catalytic efficiency decreases. A high concentration of mNPs can produce not only the agglomeration of nanoparticles, which leads to a reduction of the effective surface area, but also the behavior of Fe₃O₄@PAA mNPs acting as ·OH scavenger species (Eq. 7) (Wang et al. 2016).



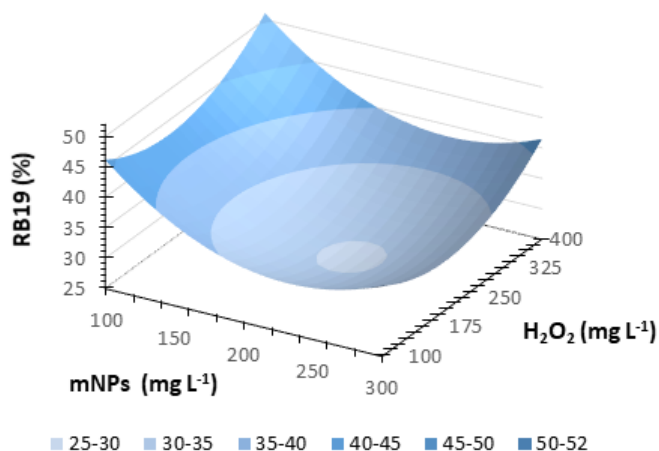


Figure 4.9 3D plot showing the effect of the concentration (mg L⁻¹) of hydrogen peroxide (H₂O₂) and catalyst (mNPs) on the color removal of RB19.

In relation to RB19 concentration, dye decolorization in the range of 25-100 mg L⁻¹ was investigated using optimal operation conditions (230 mg L⁻¹ of Fe₃O₄@PAA mNPs and 220 mg L⁻¹ H₂O₂). The kinetic parameters were determined by adjusting a pseudo first-order kinetic model (Eq. 5, Section 4.2.5). Table 4.7 shows the correlation coefficients (R²), the apparent constants of pseudo-first order rate (k_{obs}) and the half-life times (t_{1/2}).

Table 4.7 Pseudo-first-order kinetic rate constants (k_{obs}), half-life time (t_{1/2}) and regression coefficients (R²) for RB19 (25-100 mg L⁻¹) decolorization by heterogeneous Fenton.

Dye (mg L ⁻¹)	R ²	k _{obs} (h ⁻¹)	t _{1/2} (h)
25	0.995	0.631	1.098
50	0.983	0.408	1.698
100	0.996	0.177	3.909

The fittings of the experimental data to this kinetic model are presented in Figure 4.10. After 2 h of treatment, RB19 decolorization decreased from 59.6 to 29.2% with the increase of the dye concentration from 50 to 100 mg L⁻¹. Consequently, the kinetic constant decreased from 0.408 to 0.117 h⁻¹. Similar findings of RB19 removal have been previously reported (Naimi and Bellakhal 2012, Siddique et al. 2014). On the other hand, it was found that the percentage of RB19

removal determined in the batch experiment with an initial concentration of RB19 of 25 mg L^{-1} (68.2%) matches the predicted value of the model (70.4%).

Finally, these results agree with the previous results obtained in Section 4.3.2, for RB19 color removal using non-coated Fe_3O_4 mNPs ($43.59 \pm 0.72\%$) and $\text{Fe}_3\text{O}_4\text{@PAA}$ mNPs ($74.76 \pm 1.28\%$) which reached high removal values at 200 mg L^{-1} of $\text{Fe}_3\text{O}_4\text{@PAA}$ mNPs and 100 mg L^{-1} of H_2O_2 . Therefore, in subsequent assays the selected operation conditions will be 200 mg L^{-1} of $\text{Fe}_3\text{O}_4\text{@PAA}$ mNPs and 100 mg L^{-1} of H_2O_2 .

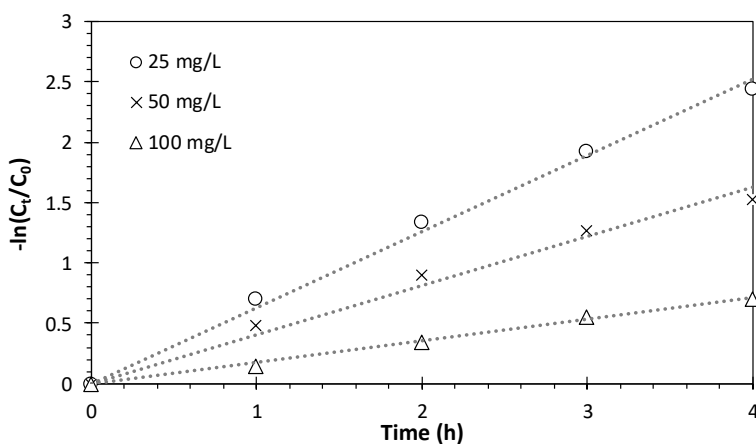


Figure 4.10 Pseudo-first-order reaction of RB19 decolorization at different initial dye concentrations (25-100 mg L^{-1}). Other conditions: 230 mg L^{-1} of $\text{Fe}_3\text{O}_4\text{@PAA}$ mNPs, 220 mg L^{-1} of H_2O_2 , pH 3.

4.3.4 Evaluation of the different immobilized mNPs onto SBA-15 for dye removal

A broad spectrum of stabilized Fe_3O_4 mNPs, immobilized onto mesoporous silica SBA-15 matrix, has been considered for the decolorization of RB19 (25 mg L^{-1}) by the heterogeneous Fenton process, following the previously optimized conditions (Section 4.3.2): 200 mg L^{-1} of catalyst on the basis of Fe_3O_4 and 100 mg L^{-1} H_2O_2 . Table 4.8 identifies PAA as the best stabilization agent for the coating of Fe_3O_4 mNPs before immobilization onto the mesoporous material, reaching values of $98.86 \pm 1.48\%$ of RB19 decolorization after 2 h.

Table 4.8 Dye decolorization (%) after 2 h (RB19) using different stabilized-Fe₃O₄ mNPs immobilized on SBA-15 matrix as heterogenous Fenton catalysts. Operational conditions: Fe₃O₄: 200 mg L⁻¹, H₂O₂: 100 mg L⁻¹, pH: 3 and V: 10 mL.

Sample	Decolorization (%)	Adsorption (%)
Fe ₃ O ₄ @PAA/SBA-15	98.86 ± 1.48	6.27 ± 0.06
Fe ₃ O ₄ @PEI/SBA-15	-	56.56 ± 7.80
Fe ₃ O ₄ @SiO ₂ /SBA-15	50.87 ± 0.50	0.75 ± 1.07
Fe ₃ O ₄ @C/SBA-15	76.50 ± 2.46	24.23 ± 3.44

Compared with the non-immobilized mNPs decolorization results (Table 4.5), it is evident that immobilization in the SBA-15 matrix confers greater stabilization to the nanocatalysts improving decolorization percentages (Table 4.8). The results of this study suggest that PAA-coated magnetic nanoparticles are the most suitable option for their applications in heterogeneous Fenton processes.

Ordered mesoporous material SBA-15 has been widely used as support of active chemical agents due to its large surface area. In addition, the mechanical and chemical stability of SBA-15 makes it an ideal support for the incorporation of Fe₃O₄ NPs for wastewater treatment applications.

For PEI coating, similar results have been obtained in comparison with non-immobilized PEI mNPs (Table 4.5 of Section 4.3.2), being the adsorption the predominant phenomenon (56.56 ± 7.80%). In the case of silica-coated mNPs (Fe₃O₄@SiO₂/SBA-15) and those functionalized with carboxylic groups (Fe₃O₄@C/SBA-15), RB19 removal percentages have reached relatively high values, 50.87 ± 0.50 and 76.50 ± 2.46%, respectively. Furthermore, in these cases, Fe₃O₄ mNPs are only present outside the NC and not inside the channels. In the case of Fe₃O₄@C/SBA-15 catalyst, a significant adsorption can be observed (24.23 ± 3.44%), while in the case of Fe₃O₄@SiO₂/SBA-15 NC, the silica layer covering the mNPs can be acting as an impediment for the Fenton reaction, making iron ions less accessible and therefore decreasing the effectiveness of the oxidation reaction.

Additionally, the evaluation of pH in the range of 3 to 7 was carried out in order to analyze the possible circumneutral pH application. However, as previously reported, the optimal pH for Fenton reactions was in the acidic region, with values

ranging from $96.02 \pm 2.45\%$ to $79.13 \pm 1.3\%$ for pH 3 and 5, respectively (Figure 4.11) (Sedlak and Andren 1991).

Above pH 5, the decrease in dye removal efficiency could be attributed to the $\cdot\text{OH}$ oxidation potential reduction and the lower Fe^{3+} reduction as the pH increases (de la Plata et al. 2012). Moreover, mechanical stability is a key parameter, which plays an important role in particle agglomeration and in the working pH value. The zeta potential value of $\text{Fe}_3\text{O}_4@/\text{SiO}_2/\text{SBA-15}$ NC at pH 3 was calculated, obtaining a value of -3.28 ± 1.46 mV. Above or below this point, particle agglomeration has an effect on the oxidation reaction.

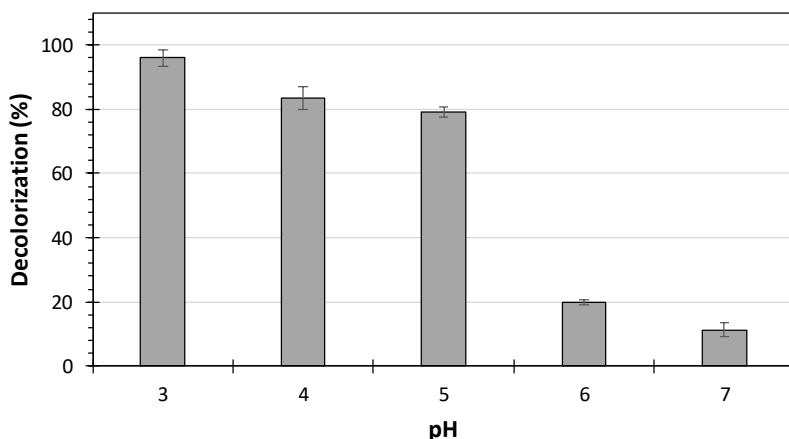


Figure 4.11 RB19 decolorization (%) after 2 h using $\text{Fe}_3\text{O}_4@/\text{PAA}/\text{SBA-15}$ nanocomposite (NC) as heterogenous Fenton catalyst. Operational conditions: Fe_3O_4 : 200 mg L^{-1} , H_2O_2 : 100 mg L^{-1} , pH: 3-7, V: 10 mL.

The degradation process was also studied by examining some radical scavengers to elucidate the reaction mechanism. The results shown in Figure 4.12 revealed differences between hydroxyl radical trends. The addition of *t*-butanol, MeOH and DMSO had a low impact on the catalytic removal of RB19, although their presence decreases the reaction velocity compared to reaction control without any type of radical scavenger. These three scavenger agents have in common that their presence inhibit RB19 transformation by quenching free $\cdot\text{OH}$ present in the reaction medium during the first 30 minutes (5-15%).

Nevertheless, when KI was introduced to the degradation system, significant changes occurred on dye color removal, indicating that the iodide ion (I^-) acts as $\cdot OH$ scavenger on the surface of the catalyst (Eq. 8) (Li et al. 2011, Xu and Wang 2011). As shown in Figure 4.12, the addition of KI completely inhibits the RB19 transformation. Similar hydroxyl radical scavenger studies confirm this premise, corroborating that the presence of I^- anion generates an electron transfer with the dye as electron donor interfering also with the cationic radicals of the dye (Yin et al. 2009).



In addition, when using iron oxide catalyst in a Fenton-like reaction, it is common to generate not only $\cdot OH$ radicals from H_2O_2 but also $\cdot OOH/O_2^{\cdot -}$ reactive species. In this regard, BQ and AH_2 were added to the reaction medium as free and surface adsorbed $O_2^{\cdot -}$ radical scavengers.

The decrease in the RB19 removal in the presence of BQ was 68.60% compared to the control test under the same conditions, reaching transformation values of 30.10% after 2 h of Fenton-like treatment (Figure 4.12). These results agree with previous studies in which BQ was used as a superoxide scavenger, where this chemical inhibits but to a certain extent, indicating that other oxidant species besides $O_2^{\cdot -}$ radicals are also being generated (Li et al. 2014).

However, no dye transformation was detected when AH_2 was introduced in the reaction system (Figure 4.12). Although the initial concentration of BQ is 50 lower, AH_2 is a well-known superoxide scavenger used as protective agent in biomedical applications, and it is responsible of the Fenton reaction quenching through the oxidation of ascorbic acid by superoxide radical (Nandi and Chatterjee 1987, Nishikimi 1975). In summary, the probable pathway for heterogeneous Fenton dye removal involves an oxidative reaction that occurs on the surface of the catalyst rather than the free radicals present in the reaction medium.

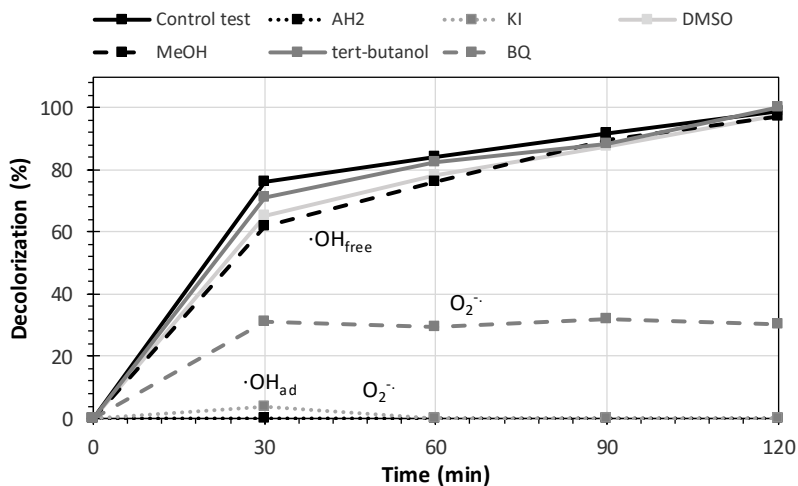


Figure 4.12 Quenching experiments using t-butanol, MeOH, DMSO, KI and AH₂ at 50 mM and BQ at 1 mM as $\cdot\text{OH}$ and $\text{O}_2^{\cdot-}$ radical scavengers during the decolorization of RB19 (25 mg L⁻¹) by heterogeneous Fenton process (H₂O₂: 100 mg L⁻¹; Fe₃O₄@PAA/SBA-15: 200 mg Fe₃O₄ L⁻¹; pH 3).

4.3.5 Catalyst reuse study

The reuse of Fe₃O₄@PAA/SBA-15 catalyst was studied in a 10 mL reactor according to the fill-and-draw principle. Fenton-like operational conditions applied for the decolorization of RB19 (25 mg L⁻¹) in 2 h of sequential batch operation were 200 and 100 mg L⁻¹ for catalyst and H₂O₂ concentrations, respectively. The decolorization results obtained after each cycle were between 97.68 and 84.06% after 2 h of oxidative treatment (Figure 4.13).

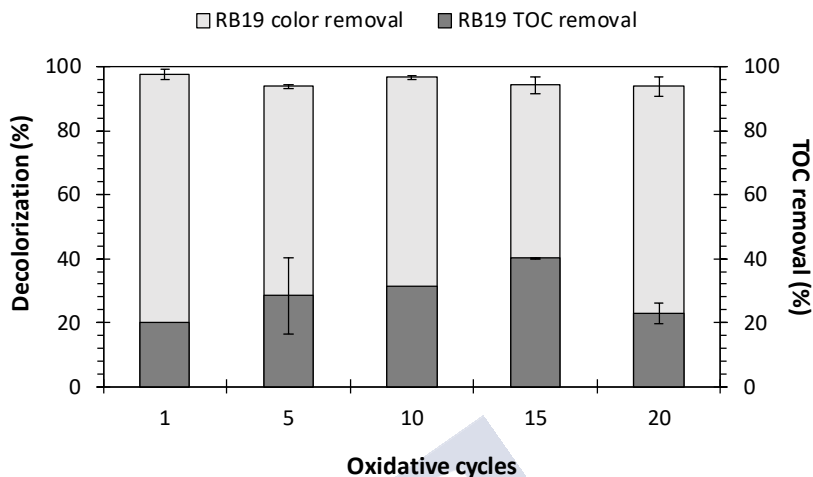


Figure 4.13 Decolorization of RB19 (25 mg L^{-1}) by heterogeneous Fenton (H_2O_2 : 100 mg L^{-1} ; $\text{Fe}_3\text{O}_4\text{@PAA/SBA-15}$: $200 \text{ Fe}_3\text{O}_4 \text{ mg L}^{-1}$) process after 2 h of treatment in subsequent cycles (gray bars) and TOC (%) removal after the treatment (black bars).

Additionally, the mineralization of compound RB19 was evaluated by measuring TOC removal in each effluent cycle. The results expressed as RB19 TOC removal percentage revealed that partial mineralization ($31.11 \pm 8.49\%$ on average) was obtained after 2 h of treatment during 20 cycles of catalyst reuse (Figure 4.13). These results are better than those obtained using non-immobilized $\text{Fe}_3\text{O}_4\text{@PAA}$ mNPs ($32.7 \pm 4.0\%$ after 4 h of treatment in Section 4.3.3) and are also consistent with previous studies in which the removal rate of RB19 involving only color disappearance is faster than the complete cleavage of the chromophore. The characteristic blue color of RB19 is mainly due to a main absorption band in the visible region, with a maximum of 592 nm. The RB19 dye also presents another intense band in the UVA region, corresponding to the anthraquinone structure (Fanchiang and Tseng 2009).

The proposed pathway for RB19 degradation during the oxidation process in the presence of $\cdot\text{OH}$ has been previously reported, suggesting an initial breakdown of the molecule by an attack on the C-N bond (Figure 4.14). Other mechanistic aspects would imply the cleavage of the quinone ring obtained in route a), eventually

to phthalic acid as final product, and the transformation of the sulfonate-transformation product obtained in route b) (Bilal et al. 2018).

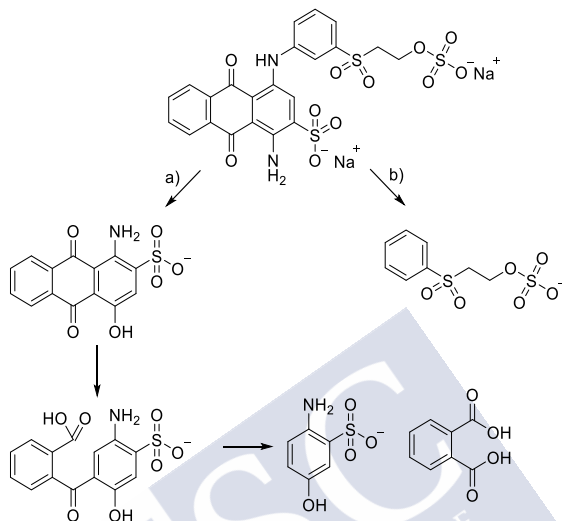


Figure 4.14 Proposed pathway of RB19 degradation by $\cdot\text{OH}$ oxidation process (Bilal et al. 2018).

4.3.6 Removal of recalcitrant compounds by Fenton heterogeneous using $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ as catalyst

The oxidative capacity of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ was independently evaluated in the degradation of different recalcitrant compounds (Estrogens, BPA, SMX and pyrene). The operational conditions were preliminary evaluated for the removal of three estrogens (E1, E2 and EE2) as model compounds.

Initial concentrations of $350 \mu\text{g L}^{-1}$ E1, E2 and EE2 were performed on 10 mL of aqueous samples containing $100\text{--}1000 \text{ mg L}^{-1}$ of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ on the basis of Fe at pH 3, with 300 mg L^{-1} H_2O_2 concentrations. Removal rates ranged values from 37.55–79.42% (E1), 50.77–86.63% (E2) and 55.88–86.99% (EE2), after 6 h of treatment. The highest values achieved correspond in all cases to the nanocatalyst concentration of 750 mg L^{-1} ($1.04 \text{ g Fe}_3\text{O}_4 \text{ L}^{-1}$) (Figure 4.15).

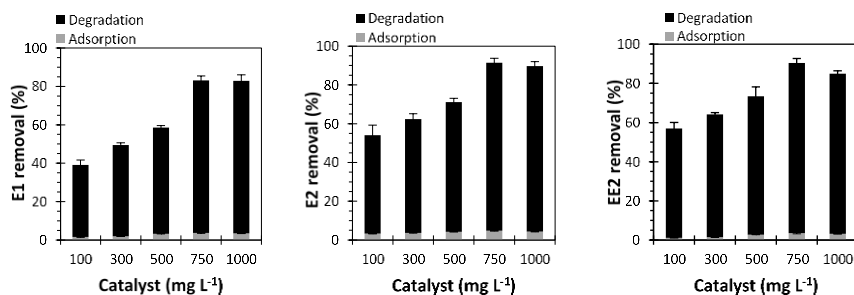


Figure 4.15 Catalyst effect on removal of E1, E2 and EE2 (each at $350 \mu\text{g L}^{-1}$), using $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$, at pH 3, after 6 h of oxidative treatment. Black bars represent estrogens removal by Fenton reaction; grey bars represent estrogens removal by adsorption.

With regard to the previously optimized concentration of nanocatalyst ($200 \text{ mg Fe}_3\text{O}_4 \text{ L}^{-1}$) for the removal of the RB19 dye, recent data demonstrates that the most complex compounds, which displays greater relatively stability against hydroxyl and/or superoxide radicals from Fenton reaction, requires additional charge of nanocatalyst to achieve relative high removal values (5-fold increase).

It was found that beyond the optimum value (750 mg Fe L^{-1}), the catalytic efficiency gradually decreased, which can be attributed to NC aggregation. The adsorption control samples showed the same trend, obtaining higher rates using 750 mg L^{-1} of NC (Figure 4.15). H_2O_2 control samples were conducted in the absence of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$, and no significant estrogens removal was observed after 6 h of reaction.

The effect of H_2O_2 concentration was evaluated in the range of $200\text{-}500 \text{ mg L}^{-1}$, to degrade E1, E2 and EE2 ($350 \mu\text{g L}^{-1}$) in presence of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$ (750 mg Fe L^{-1}), at pH 3. It was found that catalytic efficiency increased with H_2O_2 concentration up to 400 mg L^{-1} , obtaining degradation rates of 84.86% (E1), 88.18% (E2) and 86.51% (EE2) (Figure 4.16).

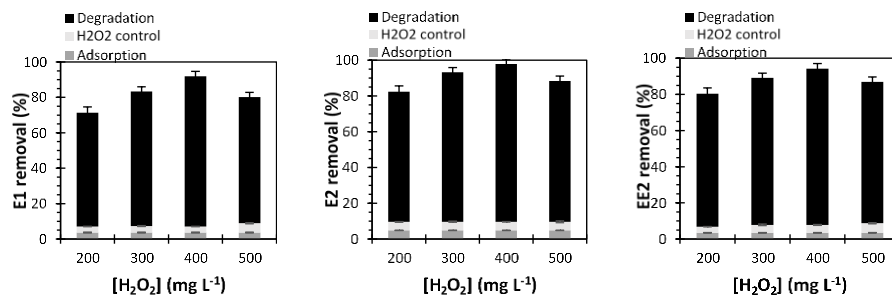


Figure 4.16 H_2O_2 effect on removal of E1, E2 and EE2 (each at $350 \mu\text{g L}^{-1}$), using nanocatalyst (Fe) at 750 mg L^{-1} , at pH 3, after 6 h of oxidative treatment. Black bars represent estrogens removal by Fenton reactions; white bars represent estrogens removal by adsorption; grey bars represent H_2O_2 controls.

Consequently, to study the rate of the oxidative degradation of different organic compounds (BPA, PYR and SMX), optimized conditions have been selected: $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$ with a concentration of 750 mg Fe L^{-1} of NC and 400 mg L^{-1} of H_2O_2 (Figure 4.17).

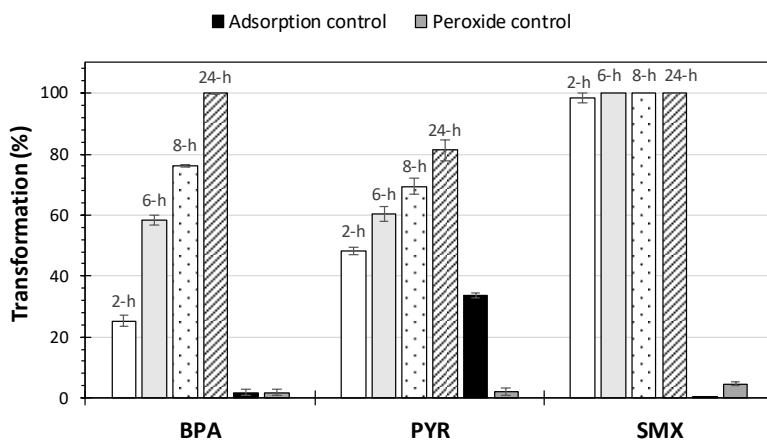


Figure 4.17 Recalcitrant micropollutants removal (BPA, PYR and SMX) at different time intervals by heterogeneous Fenton treatment. Operational conditions: Initial micropollutant concentration of $350 \mu\text{g L}^{-1}$, 750 mg Fe L^{-1} of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$ nanocomposite (NC) and 400 mg L^{-1} of H_2O_2 .

Briefly, the complete degradation of BPA was obtained after 24 h, whereas in the case of SMX almost complete removal was achieved after 2 h of treatment ($98.31 \pm 1.63\%$). Pyrene proved to be the most recalcitrant compound with a percentage removal of 81.26 after 24 h and also with a relative high adsorption value ($33.58 \pm 0.90\%$).

4.4 Conclusions

The current chapter delves into different operating conditions to optimize the removal of a recalcitrant compound (RB19) from aqueous media by heterogeneous Fenton catalysis. The central composite design selected as the Response Surface Methodology allowed to determine the optimal conditions to perform dye degradation. From the outcomes of the analysis of RB19 decolorization, it was proven that nanocatalyst stabilization plays a crucial role. $\text{Fe}_3\text{O}_4@PAA$ mNPs exhibit good structural stability and can be easily separated by a magnetic field. Furthermore, the immobilization of these mNPs onto a mesoporous silica matrix confers the nanocatalyst excellent properties as Fenton-like catalyst in achieving high efficiency in the removal of organic microcontaminants through the recovery and complete reuse of nanocatalysts.

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5. Chapter 5

PHOTOCATALYSIS OXIDATION: UV catalysis using iron-based nanomaterials

SUMMARY

This chapter approaches the validity of different novel nanocomposites (NCs) based on magnetite (Fe_3O_4) and two metal oxides (ZnO and TiO_2). The most typical nanoparticles used in photocatalysis are metal oxide nanoparticles. Their principal advantages are the high surface area and their exceptional optoelectronic, catalytic and photochemical properties. The objective is the removal of a wide range of recalcitrant compounds present in water by a photocatalysis process. In a photocatalytic reaction, the photocatalyst is illuminated with light ($h\nu$) of appropriate wavelengths, thus electrons (e^-) in the valence band are excited to the conduction band to form photo-induced electron/holes (e^-/h^+) pairs. The holes in the valence band can subtract a hydrogen atom from water and form hydroxyl ($\cdot\text{OH}$) radicals. The development of these wastewater treatment systems has enabled the photocatalytic degradation of persistent organic pollutants, such as pharmaceuticals and personal care products (PPCPs) and dyes. It is not only interesting to demonstrate the capacity of magnetic NCs for the removal of recalcitrant compounds present in water, but also to ensure full recovery of the nanocatalyst and that its catalytic potential is maintained in different cycles, demonstrating its reuse.

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5.1 Introduction

Photocatalysis relies on the capacity of semiconducting materials to act as sensitizers for light-reduced redox processes due to their electronic structure. A photocatalyst is a chemical that produces electron-hole pairs by absorption of light quanta and makes chemical transformations of the elements participating in the reaction that come into contact with it in a way that ensures the regeneration of the catalyst after each cycle (Fox and Dulay 1993). Photocatalysts include titanium dioxide (TiO_2), zinc oxide (ZnO), zinc sulfide (ZnS), ferric oxide (Fe_2O_3), silicon (Si), tin (IV) oxide (SnO_2) and cadmium sulfide (CdS), among others. TiO_2 has been the most widely cited photocatalyst in the literature due to characteristic aspects: considerable activity, high stability, low environmental impact and reduced cost (Augugliaro et al. 2006).

Heterogeneous photocatalysis has been reported to perform the oxidation of the target organic contaminants within a short contact time generating solid waste (Neppolian et al. 2007). Among the different types of nanomaterials, semiconductors can act as photocatalysts, favoring the oxidation of organic compounds (Mohapatra et al. 2014, Hoffmann et al. 1995). If a semiconductor is irradiated, photons with energy higher than the band gap energy of the semiconductor can excite electrons from the valence band to the conduction band, leaving a positively charged vacancy or hole in the valence band. The combination of both is referred to as an electron-hole pair. Many electron-hole pairs will recombine as the electron returns to its original state, emitting light or heat. However, some pairs may migrate to the catalyst surface, where they can participate in redox reactions that lead to the decomposition of compounds adsorbed on the surface (Parsons 2004, Nguyen and Juang 2015).

Diverse nanocatalysts has been investigated for the treatment of a wide range of contaminants, obtaining high degradation percentages in most cases. In particular, TiO_2 and ZnO are preferred because they are relatively inexpensive, non-toxic, stable and present a high oxidization potential (Sousa-Castillo et al. 2016, Gmurek et al. 2017, Gaya and Abdullah 2008). In particular, TiO_2 has been applied in the photocatalytic treatment of polluted wastewaters (Oros-Ruiz et al. 2013, Khodja et al. 2001, Barka et al. 2013, Khataee and Kasiri 2010). The immobilization of TiO_2

or ZnO NPs onto magnetic nanoparticles (mNPs) provides not only an easy recovery of the photocatalyst, but also a nanocomposite with a double potential, particularly interesting in water treatment applications, so that the Fenton effect and the photocatalytic potential are combined. Magnetite (Fe_3O_4) nanoparticles (NPs) have been also widely applied as supports of photocatalytic agents, including semiconductors such as ZnO or TiO_2 (Beydoun et al. 2000, Xie et al. 2018, Banić et al. 2019, de O. Pereira et al. 2019, Heshmatpour and Abdikhani 2019).

This chapter aims to take a step forward in the application of magnetic nanoparticles and photocatalysts formulated as nanocomposites to perform the degradation of different compounds, from endocrine disruptor chemicals to different dyes, chosen as models of organic pollutants. The heterogeneous photocatalytic system using TiO_2 and ZnO NPs was assessed under different experimental conditions, evaluating the potential reuse of the nanocatalysts and comparing the process with heterogeneous Fenton oxidation processes previously studied in Chapter 4.

5.2 Materials and methods

5.2.1 Chemicals and nanostructured catalysts

In the present chapter, all chemicals used have been previously mentioned in Section 2.1 of Chapter 2. Selected photocatalysts, listed in Table 5.1, were synthesized and kindly provided by Laboratory of Magnetism and Nanotechnology (Nanomag, Universidade de Santiago de Compostela).

Table 5.1 Photocatalysts

Catalyst	Description
$\text{Fe}_3\text{O}_4/\text{ZnO}$	Zinc oxide magnetic NC
$\text{Fe}_3\text{O}_4/\text{TiO}_2$	Titanium dioxide magnetic NC

5.2.2 Description of the photocatalysts synthesis

Preparation of Fe_3O_4 nanoparticles

Fe_3O_4 NPs can be prepared through different chemical approaches, such as coprecipitation, microemulsion, sol-gel, sonochemical and thermal decomposition or

laser pyrolysis. Among them, chemical co-precipitation is probably the most common approach, which is based on the reaction of an aqueous mixture of ferrous and ferric salts in alkaline medium that renders into Fe_3O_4 NPs with a broad size distribution, ranging from 4 to 20 nm. In order to produce NPs with a more homogeneous size distribution, water-in-oil (w/o) microemulsion can be considered, which consists of forming nano-sized water droplets dispersed in an oily phase, which are stabilized by a surfactant at the w/o interface. These nano-cavities are typically in the range of 10 nm and provide a confinement effect that limits the nucleation, growth and agglomeration of particles (Akbarzadeh et al. 2012).

As previously described (Chapter 4, Section 4.2.2), sterically stabilized Fe_3O_4 NPs were prepared by the co-precipitation of Fe^{2+} and Fe^{3+} salts, following the Massart's method (Massart 1981).

Synthesis of $\text{Fe}_3\text{O}_4/\text{ZnO}$ nanocomposite

The synthesis of $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC is based on the polyol-mediated preparation of ZnO NPs (Feldmann and Jungk 2001). The previously synthesized Fe_3O_4 NPs were dispersed with diethyleneglycol (DEG) and added to a Zn(II) acetate solution in DEG. The mixture was heated at 180 °C for 2 h under mechanical agitation. The prepared NC were centrifuged and washed with ethanol.

Synthesis of $\text{Fe}_3\text{O}_4/\text{TiO}_2$ nanocomposite

The synthesis of $\text{Fe}_3\text{O}_4@\text{TiO}_2$ is based on the hydrolysis and polycondensation of titanium alkoxide in the presence of Fe_3O_4 NPs (Chemseddine and Moritz 1999). In particular, Fe_3O_4 NPs were added to a solution of TMAOH in water and cooled to 2 °C using an ice/water bath. Then, Ti (IV) isopropoxide in 2-propanol were dropwise added to the mixture and stirred vigorously. After 10 min, the mixture was heated, and the reaction continued for 24 h. Finally, the prepared NCs were centrifuged, washed and dispersed.

5.2.3 Characterization of photocatalysts

The analytical methods used to measure the conventional parameters for characterizing the selected catalysts (Table 5.1): X-ray diffraction (XRD) study of the

crystalline phases, transmission electron microscopy (TEM) images, high-angle dark field-scanning transmission electron micrographs (HAADF-STEM), thermogravimetric analysis (TGA), magnetization curves and inductively coupled plasma-optical emission spectrometry (ICP-OES) have been described earlier in Section 2.2 of Chapter 2.

5.2.4 Experimental set-up for the evaluation of different nano-structured photocatalysts

The evaluation of the photocatalytic activity of $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$ was carried out for the removal of four organic micropollutants evaluated in the degradation of the natural estrogens estrone (E1), 17β -estradiol (E2), and bisphenol A (BPA), (Table 2.2, Chapter 2), at an initial concentration of $350 \mu\text{g L}^{-1}$. Each sample was exposed to UVA radiation in 100 ml glass beakers (365 nm wavelength UVP Pen-Ray® Lamp 50 W model 11SC-1L from Analytik Jena (Cambridge, United Kingdom), Figure 5.1). The radiation power was measured with a UV light meter provided by PCE Group Iberica S. L. (Tobarra, Spain), model UVA-UVB PCE-UV34.

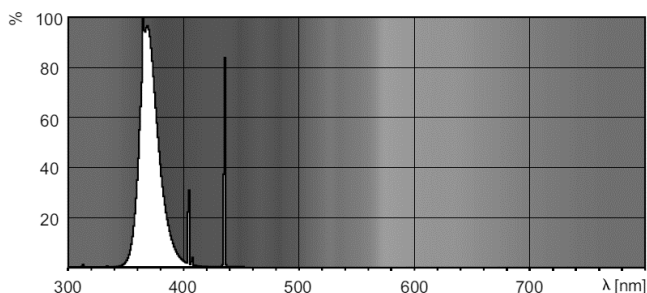


Figure 5.1 Emission spectrum of the photocatalytic reactor lamp, Philips MASTER Actinic BL TL-D(-K). The emission line of the lamp used in this study corresponds to 365.0/366.3 nm.

The lamp was inserted into a quartz tube of 18.0 mm outer diameter and immersed in the glass beaker with an inner diameter of 22.5 mm (Figure 5.2). Photocatalytic experiments were performed on 20 mL of aqueous samples with a pH of 7 and under magnetic agitation. The concentration of catalyst and oxidizing agent experimentally found as optimal: 100 mg L^{-1} were considered (Fernández et al. 2019).

Prior to initiating photocatalytic reactions, the target contaminants were kept in the dark in contact with each NC for 30 min for adsorption-desorption equilibria. Control samples of dark adsorption, direct photolysis, peroxide oxidation and photocatalysis lacking H_2O_2 were carried out in parallel under the same conditions. In addition, control experiments using non-magnetic ZnO and TiO_2 NPs were evaluated under the same photocatalytic conditions.

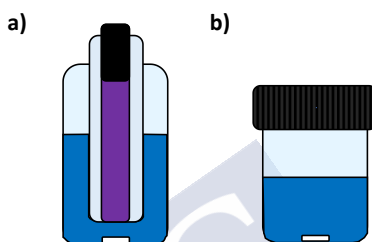


Figure 5.2 Experimental set-up for a) UV experiments and b) control tests.

Aliquots (200 μL) of the aqueous samples collected at regular intervals during the degradation processes were taken and the compounds were quantified by high performance liquid chromatography (HPLC) (Section 2.3 of Chapter 2). The photodegradation yield (%) was determined using the following equation:

$$\text{Photodegradation yield (\%)} = \frac{(C_0 - C_t)}{C_0} \times 100 \quad (1)$$

where C_0 and C_t represent the contaminant concentration ($\mu\text{g L}^{-1}$) before and after the reaction time, respectively.

5.2.5 Evaluation of photocatalytic active species

The different intermediate active species such as singlet oxygen ($^1\text{O}_2$), superoxide radical anions (O_2^-) and hydroxyl radicals, including also surface valence band holes (h_{vb}^+) interactions, were studied during the color removal of a selected model dye: Orange II (OII; 5 mg L^{-1}). The reaction conditions of the photocatalyst were chosen according to previous studies throughout this chapter (100 mg L^{-1} of NCs and H_2O_2 and pH 7) in 20 mL reactors. $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC was used as catalyst to further explore the underlying degradation mechanism. The selected $\cdot\text{OH}$ scavengers

were methanol (MeOH) and dimethyl sulfoxide (DMSO). The contribution of superoxide radicals and singlet oxygen was evaluated by the addition of ascorbic acid (AH₂) and sodium azide (NaN₃), respectively. The initial concentration selected for each radical scavenger was 50 mM. At regular time intervals, aliquots (200 µL) were taken after magnetic separation of the nanocatalyst, and absorbance measurements were performed on a BioTek PowerWave XS2 micro-plates spectrophotometer (Winooski, VT, USA) to monitor OII color removal ($\lambda = 473$ nm) (Section 2.3, Chapter 2). The degradation yield (%) was determined as the extent of color disappearance, calculated by equation 1.

5.2.6 Comparison of oxidation technologies for the removal of different dyes

The evaluation of different dyes decolorization by photocatalysis were performed for the color removal of Reactive Blue 16 (RB19), Methyl Green (MG), Methyl Red (MR), OII and Rhodamine 123 (R123). The main physicochemical properties of the different dyes used in this study are presented in Table 2.1 of Chapter 2. Efficiency comparison between photocatalysis and heterogeneous Fenton oxidation processes was also conducted for the decolorization of selected dyes.

Dye color removal at an initial concentration of 25 mg L⁻¹ both by photocatalysis and heterogeneous Fenton process was evaluated under concentrations of Fe₃O₄/ZnO and Fe₃O₄@PAA/SBA15 NCs of 100 and 200 mg L⁻¹, respectively, for a final volume of 20 mL. Once the adsorption-desorption equilibrium had been reached (approximately 30 minutes, depending on the dye), H₂O₂ (100 mg L⁻¹) was added to the reaction medium. Color removal was monitored spectrophotometrically as described in the previous sections. To clarify that the influence of the magnetic NCs on dye removal, controls were conducted with H₂O₂ dosage but lacking mNPs. Finally, a total organic carbon (TOC) analyzer with autosampler, was used to determine TOC concentrations at mg L⁻¹ levels in the samples and to calculate the percentage of mineralization after treatment.

5.2.7 Reuse of catalyst

The reuse of the nanocatalyst for the removal of OII (25 mg L⁻¹) was evaluated according to the fill-and-draw principle, in subsequent cycles under the previous

selected conditions (Section 5.2.4) in a sequential operation of a magnetic reactor (20 mL). After each cycle, the liquid fraction was removed by separating the catalyst with an external magnetic field. Then, fresh medium containing 25 mg L⁻¹ of dye-contaminant was added to the catalyst (100 mg L⁻¹) for a new cycle starting the reaction with the addition of H₂O₂ (100 mg L⁻¹). Aliquots (200 μL) were taken at the beginning and at the end of each cycle to determine spectrophotometrically the dye concentration.

5.3 Results and discussion

5.3.1 Nanocomposites characterization

Sterically stabilized Fe₃O₄ NPs were prepared by the co-precipitation of iron salts, while NCs synthesis (Fe₃O₄/ZnO and Fe₃O₄/TiO₂) were carried out by the polyol-mediated preparation of ZnO NPs in the presence of Fe₃O₄ NPs and by hydrolysis and polycondensation of titanium alkoxide, respectively. After the synthesis reactions, the NCs were washed three times and recovered by magnetic separation. With this procedure, it is possible to ensure the magnetic nature of the final materials. The two NCs were structurally characterized by X-ray diffraction patterns. Figure 5.3 shows the position and relative intensities of the Fe₃O₄ (Joint Committee of Powder Diffraction Standards (JCPDS) card number 19-0629), zincite (ZnO, JCPDS card number 36-1451) and anatase (TiO₂, JCPDS card number 21-1272) peaks. Hexagonal wurtzite structure was identified as the two crystalline phases present in the Fe₃O₄/ZnO NC sample.

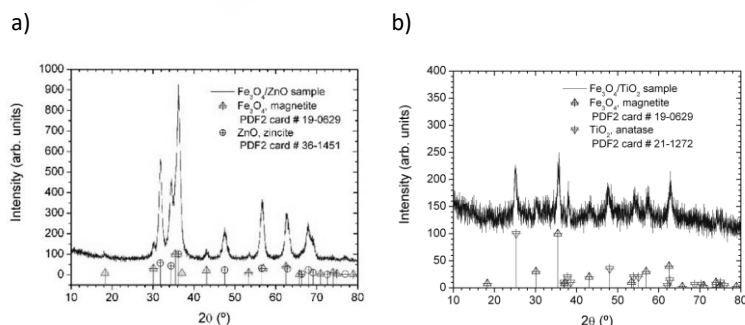


Figure 5.3 X-ray diffraction pattern of the nanocomposites Fe₃O₄/ZnO (a) and Fe₃O₄/TiO₂ (b). The main reflections of magnetite (Fe₃O₄, JCPDS card number 19-

0629), zincite (ZnO, JCPDS card number 36-1451) and anatase (TiO₂, JCPDS card number 21-1272) are included as drop lines.

The different morphology of both hybrid Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs has been evaluated. Transmission electron micrographs show in the case of ZnO NC, a mixture of Fe₃O₄ NPs (approximate size 10 nm) with ZnO NPs (10-15 nm), with spherical aggregates (200-300 nm) coexisting with other non-spherical aggregates (Figure 5.4).

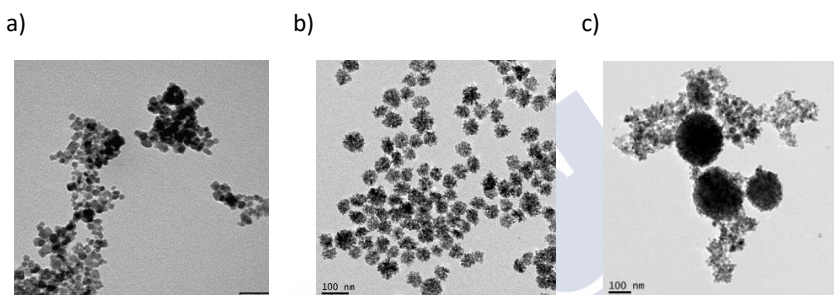


Figure 5.4 Transmission electron micrograph of a) Fe₃O₄ NPs, b) ZnO NPs and c) Fe₃O₄/ZnO.

Fe₃O₄/TiO₂ NCs present two different crystalline grades (“rods” and porous material) in the aggregates (approximate size 150-250 nm), with Fe₃O₄ NPs (approximate size 10 nm) and TiO₂ NPs (40-45 nm) (Figure 5.5).

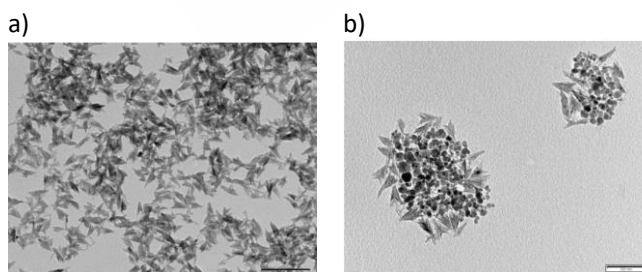


Figure 5.5 Transmission electron micrograph of nanocomposites of TiO₂ (a) and Fe₃O₄/TiO₂ (b).

Moreover, HAADF-STEM imaging and corresponding elemental maps have been provided to determine the dispersion of the NPs (Fe₃O₄, ZnO and TiO₂) in the Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs (Figure 5.6). These maps demonstrated the presence

of Fe and Zn types of NPs in $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC and Fe and Ti NPs in the $\text{Fe}_3\text{O}_4/\text{TiO}_2$ hybrid NC.

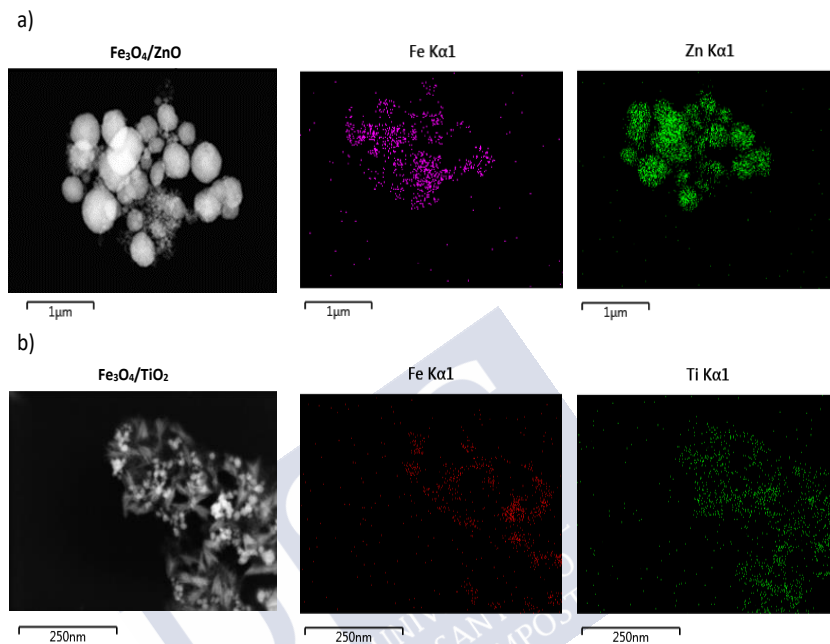


Figure 5.6 HAADF-STEM micrograph and elemental maps of $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$ composites.

The inductively coupled plasma-optical emission spectrometry (ICP-OES) determined a composition of 87.2% ZnO and 12.8% Fe_3O_4 for $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC and 65.2% TiO_2 and 34.8% Fe_3O_4 for $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NC. The total solids content was determined by thermogravimetry (TGA), obtaining a NCs concentration of 1.5% and 0.74% by weight in the stock solution for $\text{Fe}_3\text{O}_4/\text{ZnO}$ and for $\text{Fe}_3\text{O}_4/\text{TiO}_2$, respectively.

Finally, magnetization studies were conducted by measuring the variation of the magnetization as a function of the applied magnetic field at 300 K. The magnetization curves obtained for both $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NCs confirm the superparamagnetic behaviour of the sample, forming a hysteresis curve with a saturation magnetization of 4.3 and 16 emu g^{-1} at 10 kOe for $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NCs, respectively (Figure 5.7).

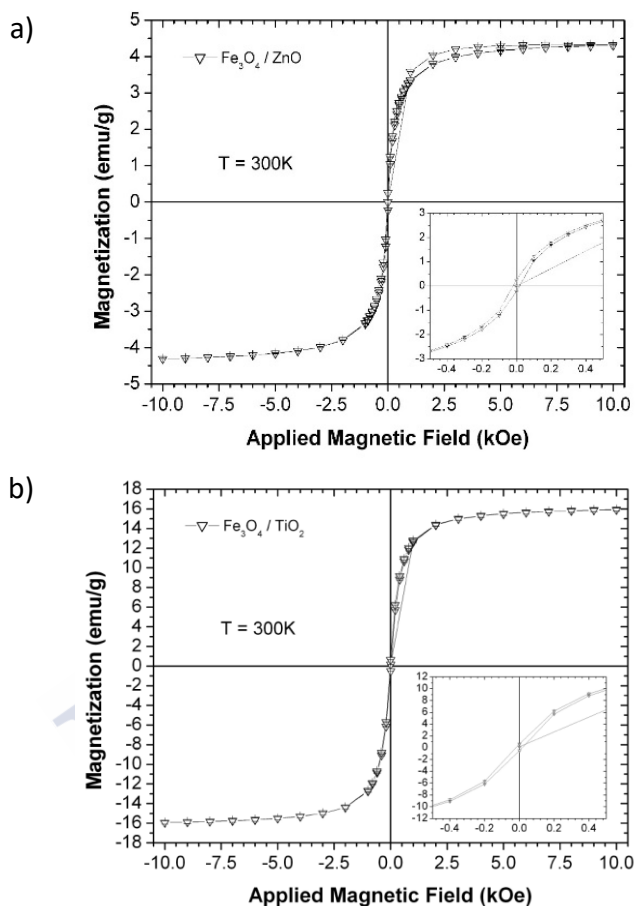


Figure 5.7 Variation of the magnetization with the applied magnetic field at 300 K of a) $\text{Fe}_3\text{O}_4/\text{ZnO}$ and b) $\text{Fe}_3\text{O}_4/\text{TiO}_2$ composites.

5.3.2 Evaluation of different photocatalysts for the removal of micropollutants

In order to provide a preliminary comparison between two different nanostructured materials (Table 5.1), assays containing $350 \mu\text{g L}^{-1}$ of each contaminant to be degraded have been carried out under the operational conditions defined as optimal in the previous experiments: catalyst dosage, 100 mg L^{-1} , H_2O_2 concentration, 100 mg L^{-1} and pH 7 (Fernández et al. 2019). The irradiance on the outer surface of the quartz tube was 1.57 mW cm^{-2} . Both $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$

NCs have been successfully employed to degrade in a first instance three estrogenic hormones (E1, E2 and EE2) (Figure 5.8).

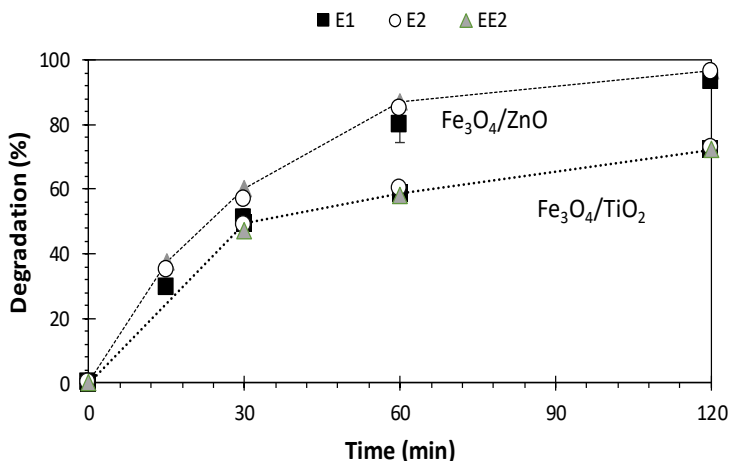


Figure 5.8 Photodegradation performance of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs under optimal conditions for the removal of E1, E2 and EE2 (each at 350 µg L⁻¹) after 120 min.

Figure 5.8 depicts the evolution of E1, E2 and EE2 removal (%) versus time (min). The selected hormones showed similar rates of photocatalytic degradation under the same conditions. However, the use of Fe₃O₄/ZnO NC as a catalyst allows a high photocatalytic efficiency to be achieved after 120 min (93-97% of E1, E2 and EE2 removal) compared with titanium NC (74-76% of E1, E2 and EE2 removal).

The photo-degradation of E1, E2 and EE2 under UV light irradiation was also investigated using the non-magnetic ZnO and TiO₂ NPs (original precursors of the Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs) in order to understand the possible contribution of Fe₃O₄ material to the photocatalysis oxidation process. The best photocatalytic performance was obtained for the ZnO NPs (97-98% of E1, E2 and EE2 removal), closely followed by the hybrid Fe₃O₄/ZnO NCs and by non-magnetic TiO₂ NPs (94-96% of E1, E2 and EE2 removal) (Figure 5.9).

These results can be understood taking into account that the photocatalytic reaction occurs on the surface of the material and therefore the smaller NPs (non-magnetic ZnO and TiO₂) have a larger surface suitable for the chemical reaction. In the case of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs, the particle aggregates have similar size,

however, the two NCs present different composite nanostructure and arrangement and as consequence, the photocatalytic efficiency could be strongly affected by the surface area of photocatalyst material (ZnO or TiO₂) that is exposed to the light.

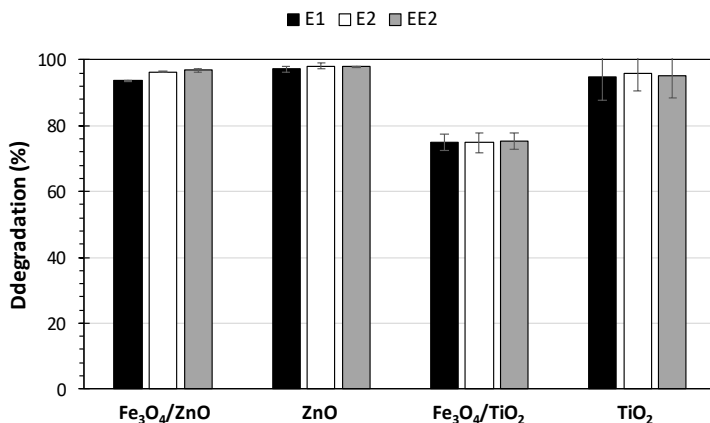


Figure 5.9 Photodegradation results of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs and ZnO and TiO₂ NPs under optimal conditions for the removal of E1, E2 and EE2 (each at 350 µg L⁻¹) after 120 min.

In the present case we can assume that the enhancement in the exposed surface of the Fe₃O₄/ZnO NC is responsible for the improvement of the photocatalytic performance. On the other hand, adsorption controls of E1, E2 and EE2 (350 µg L⁻¹ of each contaminant) in the nanostructured catalyst have been evaluated in dark conditions applying the same operational conditions as in the experiments described above (catalyst dosage of 100 mg L⁻¹, H₂O₂ concentration 100 mg L⁻¹ and pH 7).

Figure 5.10 shows the results of the adsorption control samples (Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs and ZnO and TiO₂ NPs), where adsorption plays a significant role in the case of zinc containing catalysts, with adsorption values ranging from 15 to 20% for both Fe₃O₄/ZnO and ZnO materials. This adsorption may explain the good photodegradation percentages obtained for Fe₃O₄/ZnO NC in comparison with the titanium equivalent NC (Fe₃O₄/TiO₂), which contribute positively to the increase of the degradation kinetics and the final oxidation potential.

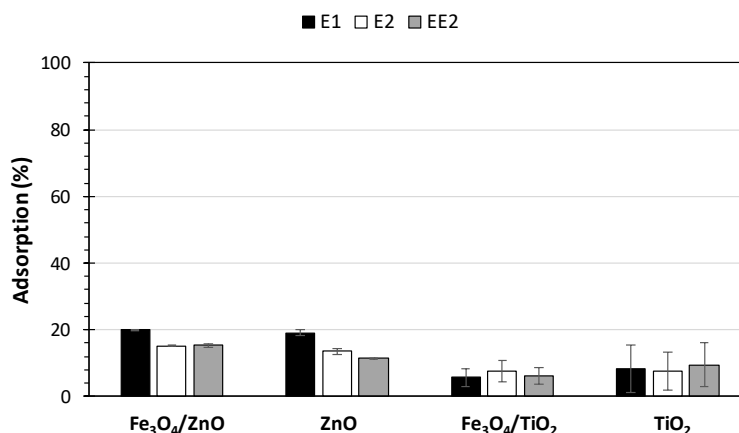


Figure 5.10 Adsorption results of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs and ZnO and TiO₂ NPs under optimal conditions for the removal of E1, E2 and EE2 (each at 350 µg L⁻¹) after 120 min.

The adsorption on the surface of nanocatalysts depends mainly on the physical-chemical properties of the material and its electrostatic behavior. Considering the amphoteric nature of most semiconductor oxides, pH is also an important factor affecting the stability of the surface charge and the interactions of the photocatalyst particles in solution, as well as determining the particle size of the colloids. Table 5.2 summarizes the corresponding zeta potential values of the selected catalyst at pH 7.

Table 5.2 Zeta potential of nanostructured photocatalysts at pH 7

Nanostructured catalyst	Zeta potential (mV)
Fe ₃ O ₄ /ZnO	-38.5
Fe ₃ O ₄ /TiO ₂	-40.7
ZnO	-25.9
TiO ₂	-21.6

Point of zero-charge (PZC) of ZnO is reported in a range between 8.3 and 10.5 (Fatehah et al. 2014). However, the PZC of Fe₃O₄/ZnO was found at pH 3.0, being negatively charged with charges ranging from -4 to -34 mV from pH 4 to 11 (Figure A5.1, Annex section). This value differs greatly from the reported PZC of pure ZnO NPs.

When pH is below the PZC of the catalyst, its surface is positively charged (Eq. 2), while at higher pH value the surface is negatively charged (Eq. 3).



Additionally, the protonation/deprotonation of the target pollutants is based on their pK_a values, which control the adsorption process of the organic molecules on the surface of the catalyst due to electrostatic forces (Zhao et al. 2018). For a pH lower than the dissociation constant (pK_a) values of E1, E2 and EE2 (Table 2.2, Chapter 2), these molecules have a predominantly neutral charge, presenting negligible electrostatic interaction with the NC. In addition, the synergistic effect between photocatalysis on ZnO/TiO_2 and Fenton or photo-Fenton on Fe_3O_4 for estrogens oxidation, the total on $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NCs has been studied.

NCs consisting of 87.2% ZnO and 12.8% Fe_3O_4 for $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC and 65.2% TiO_2 and 34.8% Fe_3O_4 for $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NC, can act as Fenton or photo-Fenton reagent in the presence of H_2O_2 . The effect of these catalysts as Fenton contributor (at pH 7) is negligible compared to the photocatalysis process, reaching estrogen elimination values in the range of 15-20% and 6-8% for $\text{Fe}_3\text{O}_4/\text{ZnO}$ and ZnO/TiO_2 NC (Table 5.3), respectively, which can be attributed to the adsorption process. Typically, these reactions are carried out at acidic pH, being ineffective under neutral conditions.

Table 5.3 Control experiments results (%) for the removal of E1, E2 and EE2 estrogens using $\text{Fe}_3\text{O}_4/\text{ZnO}$ and ZnO/TiO_2 NCs after 2 h of treatment.

Control experiments	Description	E1 removal (%)	E2 removal (%)	EE2 removal (%)
Fenton $\text{Fe}_3\text{O}_4/\text{ZnO}$	Fenton-like reaction in dark conditions at pH 7	15.32 ± 5.20	19.71 ± 2.90	16.35 ± 1.03
Fenton $\text{Fe}_3\text{O}_4/\text{TiO}_2$	Fenton-like reaction in dark conditions at pH 7	6.56 ± 2.18	6.65 ± 2.83	7.60 ± 2.19
Estrogens stability	Estrogens stability in water matrix at pH 7	2.06 ± 1.80	1.65 ± 0.68	1.33 ± 1.28
Peroxide oxidation	Peroxide oxidation (100 mg L ⁻¹) lacking catalyst and UV-light	3.44 ± 1.78	3.48 ± 2.97	2.12 ± 1.39

UV oxidation	Direct photolysis using UV-light	11.37 ± 4.89	8.86 ± 5.96	10.12 ± 5.75
Photocatalysis Fe ₃ O ₄ /ZnO	Photocatalysis oxidation at pH 7 and lacking H ₂ O ₂	36.14 ± 1.48	29.08 ± 4.59	41.32 ± 0.57
Photocatalysis Fe ₃ O ₄ /TiO ₂	Photocatalysis oxidation at pH 7 and lacking H ₂ O ₂	28.14 ± 3.26	25.36 ± 3.77	33.83 ± 3.25

Direct photolysis of estrogens under UVA irradiation, estrogens stability in aqueous media at neutral pH and H₂O₂ oxidation controls have been tested. Table 5.3 shows that the degradation of the three estrogens studied is almost negligible in terms of removal percentage within 2 h of treatment, reaching the highest degradation values with direct exposure to UV light (11.37%, 8.86% and 10.12% for E1, E2 and EE2, respectively).

Table 5.3 also summarizes the experimental results obtained for the performance of the photocatalysis of the removal control of E1, E2 and EE2 lacking H₂O₂ dosage in the photocatalytic reaction medium. Estrogen degradation increased in relation to previous removal control values, reaching percentages of the order of 25-40% for both Fe₃O₄/ZnO and ZnO/TiO₂ NCs. However, further degradation of hormones in the presence of H₂O₂ can be attributed to the electrons trapping by H₂O₂ through the reduction of e⁻ and h_{vb}⁺ pairs and thus increasing the ROS formation (Gupta et al. 2006).

Finally, the selected optimal conditions were evaluated (catalyst dosage, 100 mg L⁻¹, H₂O₂ concentration, 100 mg L⁻¹ and pH 7) for the removal of BPA (350 µg L⁻¹) as a known endocrine disruptor chemical of industrial origin with diphenolic structure (Table 2.2, Chapter 2). Figure 5.11 displays the BPA photodegradation results, the Fenton-like NC contribution and the dark adsorption controls for the four nanostructures catalysts being evaluated: Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs and ZnO and TiO₂ NPs. As expected, similar results have been obtained for all types of catalysts.

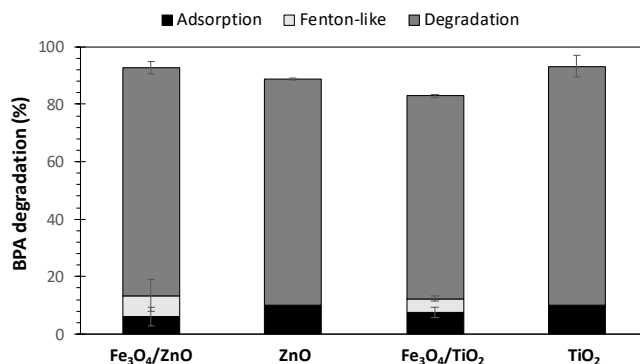


Figure 5.11 Photodegradation (grey bars), Fenton-like (white bars) and adsorption control (black bars) results of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs and ZnO and TiO₂ NPs under optimal conditions for the removal of BPA (350 µg L⁻¹) after 2 h.

The NCs of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ and ZnO and the NPs of TiO₂ reached high BPA removal percentages (92.76%, 82.89%, 88.80% and 93.26%, respectively), while the results of the adsorption control were less than 10% of BPA removal. Regarding Fenton contribution evaluation of Fe₃O₄/ZnO and Fe₃O₄/TiO₂ NCs, the results rule out this option as a favorable contribution mechanism during the BPA photocatalysis process, although numerous studies corroborate that the presence of TiO₂ influenced the increase of the optimal pH towards an almost neutral level, through the chelation of the iron ions, during for example, Methylene Blue (MB) dye removal by Fenton-like reaction (Yang et al. 2015, Sun et al. 2019).

These results can also be explained by the similar bandgap of ZnO and TiO₂ (~3 eV) which theoretically provide the same photocatalytic efficiency (Lee et al. 2016). However, the ZnO magnetic compound has been selected for application in subsequent studies, not only because of its relatively better photocatalytic result, but also because of its economic cost, as ZnO is relatively cheaper compared to TiO₂, whereby the usage of TiO₂ is not cost-effective for large-scale water treatment operations (Daneshvar et al. 2004). In addition, although degradation rates were similar using non-magnetic NPs, these NPs could not be easily removed from the reaction medium, requiring an additional precipitation step or centrifugation.

5.3.3 Photocatalytic active species evaluation

The main objective of this section is to carry out a preliminary evaluation of the ability to generate intermediate active species of $\text{Fe}_3\text{O}_4/\text{ZnO}$ by UVA-assisted photodegradation of a dye model (OII; 5 mg L^{-1}) in the presence of different scavenger agents. Figure 5.12 shows that the generation of adsorbed $\cdot\text{OH}$ and O_2^- , as well as h_{vb}^+ , plays a crucial role in photodegradation mechanisms, while $\cdot\text{OH}$ in solution were not largely involved. It was also evidenced a partial contribution of $^1\text{O}_2$, which has an electrophilic character and reacts with organic compounds.

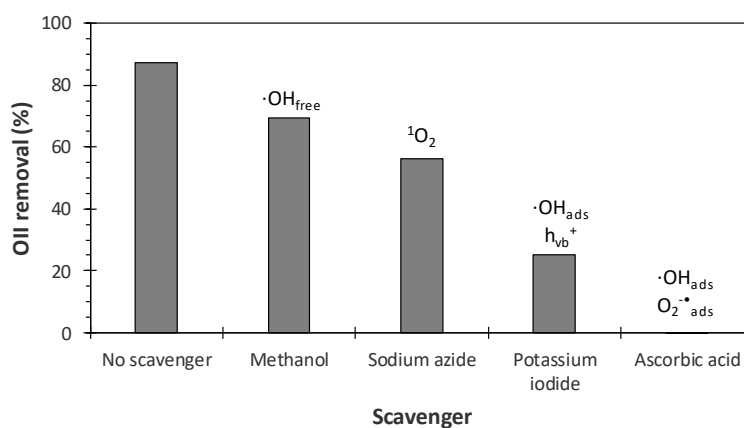


Figure 5.12 OII (5 mg L^{-1}) photodegradation in the presence of $\text{Fe}_3\text{O}_4/\text{ZnO}$ and different scavengers of reactive oxygen species, after 60 min of reaction time.

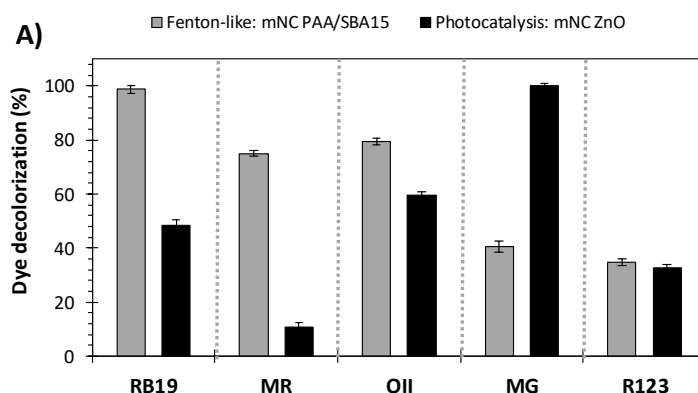
5.3.4 Comparison of oxidation technologies for the removal of different dyes

The objective of this study is to perform the degradation of a wide range of dyes (RN19, MG, MR, OII and R123; 25 mg L^{-1}) with different structures and characteristics through the UV-assisted photodegradation process under the previously applied operating conditions (catalyst dosage of 100 mg L^{-1} , H_2O_2 concentration 100 mg L^{-1} and pH 7). Additionally, a comparison of the results obtained by photocatalysis with heterogeneous Fenton process for the color removal of the same studied dyes have been carried out. Fenton-like optimal operational conditions have been selected as in Section 4.3.2, Chapter 4 ($\text{Fe}_3\text{O}_4@PAA/\text{SBA15}$ NC dosage of $200 \text{ mg Fe}_3\text{O}_4 \text{ L}^{-1}$, H_2O_2 concentration 100 mg L^{-1} and pH 3).

The results of the decolorization of different dyes using $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC under UV irradiation compared to Fenton-like process using $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA15}$ are reported in Figure 5.13A. The experimental results indicate that color removal after 120 min of Fenton-like reaction undergoes to an acceptable decolorization rate, greater than 90% for RB19 and 70% for MR and OII, whereas for MG and R123 the decolorization results were lower than 50%. Control tests with H_2O_2 dosage but lacking mNPs and pH 3 stability tests did not show significant results (data not shown).

The pH parameter determines the interaction between the surface of the catalyst and the target compounds. Under acidic conditions, MR, MG and R123 (cationic dyes) are positively charged and RB19 and OII (anionic dyes) are negatively charged. Considering the dissociation constant of PAA ($\text{p}K_a = 4.3$), the surface of the catalyst particle is neutral at pH 3.

It has become evident that there is an influence of the chemical structure of the different dyes during the decolorization reactions. RB19 achieved the highest percentage of color removal, accounting for almost 100% of decolorization, whereas for OII, the decolorization yield was close to 60% (Figure 5.13A). In the case of cationic dyes, two different scenarios could be postulated. On the one hand, MR showed decolorization to certain extent (75%), attributed to the azo bond ($-\text{N}=\text{N}-$), which is prone to be oxidized by $\cdot\text{OH}$ radicals (Cao et al. 1999).



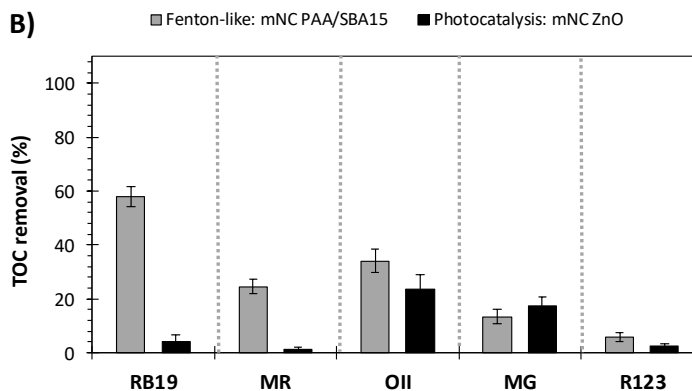


Figure 5.13 A) Dye decolorization (%) and B) TOC removal (%) after 120 min using $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA}-15$ magnetic NC (mNC) as heterogenous Fenton catalyst (■) and $\text{Fe}_3\text{O}_4/\text{ZnO}$ mNC as photocatalyst (■).

On the other hand, MG and R123 have scarcely shown any decolorization after 2 h of heterogeneous Fenton oxidation, with values between 35 and 40% (Figure 5.13A). These results can be explained on the hypothesis of an inhibitory effect of chloride ions (Cl^-) from dyes molecules, which act as $\cdot\text{OH}$ scavenger contributing to reduce decolorization yield (Gupta et al. 2006). Moreover, the presence of methyl groups ($-\text{CH}_3$) in the molecular structure of MG tends to decrease the decolorization rate (Khataee and Kasiri 2010).

Dye-containing effluents were also evaluated for the heterogeneous photocatalytic system based on magnetic composites. The results indicate that RB19, MG and OII are subjected to a decolorization higher than 50% for the three cases, reaching complete MG color removal. However, dye stability tests at pH 7 show a significant decolorization of the MG dye (50.5%) after 2 h of control test. Some studies indicate that above neutral pH conditions (pH 7.5), MG fading becomes evident, being stable at low pH, in the range of 3-5 (Kurnick and Foster 1950). This phenomenon can be explained by the conversion of MG into the colorless carbinol base (triarylmethanol; Figure 5.14).

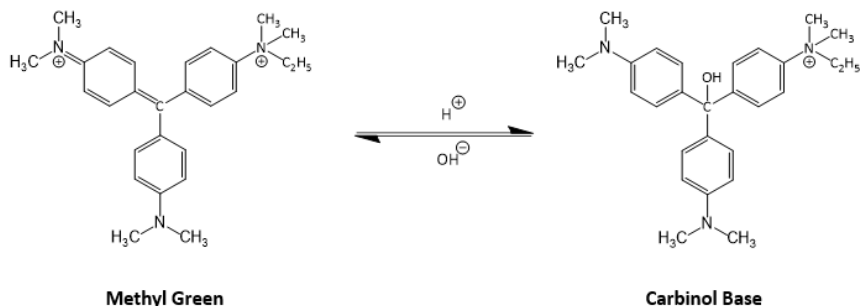


Figure 5.14 MG proposed pathway under basic pH solutions (Mai et al. 2008).

For MR and R123, the decolorization yield was 10 and 32%, respectively, which could be attributed to the recalcitrant nature of MR and R123 dyes. In a similar study, MR was found to have the higher adsorption constant ($K_{ads}=18 \cdot 10^3 \text{ L mol}^{-1}$) at the surface of titania compared to different representative dyes, which could be explained by the carboxylic substituent on one of the benzene rings (Lachheb et al. 2002). However, in the studied nanocatalyst (ZnO mNC) nearly no adsorption was observed (less than 5%).

Finally, TOC have been determined to estimate the percentage of mineralization after treatment. The results shown in Figure 5.13B revealed a decrease in the percentage of mineralization compared to the decolorization yield for the different dyes, obtaining the highest values after heterogeneous treatment with Fenton for almost all dyes, with values ranging from 6 to 60% of TOC removal. These results agree with a previous comparative study carried out by Arslan et al. (2000) that evaluated the oxidation of different reactive dyes in simulated dyeing effluents by ferrioxalate-Fenton/UVA and TiO_2/UVA processes. They achieved the highest TOC removal percentages (3 times higher decolorization rate constant) by the application of Fe^{3+} -oxalate-Fenton/UVA oxidation compared to TiO_2/UVA processes. The efficiency of Fenton type processes may be explained by effectiveness $\cdot\text{OH}$ formation during the oxidation reactions (Spacek et al. 1995). However, from the results obtained, the different AOPs considered here emerge as highly competitive technologies for dye removal.

5.3.5 Reuse of the catalysts

The capacity of the $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC as photocatalyst to remove 25 mg L^{-1} of the recalcitrant azo dye OII was evaluated in a 2 h repeated batch operation. The results obtained are shown in Figure 5.15, where, under selected conditions (catalyst and H_2O_2 dosage of 100 mg L^{-1} and pH 7), 52.1% of OII was removed after ten decolorization cycles. Heterogeneous photocatalysis reached a decolorization percentage close to 60% in the first cycle and was maintained during 10 cycles, decreasing slightly after cycle 5, reaching values between 52 and 57% of OII removal.

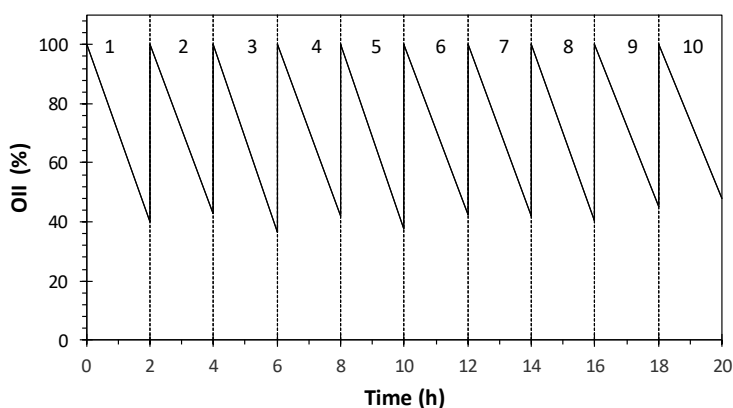


Figure 5.15 OII (25 mg L^{-1}) decolorization yield in subsequent cycles of $\text{Fe}_3\text{O}_4/\text{ZnO}$ heterogeneous photocatalysis treatment after 2 h. Catalyst and H_2O_2 dosage of 100 mg L^{-1} and pH 7.

This slight decay could be due to the reduction of the mNC activity but also these positive results demonstrate the recovery of the catalyst by means of the magnetic field, assuring the reuse of the catalysts in different oxidation cycles without replacement of additional material.

5.4 Conclusions

In the present chapter, two different nanostructured photoactive materials based on hybrid NCs, $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$, have been prepared and evaluated for wastewater treatment applications. Degradation experiments were performed

with the aim to explore its photocatalytic activity for the removal of a variety of water pollutants, which were selected as model of persistent organic compounds in water.

In this sense, results have demonstrated the feasibility of these mNCs as photocatalysts for water treatment in the presence of UV-light. These findings also suggest that various operating parameters such as type of photocatalyst and contaminant, among other parameters, may influence the photocatalytic oxidation process. The optimization of these conditions is crucial from the perspective of efficient design and application of heterogeneous photocatalysis processes.

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5.6 Annex

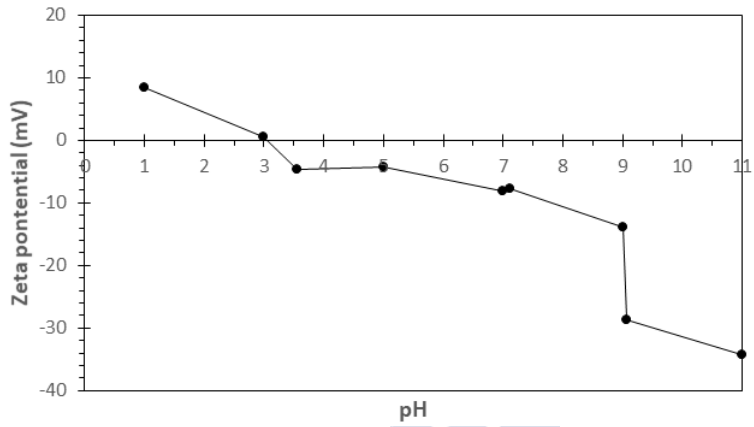


Figure A5.1 Zeta potential of $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC as a function of pH, at 20 °C. Line is only a visual guide to the data trend.





6. Chapter 6

OPERATION OF DIFFERENT CONFIGURATIONS OF CATALYSIS REACTORS coupled with magnetic separation



SUMMARY

This chapter presents the development and operation of a magnetic catalytic reactor applied to the elimination of a wide range of recalcitrant compounds present in a water matrix by means of different oxidation processes based on the use of nanostructured based-magnetite catalyst (Fe_3O_4). Different configurations of magnetic separation devices, from an internal separation unit to two different external systems, have been evaluated, comparing the main operating parameters that influence the operation of the reactor, such as the removal rate of the pollutant and the retention efficiency of the catalyst. Finally, the optimal configuration was evaluated for its operation as photoreactor coupled with an UV-light external stage.

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6.1 Introduction

It is not only interesting to demonstrate the capacity of the previous nanostructured magnetic catalysts proposed for the removal of contaminants in water, but also to ensure the complete recovery of the nanocatalysts and that their catalytic potential is maintained during their application in different cycles, demonstrating their reuse. In the literature, there is hardly any information on the design or operation of reactors in which the use of electromagnet systems for the separation of magnetic particles is not necessary. These types of reactors called magnetically stabilized fluidized bed reactors (MSFBR) require a power supply, which greatly increases the operating costs of the system (Arivizhivendhan et al. 2016, Chen et al. 2017, Ou et al. 2019).

In addition, this magnetic field provided by electromagnets is limited to the magnetic separation of microparticles, while a stronger magnetic field is required for magnetic nanoparticles (Tang and Lo 2013). References are even scarcer in the operation of oxidation technologies such as Fenton heterogeneous catalysis reactors where the separation of the catalyst is carried out automatically.

He et al. (2014) describes the use of magnetite (Fe_3O_4) nanoparticles (NPs) in an electro-Fenton process to carry out the degradation of the dye Reactive Blue 19 (RB19) in an electrochemical reactor; another case is that described by Zhou et al. (2015), through the use of magnetic composites of $\text{Cu}_{0.3}\text{Fe}_{2.7-x}\text{Ti}_x\text{O}_4$ for the removal of mercury in a bubbling reactor. Regarding photocatalysis processes, photocatalytic reactors encounter unfavorable mass transfer conditions due to the need for catalyst immobilization and/or high operating costs associated with the recovery of the catalyst by ultrafiltration (Wang et al. 2014, Ahmari et al. 2018). In addition, none of these works proposes an automated device allowing the separation of nanoparticles for their application in successive cycles.

In this sense, a recent work developed by Moldes-Diz et al. (2018) proposed a novel sequential batch reactor (SBR) coupled to an internal magnetic separator. The main advantage of this technology is the simplicity in the separation of the nanocatalyst, since the unit requires a minimum investment and energy cost, as opposed to the use of high energy demand electromagnets.

Taking this work as a reference, the main objective of this chapter is the development and operation of a reactor coupled to different magnetic separation systems to perform the degradation of different recalcitrant compounds, guaranteeing the complete retention of magnetic NPs (mNPs) and photocatalysts formulated as nanocomposites (NCs).

In order to ensure the long term of the process and avoid the release of nanocatalysts into the effluent, different novel magnetic separation units are proposed and evaluated in terms of pollutant removal and NC recovery percentage in the effluent for the removal of RB19 dye as a recalcitrant model by heterogeneous Fenton oxidative treatment, providing an effective combination of reaction and separation units. The optimal configuration was operated for the simultaneous removal of a wide range of micropollutants present in real water matrix corresponding to the secondary effluent of a wastewater treatment plant (WWTP).

6.2 Materials and methods

6.2.1 Chemicals and nanostructured catalysts

In the present chapter, all chemicals used have been previously mentioned in Section 2.1 in Chapter 2. Selected mNPs and photocatalysts formulated as (NCs) synthesis and characteristics have been also previously described in Chapters 4 and 5 and are listed in Table 6.1. The selection of these catalysts has been based on the results obtained in the corresponding previous chapters.

Table 6.1 Selected nanostructured catalysts

Catalyst	Description
Fe ₃ O ₄ @PAA/SBA-15	PAA-coated magnetic NPs supported onto SBA-15
Fe ₃ O ₄ /ZnO	Zinc oxide magnetic NC

6.2.2 Experimental set-up and description of the magnetic separation units applied to the reactor performing the decolorization of RB19

Decolorization of RB19 (25 mg L⁻¹) by heterogeneous Fenton treatment were individually conducted in a 5-L reactor up to a final volume of 2 L, at room temperature, pH 3 and continuous stirring. The applied concentrations of mNPs (Fe₃O₄@PAA/SBA-15) and H₂O₂ were 200 mg L⁻¹ based on Fe₃O₄ and 100 mg L⁻¹,

respectively, followed by a reaction time of 2 h, previously established as the required conditions to accomplish the extensive decolorization of the target dye RB19 (Section 4.3.4).

At regular intervals, absorbance measurements were conducted in a UV-Vis spectrophotometer to monitor color removal of RB19 ($\lambda=592$ nm) (Section 2.3, Chapter 2). The degradation yield (%) was determined as the extent of color disappearance, calculated by Eq. 3:

$$\text{Degradation yield (\%)} = \frac{(C_0 - C_t)}{C_0} \times 100 \quad (1)$$

where C_0 and C_t represent the organic compound concentration (mg L^{-1}) before and after the reaction time, respectively.

The designed reactor was used to evaluate the next operating sequence, the magnetic separation of the nanostructured catalyst during several operating cycles. This stage has been tested for different configurations of magnetic separation equipment, developed in collaboration with the Laboratory of Magnetism and Nanotechnology belonging to the Departments of Applied Physics and Physical Chemistry of the University of Santiago de Compostela (Spain), which are described below.

The efficiency of color removal, the stability of the operation, the absence of magnetic catalysts in the effluent and the operability of the system have been determined and compared between the operation of the internal and both external magnetic reactors. In order to ensure that the effluent is free of magnetic catalysts, inductively coupled plasma-optical emission spectrometry (ICP-OES; Section 2.2, Chapter 2) was performed on the treated effluent to determine the possible loss of the catalyst expressed in iron concentration (mg L^{-1} Fe).

Internal magnetic separation unit

The configuration of the internal magnetic separator consists of an air pneumatic cylinder with a magnetic bar inside the reactor. The magnetic bar covered by a thin glass tube comprises permanent toroidal magnets (14 neodymium-iron-

boron (NdFeB) magnets of 6x15x6 mm) with axial magnetization and arranged with alternate polarity controlled by a programmable logic controller (PLC) system (previously described in Patents ES2 559111B2 and ES2558582B2). The operation of the reactor cycle involves four main stages: a) loading of untreated contaminated water into the reactor in the presence of nanocatalysts, b) reaction treatment phase, c) end of the oxidation treatment and d) retention of the nanocatalyst and effluent discharge (Figure 6.1).

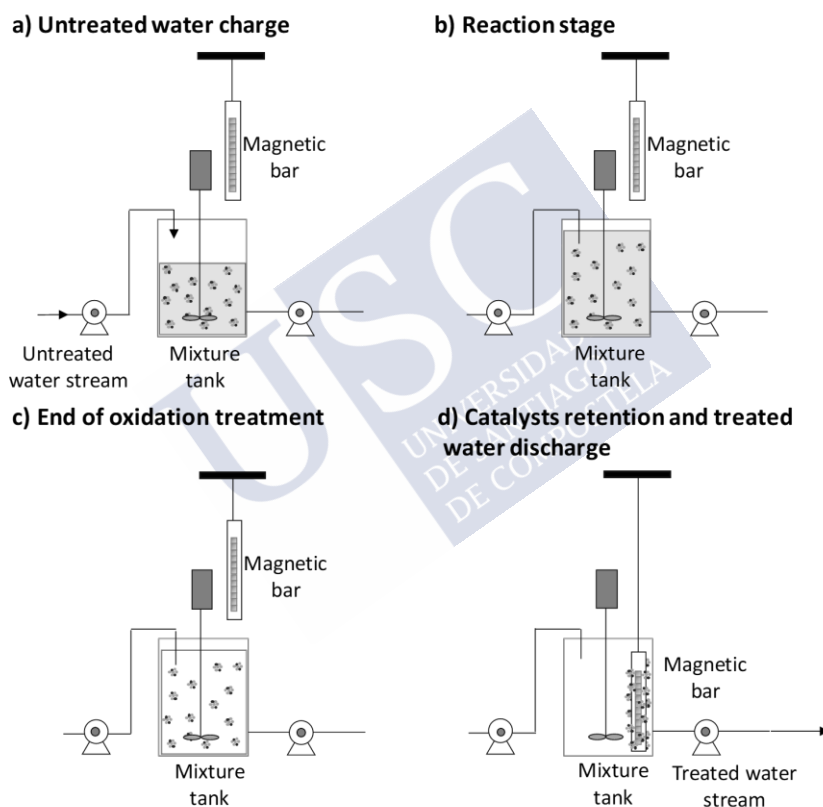


Figure 6.1 SBR operation stages: a) Influent charge. b) reaction stage, c) end of water treatment and d) retention of the catalyst/discharge of the treated effluent.

External magnetic separation unit

The unit for the external magnetic separation consisted of a system of Teflon tubes (internal and external diameters of 2 and 5 mm, respectively), on which an external magnetic field was applied. This magnetic field was produced by ten ring magnets (NdFeB; with the following dimensions of each of the toroidal magnets: internal diameter of 16 mm, external diameter of 26.8 mm and length of 5 mm).

Figure 6.3 shows the reaction system with Patent ES2670712B2; it starts when the untreated influent is pumped into the reactor vessel, where the magnetic nanocatalysts are in solution (Stage I). Once a reaction cycle is completed (Stage II), the output stream of the reactor is pumped through the external magnetic separation unit, with a flow similar to the influent stream.

The magnetic unit retains the magnetic catalysts and the treated effluent free of magnetic solids can be discharged (Stage III). Finally, a new contaminated effluent is pumped back through the pipeline by dragging the nanoparticles retained back into the system by the pushing effect of the inlet stream. This process can be repeated successively in different reaction cycles.

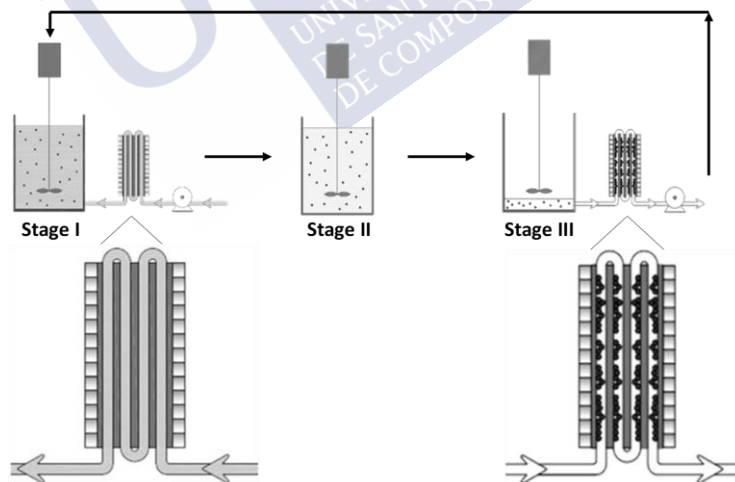


Figure 6.3 Diagram of reaction system with external magnetic separation and its application in the treatment of polluted water.

External magnetic rotatory separation unit

The reuse of the selected magnetic nanocatalysts was also explored during their use in consecutive removal cycles performed in a sequentially operating reactor (Figure 6.4). The magnetic separation unit consists of an external device, where the magnetic catalysts are kept in the maximum flow of a non-uniform magnetic field, while the magnetic system rotates on the same axis and in opposite directions, avoiding both dragging and accumulation on the walls. The magnetic field was created with an arrangement of radially and axially magnetized toroidal NdFeB magnets. Finally, the rotary separator coupled to the reactor divides the streams within the glass flow divider (Figure 6.5), to obtain one flow with the treated effluent and the other with the nanocatalyst that will be recirculated to the reactor.

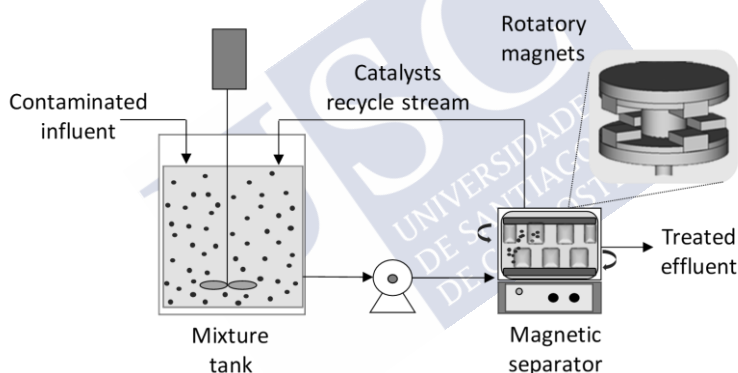


Figure 6.4 Scheme of reaction system with external rotating magnetic separation unit and its application in the treatment of contaminated water.

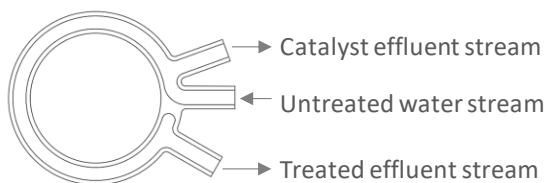


Figure 6.5 Glass flow divider located inside the magnetic separator.

The main advantage of this configuration is the ability to operate in continuous mode by keeping the magnetic nanocatalysts retained in the reactor, while the new effluent is continuously charged into the reactor for treatment.

6.2.3 Operation of a magnetic reactor for wastewater treatment

An SBR (5-L) reactor coupled to an internal magnetic separation unit was operated under optimum conditions and evaluated in real water samples taken from the effluent of a biological reactor of an urban WWTP located in Calo-Milladoiro (A Coruña, Spain) (Table A6.1). A wastewater sample was collected and stored in a brown glass bottle at 4 °C.

The operation consists of an initial feeding of 2 L of the secondary effluent spiked with a wide range of micropollutants (E1, E2, EE2, BPA, CBZ, IBP and SMX) added at an initial concentration of 350 $\mu\text{g L}^{-1}$ (each) and 750 mg Fe L^{-1} of $\text{Fe}_3\text{O}_4@\text{PAA/SBA-15}$ nanocomposite (1.04 $\text{g Fe}_3\text{O}_4 \text{ L}^{-1}$) and pH 3, previously established in Section 4.3.6, Chapter 4, for the optimal removal of microcontaminants by magnetic nanocatalysts supported in SBA-15 mesoporous materials. Individual stock solutions (1 mg ml^{-1}) of each compound were prepared in acetonitrile (AcN) and stored in the dark at 4 °C.

Catalytic test cycles start with the addition of 400 mg L^{-1} of H_2O_2 , followed by a reaction time of 6 h under continuous stirring. Aliquots were periodically withdrawn for high performance liquid chromatography (HPLC) and TOC measurements (Section 2.3, Chapter 2). The final separation step of the magnetic catalysts was performed using a bar magnet included in the pneumatic cylinder system previously described in Section 6.2.2. The treated effluent was discharged and fresh medium with the selected contaminants was added for a new cycle of nanocatalyst reuse. Scanning electron microscopy (SEM) were evaluated for the NCs before use and after reuse cycles.

6.2.4 Operation of a magnetic photocatalytic reactor

In the previous magnetic SBR (Figure 6.1) photocatalytic experiments were performed for the removal of a model dye (Orange II, OII; Chapter 5), together with an additional photocatalytic reactor (Figure 6.6). The photocatalytic operation

consists of an initial feeding of 2 L of the reaction medium at pH 7 with OII at a concentration of 25 mg L^{-1} , in combination with 100 mg L^{-1} of $\text{Fe}_3\text{O}_4/\text{ZnO}$ nanophotocatalyst and 100 mg L^{-1} of H_2O_2 (operational conditions previously established in Chapter 5), followed by a reaction phase of 120 min under continuous agitation and pumping through a 365 nm wavelength UVA (15 W) lamp, with an effective reaction volume of 0.7 L.

The treated effluent was discharged, and absorbance measurements in a UV-Vis spectrophotometer were carried out to monitor color removal of OII ($\lambda=473 \text{ nm}$) (Section 2.3, Chapter 2). The degradation yield (%) was determined as the extent of color disappearance, calculated by Equation 3. The reuse of the $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC was evaluated in subsequent cycles under the same optimization conditions. Finally, lamp radiation power was measured with a UV light meter PCE Group Iberica S. L. (Tobarra, Spain), model UVA-UVB PCE-UV34.

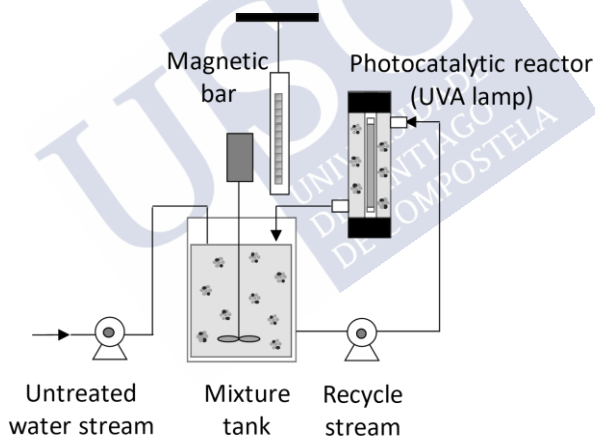


Figure 6.6 Magnetic reactor with internal magnetic separation system coupled to a photocatalytic reactor.

6.3 Results and discussion

6.3.1 Comparison of the magnetic separation unit in the reactor performing the decolorization of RB19

The potential reuse of the catalyst was evaluated by conducting 10 cycles of RB19 decolorization by heterogeneous Fenton treatment, according to the three different magnetic separation strategies described above (internal bar and external pipes and rotary systems). The oxidative capacity of $\text{Fe}_3\text{O}_4\text{@PAA/SBA-15}$ mNPs was independently evaluated in the degradation of RB19 with optimized concentrations of H_2O_2 (100 mg L^{-1}), catalyst (200 mg L^{-1}) and dye (25 mg L^{-1}), in a 2 L reactor volume.

First, the reactor was operated sequentially with the internal separation magnetic bar (Figure 6.1) and with the external pipes magnetic system (Figure 6.3), according to the fill-and-draw principle, which consists of the following steps: fill, react, magnetic retention of the catalyst and withdraw of the reaction medium. Finally, a magnetic rotary magnetic system was also evaluated under the same conditions RB19 decolorization conditions (Figure 6.4). The decolorization results obtained after ten cycles of reuse of mNPs for each magnetic separation unit are shown in Figure 6.7 below.

The obtained results show that the decolorization of RB19 in the three reactors through ten cycles of catalyst reuse reached high percentages, in the range of 98.8-100.0% for reactor A, 85.6-100.0% for reactor B and 87.5-100% for reactor C. The results of $\text{Fe}_3\text{O}_4\text{@PAA/SBA-15}$ reuse demonstrated not only the viability of the application of these superparamagnetic nanocatalysts in successive cycles without affecting the properties of the material, but also the technical feasibility for the operation of magnetic separation devices, which do not require an electrical power supply as electromagnets.

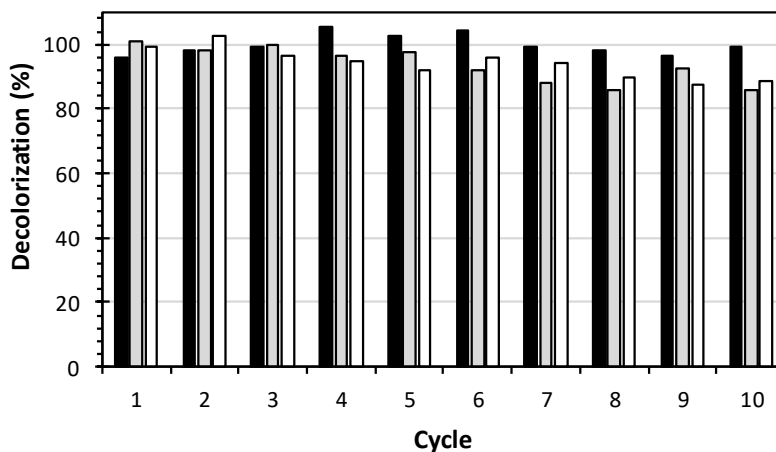


Figure 6.7 RB19 decolorization cycles (%) of heterogeneous Fenton oxidation processes during operation of different magnetic separation units: A) Internal magnetic separation (Black bars), B) External separation (Gray bars) and C) External rotary magnetic separation device (White bars). Operational conditions: $\text{Fe}_3\text{O}_4\text{@PAA/SBA-15}$ nanocomposite (NC): 200 mg L^{-1} , H_2O_2 : 100 mg L^{-1} , RB19: 25 mg L^{-1} .

The toroidal magnets that make up the magnetic separation unit are permanently aligned and coupled with alternating polarity. Figure 6.2 shows a simulation of the axial cut of the magnetic arrangement, with a magnetic field in the range of 0.05 to 1.2 T.

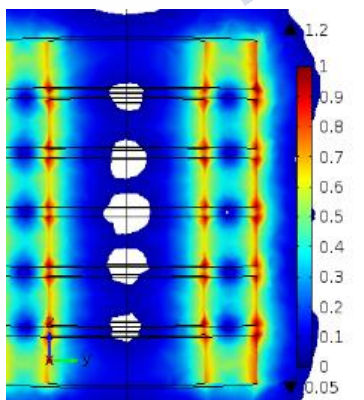


Figure 6.2 Modelling of magnetic fields (T) produced by alternate polarity configuration of the magnet array.

In the selected alternate arrangement of the magnets with the poles face to face, the field lines extend to find the opposite pole, and consequently, the area of high gradient is notably higher. In the case of series arrangement, the magnetic field reaches high values only in the spaces between the individual magnets and at the top and bottom of the separation unit, so the retention of mNPs would be not so efficient. However, as can be seen in Figure 6.7, the color removal efficiency decreased from cycle 7 for both external magnetic separation units, reaching decolorization percentages of 85.6 and 88.5%, respectively. It is important to note that, in the internal magnetic separation system, the color removal results were maintained during the ten reuse cycles of the catalyst (99.1% of RB19 decolorization in cycle 10). The efficiency of the pollutant removal depends directly on the stability of the operation. In other words, the stability of the reaction and separation system as a whole, since if the magnetic nanocatalysts are not well retained and, therefore, are eliminated in the reactor effluent, in the consecutive oxidation cycle the concentration of catalysts will not be optimal, which will lead to a progressive loss of system efficiency.

Therefore, it is important to ensure the retention of the nanocatalyst in the reaction system and to ensure that the magnetic separation units are fully effective for this purpose. Therefore, ICP-OES was performed in the effluent of cycles 1, 5 and 10 for each reactor configuration after each decolorization stage in order to determine the possible catalyst loss expressed as iron concentration (mg L^{-1} of Fe). The results obtained are summarized in Table 6.2.

Table 6.2 Results of iron concentration (mg L^{-1} of Fe) in the effluent after 2 h of heterogeneous Fenton oxidation during the cycles of Fe_3O_4 @PAA/SBA-15 catalyst reuse in different magnetic separation units: A) Internal bar separation, B) External pipes separation and C) External rotary magnetic separation device

Reactor system	Cycle	Fe (mg L^{-1})
A) Internal bar separation	1	0.056 ± 0.003
	5	0.047 ± 0.001
	10	0.040 ± 0.0001

B) External pipes separation	1	0.311 ± 0.024
	5	0.148 ± 0.005
	10	0.067 ± 0.004
C) External rotatory separation	1	0.163 ± 0.002
	5	0.077 ± 0.004
	10	0.126 ± 0.022

The nanocatalyst was detected in the effluent as dissolved Fe (mg L⁻¹), as confirmed by the ICP-OEs analysis. The results included in Table 6.2 show that the optimal magnetic separation unit is the internal bar separation equipment, with a total iron concentration in the effluent in the range of 0.04-0.056 mg L⁻¹ in the cycles 1, 5 and 10, followed for the both external magnetic separation systems with a range of Fe concentration between 0.067 and 0.311 mg L⁻¹ in the reactor effluent.

The accumulation of NC over successive reuse cycles during the operation of the external rotary type of separation is the main drawback detected during use (4.25% of catalyst was retained inside the magnetic separation unit after ten cycles). However, the catalyst loss in the effluent does not exceed 1.95% (0.47% of Fe) in any case. This can be also attributed to the more stable dispersion of the NC and better separability compared to free mNPs (Zubir et al. 2014).

6.3.2 SBR coupled to the internal magnetic separation system as effective post-treatment of micropollutants in wastewater

Fenton-like oxidation experiments were scaled to a 5-L SBR combined with an internal pneumatic magnetic bar system, previously described in Section 6.2.2. The operation starts with an initial loading into the reaction tank of 2 L of secondary effluent from a WWTP at pH 3 and spiked with E1, E2, EE2, BPA, CBZ, IBP and SMX at an initial concentration of 350 µg L⁻¹ (each) and in combination with 750 mg Fe L⁻¹ of Fe₃O₄@PAA/SBA-15 NC and 400 mg L⁻¹ of H₂O₂. The reuse of the NC in the magnetic reactor was evaluated in 5 catalytic cycles.

After each treatment, the NC was retained in the stirred glass reactor with the internal bar magnetic separator. Figure 6.8 shows the magnetic reactor system

before and after the magnetic nanocatalyst separation once the reaction is complete. The treated effluent was then discharged and a new fresh medium containing each contaminant was fed. Before starting the subsequent photodegradation process, the internal magnetic separator was removed, and the NC was re-dispersed in the medium, as previously described in Figure 6.1.

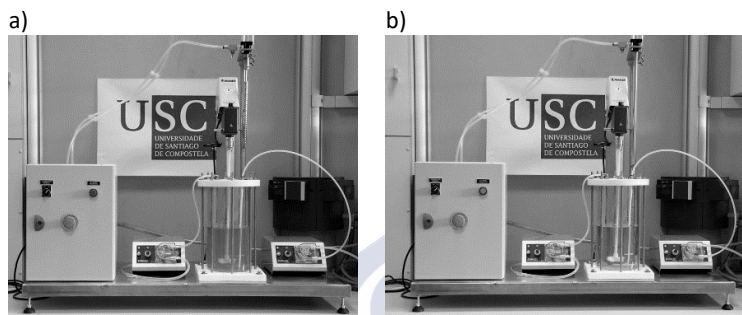


Figure 6.8 Magnetic catalytic reactor (5-L) before (a) and after (b) the introduction of the rod into the reactor. The system includes a peristaltic feeding pump, stirring unit, internal magnetic separator and pneumatic cylinder, peristaltic discharge pump and PLC.

After 6 h of reaction, full removal of IBP was obtained in all reaction cycles, while the transformation percentages achieved in the first cycle for the rest of the contaminants range relative low values (30.74-45.91%) compared to the successive oxidation cycles (Table 6.3). This can be attributed to the fresh NC stock which can be covered by excess silica dust or chemicals from the synthesis and that acts as a screen obstructing the contact between iron deposited in the NC and H_2O_2 to generate the $\cdot\text{OH}$ radicals responsible for the oxidation reaction.

Table 6.3 Heterogeneous Fenton performance of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ NC under optimal conditions in a magnetic reactor for the removal of E1, E2, EE2, BPA, CBZ, IBP and SMX (each at $3500 \mu\text{g L}^{-1}$) after 2 h of residence time

Cycle	E1	E2	EE2	BPA	CBZ	IBP	SMX
1	41.18	30.74	45.47	45.91	34.28	100.00*	38.31
2	95.00	100.00*	81.99	71.43	66.61	100.00*	75.58
3	100.00*	100.00*	86.12	91.98	87.54	100.00*	87.41
4	84.66	100.00*	83.34	83.18	74.85	100.00*	90.32

5	87.66	100.00*	72.42	85.76	78.11	100.00*	n. d.**
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*lower limit of detection (LOD) in the reactor effluent

**no data available

The transformation results indicate improved catalytic performance of the reactor in some cases with respect to the smaller scale (10 mL) experiments carried out in Chapter 4 for the removal of estrogens E1 (84.86%), E2 (88.18%) and EE2 (86.51%), BPA (58.29 %) and SMX (100%) under the same reaction conditions (350 $\mu\text{g L}^{-1}$ of each contaminant, 750 mg Fe L^{-1} of Fe_3O_4 @PAA/SBA-15 NC and 400 mg L^{-1} of H_2O_2). IBP is one of the most consumed non-steroidal anti-inflammatory drugs (NSAIDs) in the world, detected in WWTP effluents in concentrations reaching μL^{-1} (Petrović et al. 2005).

Several reports have studied their removal from water through different treatments achieving relatively high removal rates, such as adsorption, ultrasonic irradiation, biodegradation, nanofiltration, coagulation-flocculation, ozonation and other advanced oxidation processes (AOPs) (Bhadra et al. 2017, Méndez-Arriaga et al. 2008, Joss et al. 2006, Vergili 2013, Vieno et al. 2006, Huber et al. 2003). In this sense, Adityosulindro et al. (2018) carried a far-reaching work, in which the elimination of IBP by Fenton heterogeneous catalysis reaches values of 88% after 3 hours of reaction, using Fe-zeolite (4.8 g L^{-1}), excess of H_2O_2 and pH 4.3. These experimental conditions implied a high concentration of catalyst and longer reaction time compared to the results of IBP elimination obtained in the present study.

From the second reuse cycle, an improvement in the elimination yield of all the selected microcontaminants has been achieved, reaching transformation values between 66.61 and 100%, with the lowest value corresponding to the CBZ elimination percentage (cycle 2). The highest transformation rates for almost all pollutant cases were obtained after cycle 3 of Fenton-like oxidation, where E1, E2 and IBP were not detected in the effluent (Figure 6.9).

Compared with the other selected contaminants removal results, EE2 (72.42-81.99%), CBZ (66.61-87.54%) and SMX (75.58-90.32%) reached high percentages, but to a lesser extent than E1 (95.00-100.00%, E2 (100.00%), BPA (71.43-91.98%) and IBP (100.00%) conversion starting from the second cycle (Table 6.3). This can be attributed to the different chemical structures and functional groups present, which

gives them a recalcitrant chemical character. For example, EE2 is a widely used synthetic estrogen present in contraceptive pills and has been reported to be more resistant than natural estrogens during elimination in water treatment (Hwang et al. 2008). Clouzot et al. (2008) investigated the biodegradation of EE2 and attribute the recalcitrant nature of the molecule to the addition of an ethyl group at position C17 on the parent molecule of the natural hormone E2.

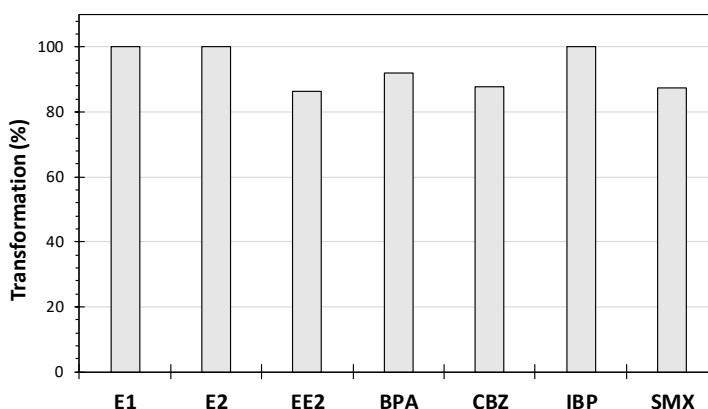


Figure 6.9 Transformation (%) of E1, E2, EE2, BPA, CBZ, IBP and SMX (each at $350 \mu\text{g L}^{-1}$) after 2 h of heterogeneous Fenton treatment in the third cycle of an SBR operation.

Additionally, the attack of hydroxyl radicals produced by the reaction between H_2O_2 and ferrous ions (Fe^{2+}) is not unique to each compound, but is used in the degradation of the total mixture of the seven pollutants added and even to the organic matter present in the water matrix from the secondary effluent of the WWTP.

An important observation is the fact that the mineralization obtained in the third cycle did not decrease, with a TOC elimination of 12.31%. Thus, the composition of the remaining organic solution after 6 hours of treatment can be directed to the non-degraded pollutants or even to their by-products. Finally, $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ NCs was analyzed by SEM before and after its application in five different catalytic oxidation cycles. Figure 6.10 confirms that the change in NC morphology is negligible after five reuse cycles.

Therefore, the catalytic performance of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ NC did not show a significant decrease of up to five cycles, demonstrating that it is possible to fully recover the catalyst by means of the magnetic field, which ensures reuse of the catalyst in different cycles and maintenance of a prolonged operation without the need to add a new catalyst.

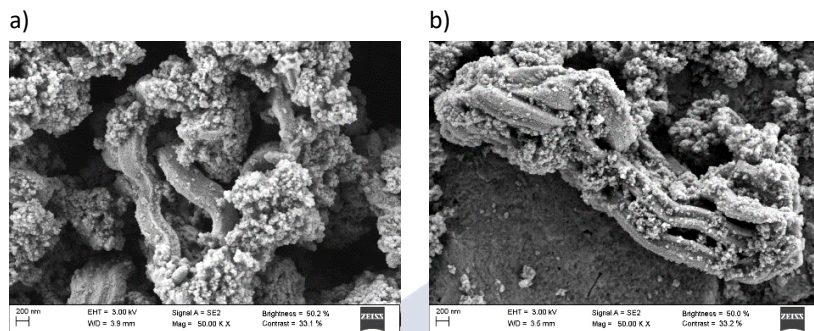


Figure 6.10 SEM images of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ before (a) and after (b) five reuse cycles.

6.3.3 Photocatalytic magnetic SBR with internal magnetic separation system for the color removal of a model dye

The catalytic oxidation cycles of OII solution (25 mg L^{-1}) was carried out in sequential operated magnetic reactor at neutral pH (Figure 6.11). OII conversion was determined after continuous stirring for 2 h, and the results are shown in Figure 12. As can be seen in Figure 6.12, the OII transformation reached more than 65% for all oxidation cycles.

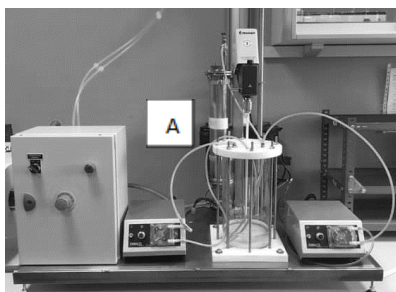


Figure 6.11 Magnetic photocatalytic reactor (5-L) comprising a photoreactor unit (A) with UVA lamp.

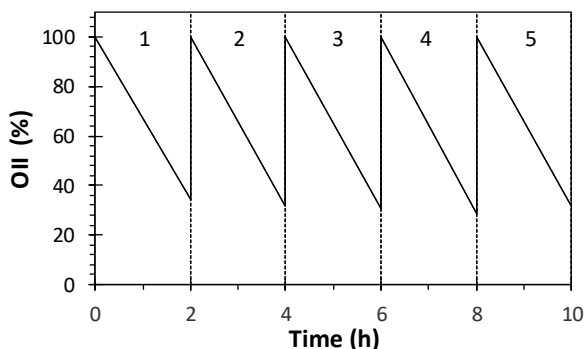


Figure 6.12 Decolorization yield in subsequent cycles of $\text{Fe}_3\text{O}_4/\text{ZnO}$ heterogeneous photocatalysis treatment after 2 h for the color removal of OII (25 mg L^{-1}). Catalyst and H_2O_2 dosage of 100 mg L^{-1} and pH 7.

Compared to OII removal results obtained in Chapter 5, between 52.11 and 63.56% of OII decolorization, under the same catalyst and H_2O_2 concentrations (100 mg L^{-1}), an improvement of the results has been observed. This can be attributed to better matrix homogenization due to mechanical agitation and the fact that the radiation power measured for the photoreactor lamp was twice as high (4 mW cm^{-2}) as the radiation using the UVP Pen-Ray[®] lamp (1.57 mW cm^{-2}), which implies higher incident radiation per gram of photocatalyst.

6.4 Conclusions

This study aims to take a step forward in the application of nanostructured magnetic materials. Moreover, the retention of these novel particles after each reaction stage is mandatory, guaranteeing the discharge of the treated effluent free of contaminants.

A preliminary comparison between different magnetic reactors was provided, focusing on the development of effective magnetic separation units to solve the problem of magnetic nanocatalyst retention. Regarding the selection of best magnetic configuration technology, magnets array is a key parameter to increase magnetic retention. Results reveal that permanently aligned and coupled with alternating polarity magnets present a magnetic field capable of performing almost complete catalysts recovery. In this sense, the best configuration selected was the

internal separation device, which consists of a pneumatic cylinder with a magnetic bar inside the reactor, reaching almost complete retention of the employed magnetic nanocatalysts. Through the operation of this internal magnetic separation system coupled to an SBR, different oxidation assays were carried out by applying heterogeneous Fenton and photocatalysis as AOPs, demonstrating also the feasibility of reusing the selected catalysts for the treatment of highly compounds present in water.

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6.6 Annex

Table A6.1 Composition of the secondary effluent

Parameter	Value
Chemical oxygen demand (COD)	86.2 mg L ⁻¹
Total organic carbon (TOC)	8.58 mg L ⁻¹
Total nitrogen (TN)	2.33 mg L ⁻¹
Total suspended solids (TSS)	0.08 mg mL ⁻¹
pH	6.98
Conductivity	104.7 μS cm ⁻¹
Cations	
K ⁺	4.71 mg L ⁻¹
Mg ²⁺	2.068 mg L ⁻¹
Ca ²⁺	6.89 mg L ⁻¹
Na ⁺	16.75 mg L ⁻¹
NH ₄ ⁺	0.75 mg L ⁻¹
Anions	
Cl ⁻	14.18 mg L ⁻¹
NO ₂ ⁻	0.06 mg L ⁻¹
Br ⁻	0.37 mg L ⁻¹
NO ₃ ⁻	3.29 mg L ⁻¹
PO ₄ ³⁻	2.21 mg L ⁻¹
SO ₄ ²⁻	9.86 mg L ⁻¹



7. Chapter 7

NANOCATALYSTS TOXICITY ASSESSMENT

SUMMARY

Nanoparticles are not only chemical entities with a specific chemical composition, but can also undergo transformations in the environment. Accordingly, it is necessary to determine the different species formed in order to understand and predict their behavior and effects. This is why the strategy for the use of synthetic nanoparticles must respond to the potential associated impacts, especially in the area of risk assessment. Within the context of toxicity, the need for analytical methods for the detection, characterization and quantification of these released species becomes evident. In this study, the potential geno and cytotoxicity of nanosized magnetic iron-based oxide particles used in the treatment of contaminated effluents through chemical catalysis processes such as Fenton reaction or photocatalysis was investigated using simple methods for the quantitative evaluation of DNA degradation and human cells metabolism disorder. The selected magnetic nanoparticles (mNPs) were free and immobilized onto silica mesoporous SBA-15 magnetite (Fe_3O_4), silica, poly (acrylic acid) and polyethylenimine coated magnetite ($\text{Fe}_3\text{O}_4@SiO_2$, $\text{Fe}_3\text{O}_4@PAA$ and $\text{Fe}_3\text{O}_4@PEI$) and two different magnetic nanocomposites (mNCs) with titanium dioxide (TiO_2) and zinc oxide (ZnO). The results obtained highlight the need to act with caution during the use and recovery of these nanomaterials manufactured on the basis of the results observed in terms of DNA oxidation and cell damage. This chapter was developed thanks to a research stay at the Centre of Biotechnology and Fine Chemistry (CBQF), Faculty of Biotechnology in Universidade Católica Portuguesa (Porto, Portugal).

OUTLINE

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7.1 Introduction

In the last decade, research has increased with the application of engineering nanomaterials to the treatment of industrial wastewater by means of different advanced oxidation processes (AOPs) such as heterogeneous Fenton oxidation or heterogeneous photocatalysis have been carried out (Munoz et al. 2015, Farrokhi et al. 2014). Moreover, the use of magnetic nanoparticles based on iron oxide as solid catalysts present great advantages, such as unique magnetic properties that allow easy recovery and reuse when applying a magnetic field, as it has been mentioned throughout the previous chapter. However, these heterogeneous processes must guarantee the complete retention of these nanoparticles and prevent their leaching, as it has been mentioned throughout the previous chapters.

Numerous studies summarize the current understanding of toxicity of engineered nanoparticles to representatives of various trophic levels, including bacteria, plants, and multicellular aquatic/terrestrial organisms, to highlight important challenges within the field of ecotoxicity (Maurer-Jones et al. 2013, Sharma et al. 2014, Monikh et al. 2019, Liu and Tang 2020). Moreover different works have focused on the investigation of the potential toxicity to human health associated with these nanomaterials (Marambio-Jones and Hoek 2010, Oberdörster et al. 2005). Based on an evaluation of the limited data currently available, Oberdörster et al. (2005) present a broad data gathering strategy in the development of a risk assessment process for nanomaterials. This study includes oral, dermal, inhalation, and injection routes depending on use patterns, considering the physicochemical characteristics, *in vitro* and *in vivo* assays as key parameters of the toxicity detection strategy.

Nevertheless, the study of the potential ecological risks of the release of nanomaterials into the environment is a necessary and complementary research area in the perspective of risk analysis. In this sense, one of the most significant reported methods for estimating the potential effects of NP is an *in vitro* assay capable of measuring DNA degradation by electrophoresis (Rivero et al. 2005). Another parameter is the evaluation of cytotoxicity, in which possible cytotoxic agents are tested by determining the number of living cells using the 2,3-bis-(2-methoxy-4-nitro-5-sulphophenyl)-2H-tetrazolium-5-carboxanilide sodium salt (XTT)

colorimetric assay (Roehm et al. 1991, Janus et al. 2019). Therefore, the present study compares different magnetite-based nanocatalysts previously studied in Chapters 4-5, in order to investigate the impact that the physicochemical properties of these nanocatalysts can cause after direct exposure with a specific DNA solution and on the mitochondrial cell function of two different human cell lines before their accumulation or penetration into the membrane.

7.2 Materials and methods

7.2.1 Nanostructured catalysts

Selected Fenton-like and photocatalysts (listed in Table 7.1) were previously described in Chapters 4-5.

Table 7.1 Magnetic nanoparticles (mNPs) and nanocomposites (mNCs) characteristics.

	Catalyst	Characteristics
Fenton catalysts (Chapter 4)	Fe_3O_4	Magnetite magnetic nanoparticles (mNPs) stabilized in TMAOH
	$\text{Fe}_3\text{O}_4@SiO_2$	Silica coated magnetite mNPs
	$\text{Fe}_3\text{O}_4@PAA$	Magnetite stabilized with Poly (acrylic acid) (PAA) mNPs
	$\text{Fe}_3\text{O}_4@PEI$	Polyethylenimine (PEI; 25 kDa) coated magnetite mNPs
	$\text{Fe}_3\text{O}_4@SiO_2/SBA-15$	Silica coated mNPs supported onto SBA-15
	$\text{Fe}_3\text{O}_4@C/SBA-15$	$\text{Fe}_3\text{O}_4@C$ mNPs functionalized with carboxylic groups supported onto SBA-15
	$\text{Fe}_3\text{O}_4@PAA/SBA-15$	PAA-coated mNPs supported onto SBA-15
	$\text{Fe}_3\text{O}_4@PEI/SBA-15$	PEI-coated mNPs supported onto SBA-15
Photocatalysts (Chapter 5)	$\text{Fe}_3\text{O}_4/TiO_2$	Titanium dioxide magnetic nanocomposite (mNC)
	$\text{Fe}_3\text{O}_4/ZnO$	Zinc oxide mNC
	TiO_2	Titanium dioxide NPs
	ZnO	Zinc oxide NPs

Table 7.2 summarize the size and zeta potential values of the chosen catalysts corresponding to the working pH of geno and cytotoxicity assays.

Table 7.2 Size and zeta potential of nanostructured catalysts at pH 7

	Catalyst	Size* (nm)	Zeta potential (mV)
Fenton catalysts	Fe ₃ O ₄	8.2	-45.2
	Fe ₃ O ₄ @SiO ₂	20	-24.2
	Fe ₃ O ₄ @PAA	7.6	-40.1
	Fe ₃ O ₄ @PEI	10.9	4.7
	Fe ₃ O ₄ @SiO ₂ /SBA-15	-	-20.65
	Fe ₃ O ₄ @C/SBA-15	-	-31.96
	Fe ₃ O ₄ @PAA/SBA-15	-	-24.04
	Fe ₃ O ₄ @PEI/SBA-15	-	2.89
Photocatalysts**	Fe ₃ O ₄ /TiO ₂	150-250	-40.7
	Fe ₃ O ₄ /ZnO	200-300	-38.5
	TiO ₂	40-45	-21.6
	ZnO	10-15	-25.9

*Catalysts average diameter were previously estimated in Chapter 4 and 5 (Characterization results section) for Fenton catalyst and photocatalysts, respectively.

**Photocatalyst zeta potential values were previously calculated in Chapter 5 at pH 7

***SBA-15 mesoporous silica matrix presents an average diameter between 1-2 μm .

7.2.2 Genotoxicity assay

An *in vitro* assay was performed to determine DNA degradation by electrophoresis testing (Silva et al. 2017). The test consists of direct exposure of the selected nanomaterials (Table 7.1) with a specific DNA solution to estimate the pro-oxidant effects of this nanocomposite. DNA from the calf thymus (Sigma, Germany) at 0.025 mg mL⁻¹ was prepared and stored at 4°C for up to seven days. This DNA solution was incubated in the presence of different concentrations of the selected catalysts (0.0125-1 g L⁻¹) for 1 h at 37 °C, prior to the electrophoresis assay. A positive DNA control (without catalyst) was also performed in a parallel test.

Samples of each DNA-nanocatalyst solution (10 μL) were mixed with loading buffer (1:4; 25 mg bromophenol blue, 10 mL Tris-EDTA 1x buffer and 20 mL of glycerol; pH 8) and the electrophoresis test was performed on 0.75% (w v⁻¹) agarose gel (Nztech, Portugal) prepared with Tris-Acetate-EDTA buffer (TAE; Grisp, Portugal) and 0.03 $\mu\text{L mL}^{-1}$ of GreenSafe Premium (Nztech, Portugal). Tests were conducted over 1.25 h at 150 mV in PowerPac Universal (BioRad, USA). The resulting DNA bands

were determined using a molecular imager GelDOC XR+ (BioRad, USA) and analysed with Image Lab™ Software v5.1. The results were expressed as the percentage of DNA inhibition, calculated as follows,

$$\text{DNA degradation (\%)} = 100 - \frac{\text{Intensity}_{\text{sample}}}{\text{Intensity}_{\text{DNA control}}} \times 100 \quad (1)$$

where $\text{Intensity}_{\text{sample}}$ is the intensity of the band area of each sample and $\text{Intensity}_{\text{DNA-control}}$ is the intensity measured manually from the control band of the DNA solution. To ensure reproducibility of the assay, a duplicate of the sample DNA solution was performed in each case. In addition, the electrophoresis band sample was carried out in duplicate, obtaining four replicates for each sample evaluated.

7.2.3 *In vitro* cytotoxicity assay

In order to investigate the impact that different concentrations ($0.05\text{-}1 \text{ g L}^{-1}$) of the selected nanocatalyst (Table 7.1) have on the metabolic activity of cells, two different human cell lines were considered: HaCaT from human Keratinocytes and Caco2 from human colonic Epithelial, using the colorimetric assay based on 2,3-bis-(2-methoxy-4-nitro5-sulfophenyl)-2H-tetrazolium-5-carboxanilide sodium salt (XTT). The tests were conducted as previously described by Machado et al. (2012), with minor modifications. Each sample (100 μL) prepared in phosphate buffered saline (PBS) was incubated for 24 h at 37°C in a CO_2 incubator on a well-microplate and in the presence of both cell lines (HaCaT and Caco2) separately. Then, 25 μL of XTT solution was introduced directly into each well and incubated again under the same previous conditions for 2 h. All experiments were carried out in quintuplicate.

Finally, orange colour from reduced XTT was quantified by spectrophotometric analysis using optical density measurements at 485 nm (OD_{485}), in a well-microplate reader (FLUOstar Optima, BMG Labtech, USA). A positive control test was performed using a culture medium without nanocatalysts and another with selected mNPs and mNCs and without cells. The results were expressed as a percentage of metabolic inhibition described above by Silva et al. (2016), expressed as follows,

$$\text{Inhibition (\%)} = 100 - \frac{\text{OD}_{\text{sample}}}{\text{OD}_{\text{positive control}}} \times 100 \quad (2)$$

where OD_{sample} is the optical density of each sample and $OD_{\text{positive-control}}$ is the optical density from the control band of the DNA solution.

7.3 Results and discussion

7.3.1 Genotoxicity

The results of DNA degradation after incubation in the presence of different nanostructured catalysts are displayed in Figures 7.1-7.33. The results obtained indicate that, in general, minor DNA alterations were observed (less than 14.63% in all cases). In the case of magnetite-based nanoparticles (mNPs; Figure 7.1), the highest degradation percentages were obtained for $\text{Fe}_3\text{O}_4@\text{SiO}_2$ with 11.15% DNA degradation for a nanoparticle concentration of 0.025 g L^{-1} .

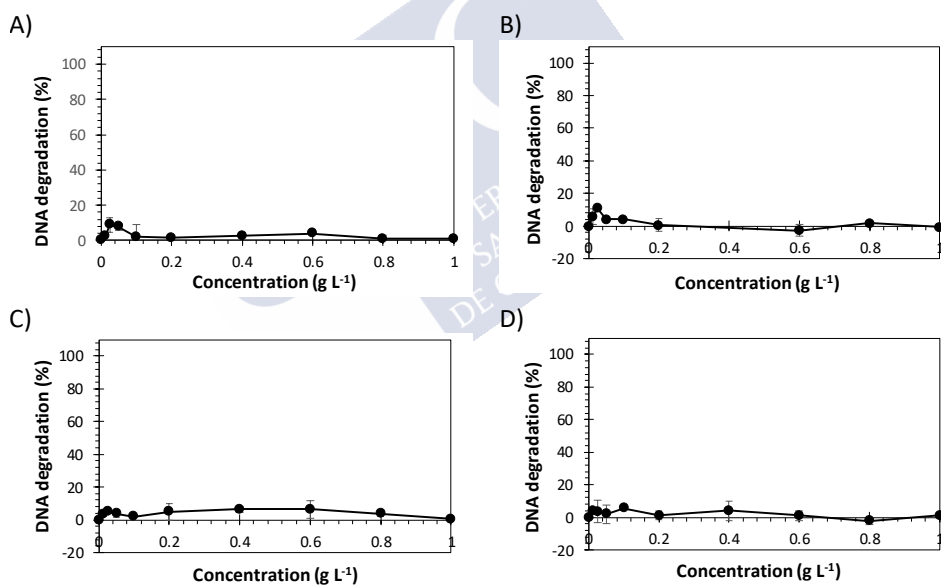


Figure 7.1 Relative effect of DNA degradation caused by A) Fe_3O_4 -TMAOH, B) $\text{Fe}_3\text{O}_4@\text{SiO}_2$, C) $\text{Fe}_3\text{O}_4@\text{PAA}$ and D) $\text{Fe}_3\text{O}_4@\text{PEI}$ mNPs exposure at a concentration of 0.0125 - 1 g L^{-1} .

At low concentrations (0.0125 - 0.05 g L^{-1}), Fe_3O_4 mNPs also have a negative effect on DNA stability. In the case of the magnetite covered with the different

stabilizers (PAA and PEI), a similar effect was observed. In addition, in the case of PAA mNPs, damage alterations were also observed at intermediate concentrations (0.2-0.8 g L⁻¹) but with DNA degradation values lower than 6.38% in all cases.

With respect to magnetic mesoporous silica NCs (SBA-15 NCs), DNA alterations were detected both at low concentrations (0.0125-0.05 g L⁻¹) and intermediate concentrations (Figure 7.2); between 0.1 and 0.2 g L⁻¹ for Fe₃O₄@SiO₂/SBA-15 reaching DNA degradation values of 9.14% for 0.1 g L⁻¹. For Fe₃O₄@PAA/SBA-15, a higher DNA degradation was observed at 0.6 g L⁻¹ with a percentage of 7.17%, while in the case of Fe₃O₄@PEI/SBA-15 NCs DNA degradation reaches the maximum value for the highest concentration (14.63% at 1 g L⁻¹). Therefore, the effect of nanoparticle concentration on increased DNA degradation was detected.

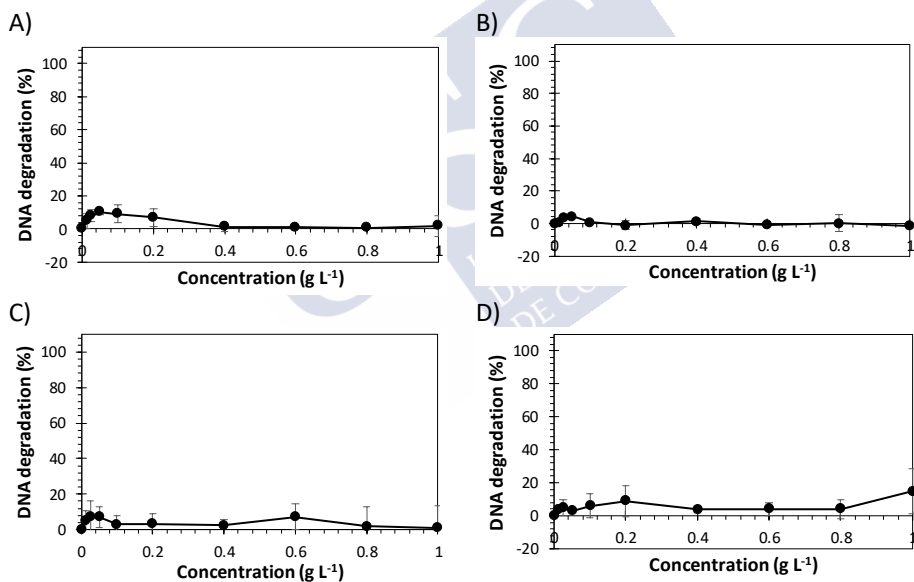


Figure 7.2 Relative effect of DNA degradation caused by A) Fe₃O₄@SiO₂/SBA-15, B) Fe₃O₄@C/SBA-15, C) Fe₃O₄@PAA/SBA-15 and D) Fe₃O₄@PEI/SBA-15 mNPs exposure in a concentration of 0.0125-1 g L⁻¹.

Finally, Figure 7.3 shows the results of DNA degradation after incubation in the presence of selected nanophotocatalyst ($\text{Fe}_3\text{O}_4/\text{TiO}_2$, $\text{Fe}_3\text{O}_4/\text{ZnO}$, TiO_2 and ZnO) at concentration between 0.0125 and 1 g L^{-1} .

Minor DNA alterations were observed at low (0.0125 - 0.025 g L^{-1}) and intermediate concentrations (0.2 - 0.4 g L^{-1}) for $\text{Fe}_3\text{O}_4/\text{ZnO}$ NC, reaching the highest rate of DNA degradation (8.73%) at a concentration of 0.0125 g L^{-1} . While for $\text{Fe}_3\text{O}_4/\text{TiO}_2$ NC and both TiO_2 and ZnO NPs, negligible DNA damage was observed within the concentration range studied (less than 5% of DNA degradation). From these results, for a concentration of 0.1 g L^{-1} of $\text{Fe}_3\text{O}_4/\text{ZnO}$ (operational conditions previously established in Chapter 5 as optimal NC concentration and applied for the operation of the magnetic sequential batch reactor (SBR)), no significant DNA degradation (1.56%) was observed.

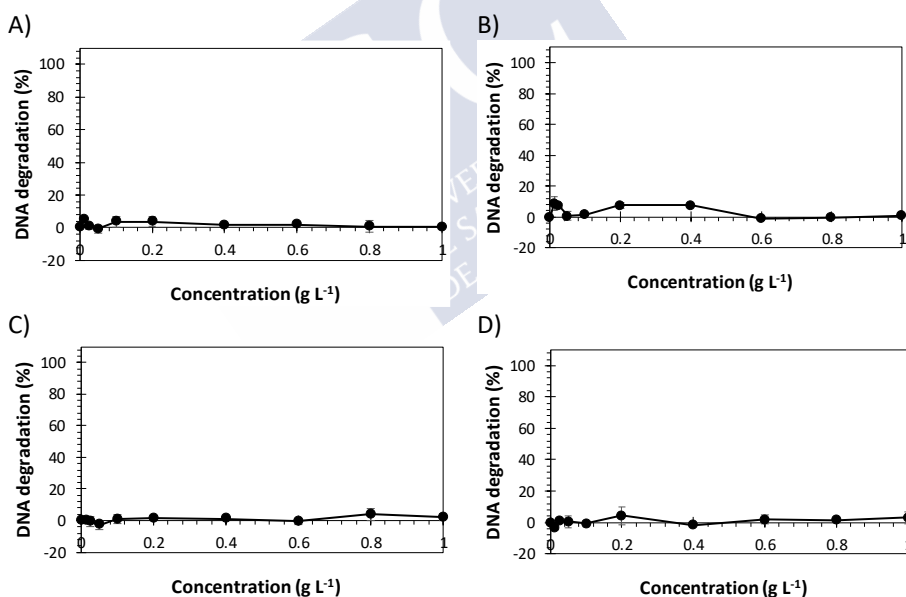


Figure 7.3 Relative effect of DNA degradation caused by A) $\text{Fe}_3\text{O}_4/\text{TiO}_2$, B) $\text{Fe}_3\text{O}_4/\text{ZnO}$, C) TiO_2 and D) ZnO nanocatalysts exposure in a concentration of 0.0125 - 1 g L^{-1} .

Therefore, safety considerations of $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$, which were selected in Chapters 4 and 5 as promising catalysts for Fenton-like and

photocatalysis processes, were evaluated by studying their potential genotoxicity. Using optimal concentrations of 0.1 g L^{-1} of $\text{Fe}_3\text{O}_4/\text{ZnO}$ and 3.12 g L^{-1} of $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ mNC (750 mg Fe L^{-1}) for its prospective application in the magnetic SBR, it can be considered that there is no significant DNA degradation.

7.3.2 Cytotoxicity

The XTT cell proliferation colorimetric assay is a widely used quantitative method for the evaluation of potential cytotoxic agents by determining the number of living cells. External agents can induce damage to cell membranes and lead to interruption of the respiratory chain, resulting in the inactivation of the dehydrogenase mitochondrial enzymatic system and cell death. Only mitochondria of viable cells are capable of reducing XTT to form an orange coloured water-soluble dye by reducing tetrazolium salt. The number of active metabolic cells is proportional to the absorbance of the dye, spectrophotometrically measured. Cell viability was calculated as the ratio of the OD_{485} mean obtained for each sample to that of the positive control (equation 2).

The toxicity results obtained for the mNPs (Fe_3O_4 , $\text{Fe}_3\text{O}_4@\text{PAA}$, $\text{Fe}_3\text{O}_4@\text{SiO}_2$ and $\text{Fe}_3\text{O}_4@\text{PEI}$ XTT assays at different concentrations ($0.0125\text{-}1 \text{ g L}^{-1}$) after their incubation with two different human cell lines (HaCaT and Caco2) are depicted in Figure 7.4.

Several studies have reported the use of different model cell lines (A431, HeLa, HepG2) to investigate the cytotoxicity of NPs and their underlying molecular mechanisms (Kaur and Tikoo 2013, Lankoff et al. 2012, Foldbjerg et al. 2011). Most of these studies were carried out using the MTT assay based on the use of tetrazolium salt (3-(4,5-dimethyl-2-thiazolyl)-2,5-diphenyl tetrazolium bromide) for the mitochondrial activity measurement.

Nonetheless, this method has a critical drawback, the insoluble formazan produced, which requires dissolution of the dye to measure it, as XTT produces a soluble dye that simplifies the process. Caco2 is an intestinal human cell line derived from a colon adenocarcinoma, while HaCaT is a spontaneously immortalized human epithelial cell line from adult skin. The results are expressed as a percentage of metabolic inhibition in mitochondrial function for both cell lines.

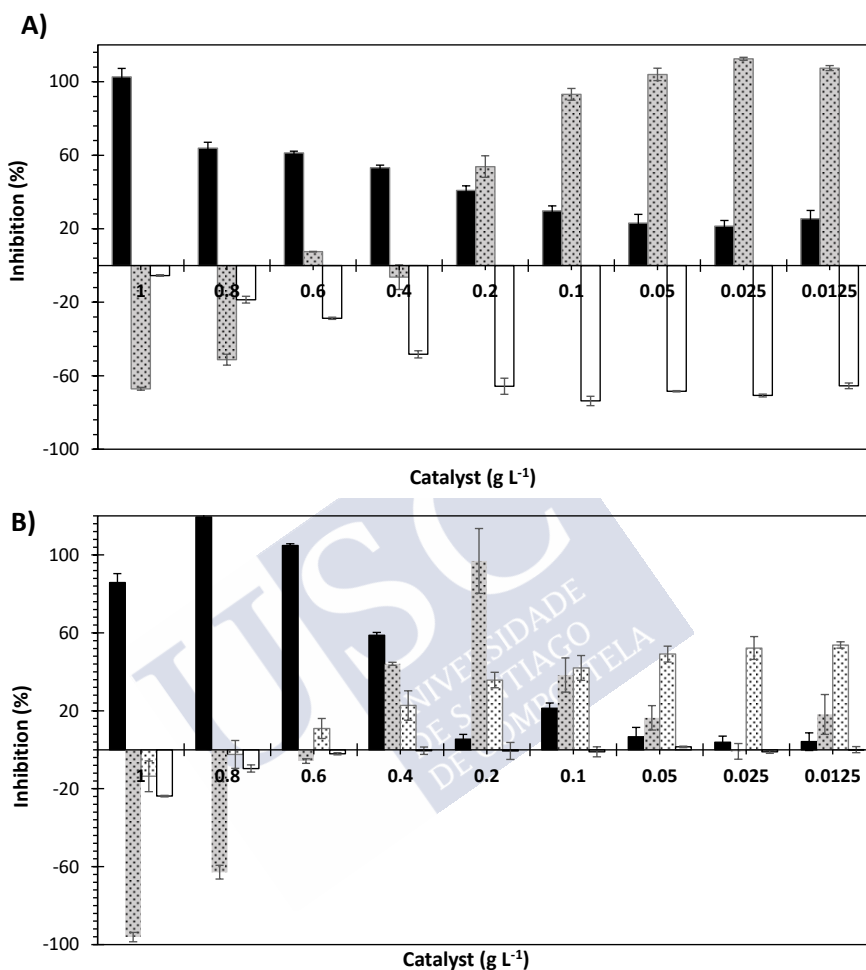


Figure 7.4 Inhibitory effect (%) of Fe_3O_4 -TMAOH (black bars), Fe_3O_4 @PAA (gray dot bars), Fe_3O_4 @ SiO_2 (white dot bars) and Fe_3O_4 @PEI (white bars) mNPs on mitochondrial activity of the HaCaT cell line (A) and the Caco2 cell line (B), exposed to different concentrations (0.0125 - 1 g L^{-1}) during 24 h and measured by the colorimetric XTT assay.

Figure 7.4 shows an inhibitory effect on cell metabolism caused mainly by Fe_3O_4 mNPs. Metabolic inhibition increases as the concentration of mNPs increases for

both cell lines HaCaT and Caco2, achieving 100% metabolic inhibition at the highest concentration values. In the case of $\text{Fe}_3\text{O}_4@PAA$ mNPs, for both cell cultures, high inhibition percentages are obtained at low catalyst concentrations, while at low concentration values an opposite trend can be observed, achieving negative inhibition values.

$\text{Fe}_3\text{O}_4@SiO_2$ mNPs show a similar trend, but to a lesser extent (Figure 7.4). For $\text{Fe}_3\text{O}_4@PEI$, only an increase in metabolic activity was detected as the concentration of nanostructured catalyst decreased. This effect can be attributed to the PEI polymer stabilizer, which contributes to the cellular activity of HaCaT, while for Caco2 it seems to have no effect.

Mesoporous silica structured catalyst results are depicted in Figure 7.5. In general, mNCs have an inhibitory effect on HaCaT cells, reaching values of 67.79%, corresponding to $\text{Fe}_3\text{O}_4@C/SBA-15$ at the lowest concentration (0.0125 g L^{-1}) (Figure 7.5). $\text{Fe}_3\text{O}_4@PEI/SBA-15$ mNC also present a negative effect on HaCaT cell metabolism, reaching the highest values (22.91-47.52%) at high concentrations ($0.05-1 \text{ g L}^{-1}$). For the rest of mNCs, there is hardly any inhibitory effect on HaCaT metabolism.

For the Caco2 cell line, the tendency to increase the percentage of metabolic inhibition is maintained as the concentration increases in the case of $\text{Fe}_3\text{O}_4@PEI/SBA-15$ mNC. In addition, an increase in inhibition is also observed at low concentrations of $\text{Fe}_3\text{O}_4@SiO_2/SBA-15$ ($0.0125-0.1 \text{ g L}^{-1}$), while at high concentrations even negative values are obtained. The rest of mNCs do not seem to have a remarkable effect on this cell line, with values below 5.97% (Figure 7.5).

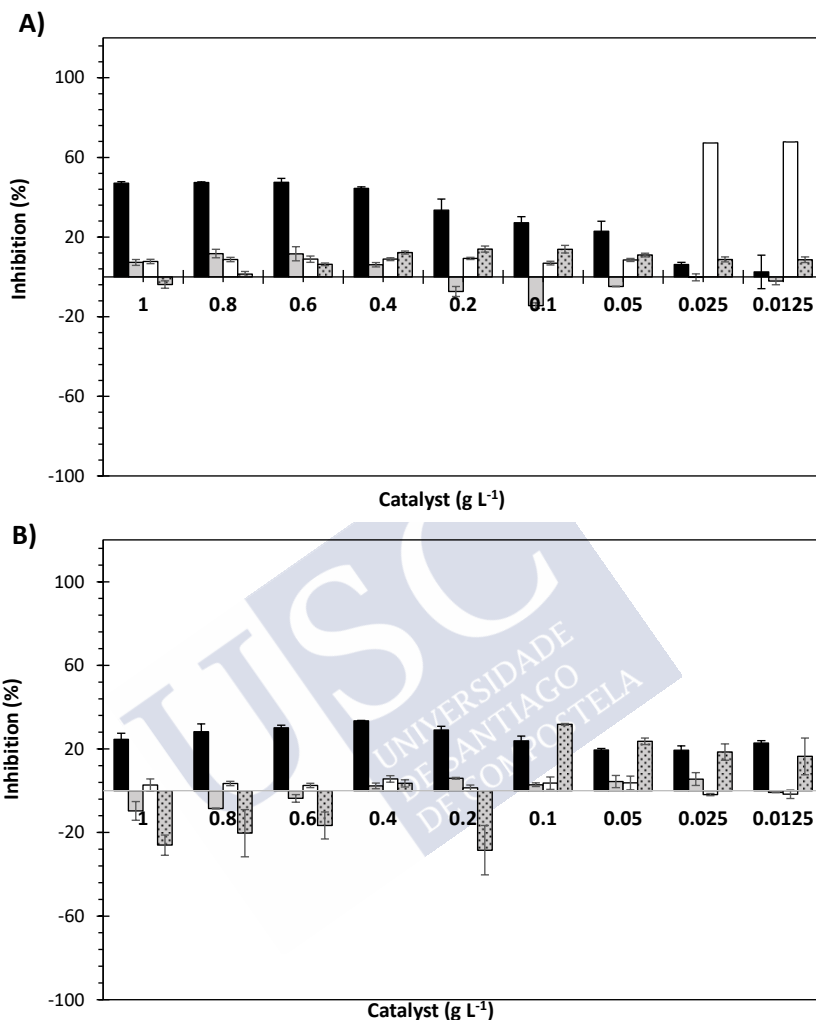


Figure 7.5 Inhibitory effect (%) of $\text{Fe}_3\text{O}_4@\text{PEI}/\text{SBA-15}$ (black bars), $\text{Fe}_3\text{O}_4@\text{PAA}/\text{SBA-15}$ (gray bars), $\text{Fe}_3\text{O}_4@\text{C}/\text{SBA-15}$ (white bars) and $\text{Fe}_3\text{O}_4@\text{SiO}_2/\text{SBA-15}$ (gray dot bars) mNCs on mitochondrial activity of the HaCaT cell line (A) and the Caco2 cell line (B), exposed to different concentrations ($0.0125\text{-}1\text{ g L}^{-1}$) for 24 h and measured by the colorimetric XTT assay.

Finally, Figure 7.6 shows the results obtained for the photocatalysts (TiO_2 , ZnO , $\text{Fe}_3\text{O}_4/\text{TiO}_2$ and $\text{Fe}_3\text{O}_4/\text{ZnO}$) in a range of concentrations between $0.05\text{-}1\text{ g L}^{-1}$. Both

TiO₂ and ZnO NPs and Fe₃O₄/TiO₂ mNC show no metabolic inhibition in HaCaT and Caco2 cells, while Fe₃O₄/ZnO NCs revealed toxic effects at all NCs doses (0.05-1 g L⁻¹) to a certain extent, ranging from 10.30 to 22.41% of metabolic inhibition.

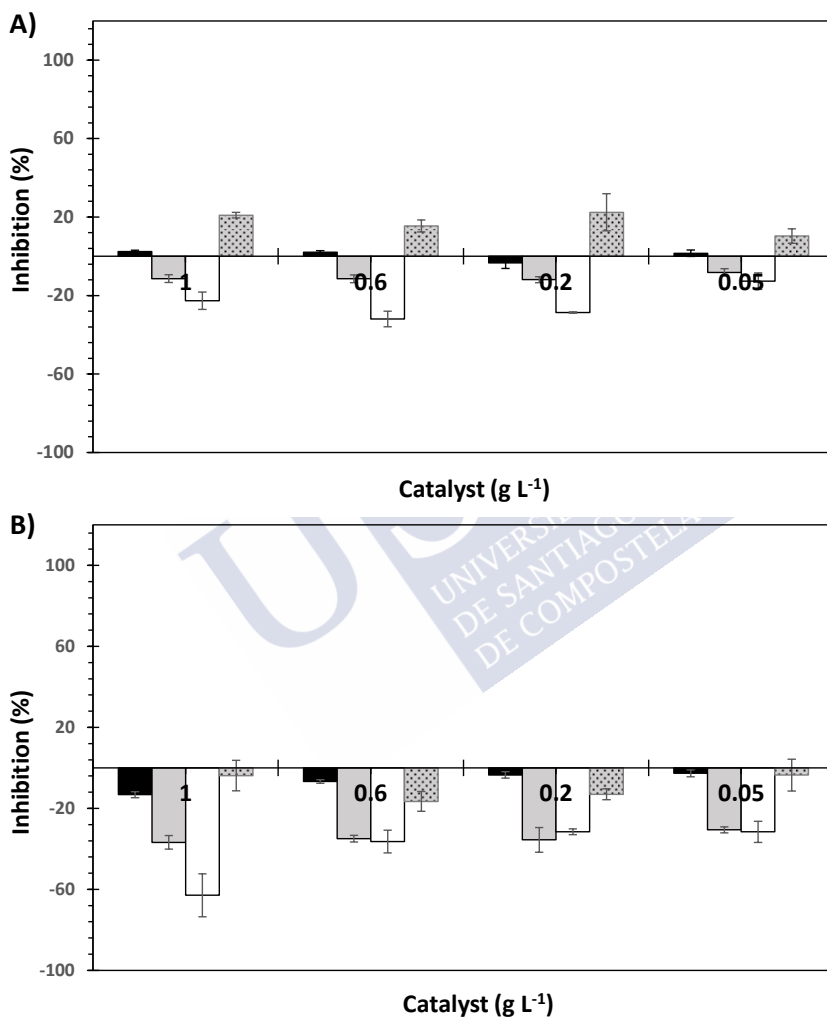


Figure 7.6 Inhibitory effect (%) of TiO₂ (black bars), ZnO (gray bars), Fe₃O₄/TiO₂ (white bars) and Fe₃O₄/ZnO (gray dot bars) nanophotocatalysts on mitochondrial activity of the HaCaT cell line (A) and the Caco2 cell line (B), exposed to different concentrations (0.05-1 g L⁻¹) for 24 h and measured by colorimetric XTT assay.

These findings point that the presence of magnetite in combination with ZnO induces an increase in the metabolic inhibition of HaCaT cells. On the other hand, neither of the two catalysts shows metabolic inhibition in Caco2 cells. On the contrary, experimental data suggest that all the nanostructured catalysts studied induce a growth of cellular metabolic activity in the Caco2 cell line, reaching negative values of metabolic activity in the range of 2.68-62.92% for all concentrations of NPs. From the viability study of Caco2 cells, a greater trend in metabolic activity can be observed as the concentration of catalysts increases, while in HaCaT cells the activity seems to be quite stable in each case.

7.4 Conclusions

The production and use of engineered nanoparticles has continued to increase in recent years, making environmental release almost certain. Therefore, recent efforts to characterize the toxicity of engineered nanoparticles have focused on environmental implications. In this sense, this work contributes to the understanding of the potential effects on genotoxicity and cytotoxicity of different nanostructured magnetite-based catalysts in a wide range of concentrations. Therefore, this study underlines the importance of further research on the mechanisms and factors that increase toxicity to improve the use of nanomaterials and awareness of their disposal.

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8. Chapter 8

GENERAL CONCLUSIONS



The work developed in the present Thesis contributes to the application of post-treatment technologies as a promising solution to increase the removal of organic micropollutants in wastewater effluents.

On the one hand, exploring the oxidative potential of immobilized enzymes as biocatalysts approach. The second proposed technology consisted on the removal of persistent contaminants through the application of the heterogeneous Fenton. In addition, photocatalysis oxidation using iron-based nanomaterials was also validated as a promising technology in this field.

Finally, one of the main outcomes of this Thesis addressed the development of reactors under different configurations, with the aim of integrating the reaction stage with the magnetic separation stage that ensures the retention of the catalyst in the system.

The main conclusions drawn from this thesis are listed below.

ENZYME-ASSISTED OXIDATION

- Efficient covalent immobilization of two different laccases from *Myceliophthora thermophila* (*Mt*) and *Trametes versicolor* (*Tv*) and versatile peroxidase (VP) from *Bjerkandera* sp onto nano and microsupports (fsNP and fsMP).
- Immobilized laccase showed a broader pH and temperature ranges, and satisfactory stability in secondary effluents.
- The different biocatalysts were applied for the removal of two model dyes and *Mt* laccase immobilized onto fsNPs and fsMPs was selected for the removal of BPA and E1, E2 and EE2 estrogens from phosphate buffer medium and from the secondary effluent of a wastewater treatment plant with high transformation values.
- The biocatalysts were easily recovered using different configurations of enzymatic reactor.

- The enzymatic reactor coupled to the polymeric membrane was effective in the removal of the target pollutant thanks to partial adsorption and enzymatic transformation.
- The consecutive use of the biocatalyst during the removal assays did not affect their removal capacity allowing their reuse for at least ten cycles.
- The decrease of the enzymatic activity did not lead to a reduction of the removal percentage, suggesting that the initial enzyme activity could be reduced to lower the operational costs.
- Enzymatic reactor system shows a great potential for the removal of water contaminants.

HETEROGENEOUS FENTON

- The central composite design selected as the Response Surface Methodology allowed to determine the optimal conditions to perform dye degradation.
- The influence of the main operational variables, such as the concentrations of mNPs and hydrogen peroxide (H_2O_2), were evaluated in order to optimize the degradation conditions of RB19.
- From the outcomes of the analysis of RB19 decolorization, it was proven that nanocatalyst stabilization plays a crucial role.
- Selected $Fe_3O_4@PAA$ mNPs as optimal nanocatalysts, exhibit good structural stability and can be easily separated by a magnetic field.
- The immobilization of the mNPs onto a mesoporous silica matrix confers the nanocatalyst excellent properties as Fenton-like catalyst.
- High efficiency have been achieved in the removal of organic microcontaminants through the recovery and complete reuse of nanocatalysts.

PHOTOCATALYSIS OXIDATION

- Two different nanostructured photoactive materials based on hybrid NCs, $\text{Fe}_3\text{O}_4/\text{ZnO}$ and $\text{Fe}_3\text{O}_4/\text{TiO}_2$, have been prepared and evaluated for wastewater treatment applications.
- Degradation experiments were performed with the aim of explore its photocatalytic activity for the removal of a variety of water pollutants.
- Results have demonstrated the feasibility of these mNCs as photocatalysts for water treatment in the presence of UV-light.
- Results also suggest that various operating parameters such as type of photocatalyst and contaminant, among other parameters, may influence the photocatalytic oxidation process.
- Immobilization of the selected semiconductor materials on magnetic solid supports reduces catalyst activity and decreases microcontaminant removal performance.
- The optimization of these conditions is crucial from the perspective of efficient design and application of heterogeneous photocatalysis processes.
- Removal experiments were carried out by reusing the photocatalyst during ten oxidation cycles

OPERATION OF DIFFERENT CONFIGURATIONS OF CATALYSIS REACTORS

- A comparison between different magnetic reactors was provided, focusing on the development of effective magnetic separation units to solve the problem of magnetic nanocatalyst retention.
- Magnets array is a key parameter to increase magnetic retention in the magnetic separation unit.
- Permanently aligned and coupled with alternating polarity magnets present a magnetic field capable of perform almost complete catalysts recovery.

- Internal separation device, which consists of a pneumatic cylinder with a magnetic bar inside the reactor, was selected as the optimal configuration.
- Almost complete retention of the employed magnetic nanocatalysts was achieved during the operation of the magnetic reactor coupled with the internal magnetic unit.
- Oxidation assays were carried out by applying heterogeneous Fenton and photocatalysis as AOPs, through the operation of this internal magnetic separation system coupled to an SBR, demonstrating also the feasibility of reusing the selected catalysts for the treatment of highly compounds present in real water matrices.

OPERATION OF DIFFERENT CONFIGURATIONS OF CATALYSIS REACTORS

- The potential genotoxicity and cytotoxicity of nanosized magnetic iron-based oxide particles used in the treatment of contaminated effluents through chemical catalysis processes such as Fenton reaction or photocatalysis was investigated using simple methods for the quantitative evaluation of DNA degradation and human cells metabolism disorder.
- The selected magnetic nanoparticles (mNPs) were free and immobilized onto silica mesoporous SBA-15 magnetite (Fe_3O_4), silica, poly (acrylic acid) and polyethylenimine coated magnetite ($\text{Fe}_3\text{O}_4@SiO_2$, $\text{Fe}_3\text{O}_4@PAA$ and $\text{Fe}_3\text{O}_4@PEI$) and two different magnetic nanocomposites (mNCs) with titanium dioxide (TiO_2) and zinc oxide (ZnO).
- The results obtained highlight the need to act with caution during the use and recovery of these nanomaterials manufactured on the basis of the results observed in terms of DNA oxidation and cell damage.
- This study underlines the importance of further research on the mechanisms and factors that increase toxicity to improve the use of nanomaterials and awareness of their disposal.



LIST OF PUBLICATIONS

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