

# Modelling VFA production kinetics from protein-rich industrial wastes

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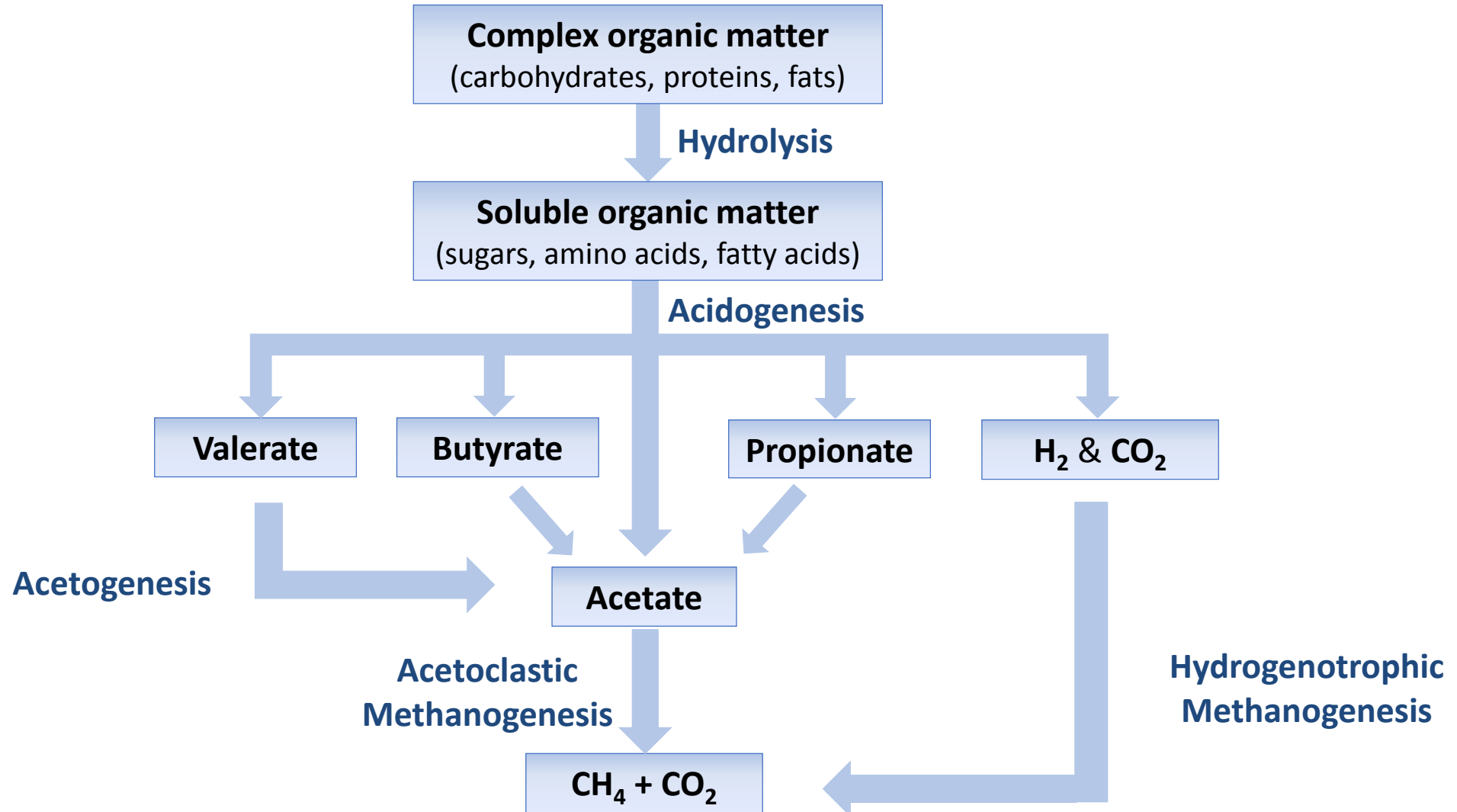
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Chemical Engineering Department  
Universidade de Santiago de Compostela

# Mixed-culture fermentations for the production of VFA

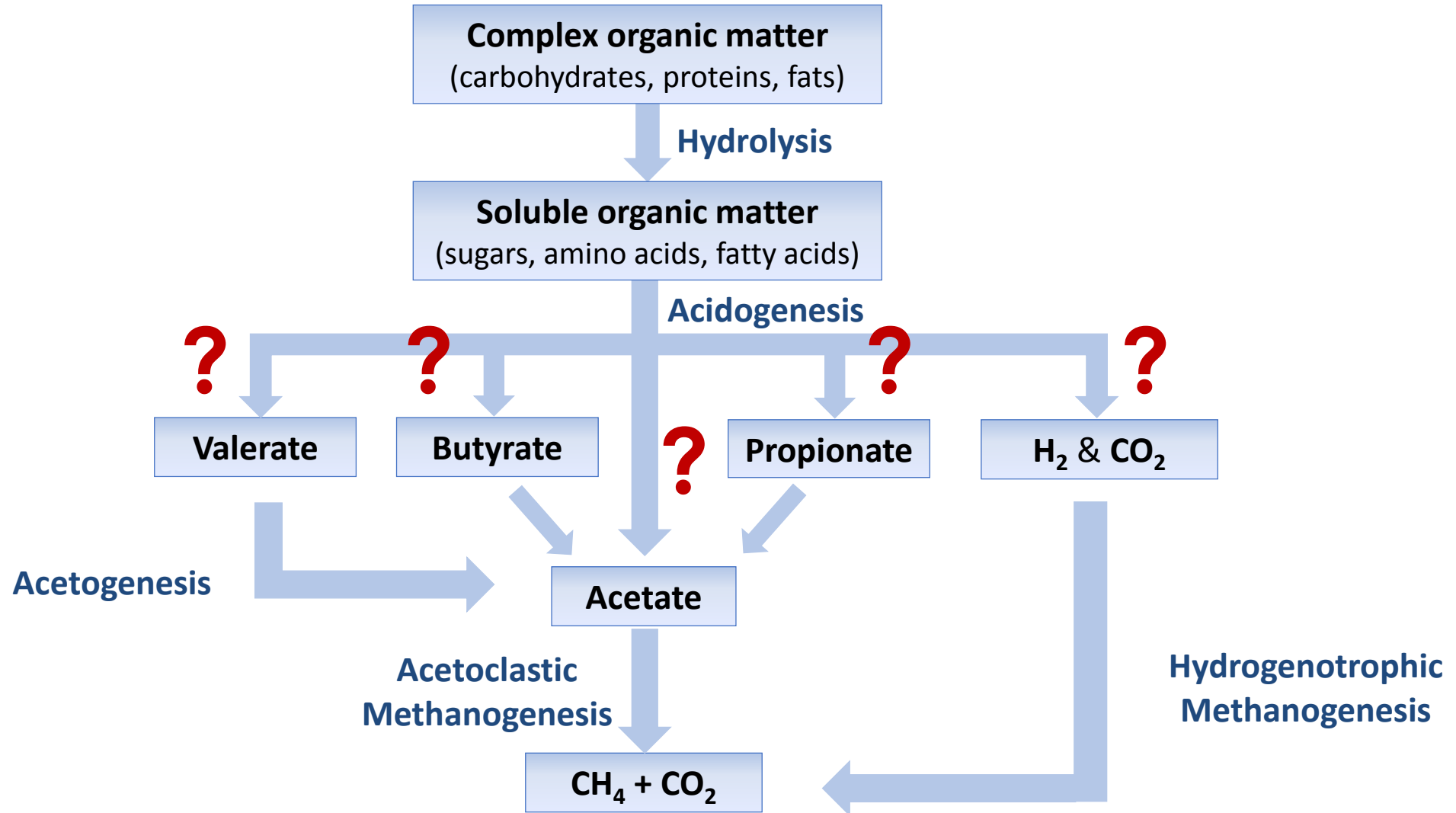
- VFA are interesting molecules
- Proteins found in agro-industrial wastes can be appropriate substrates
- Protein fermentation has not received much attention



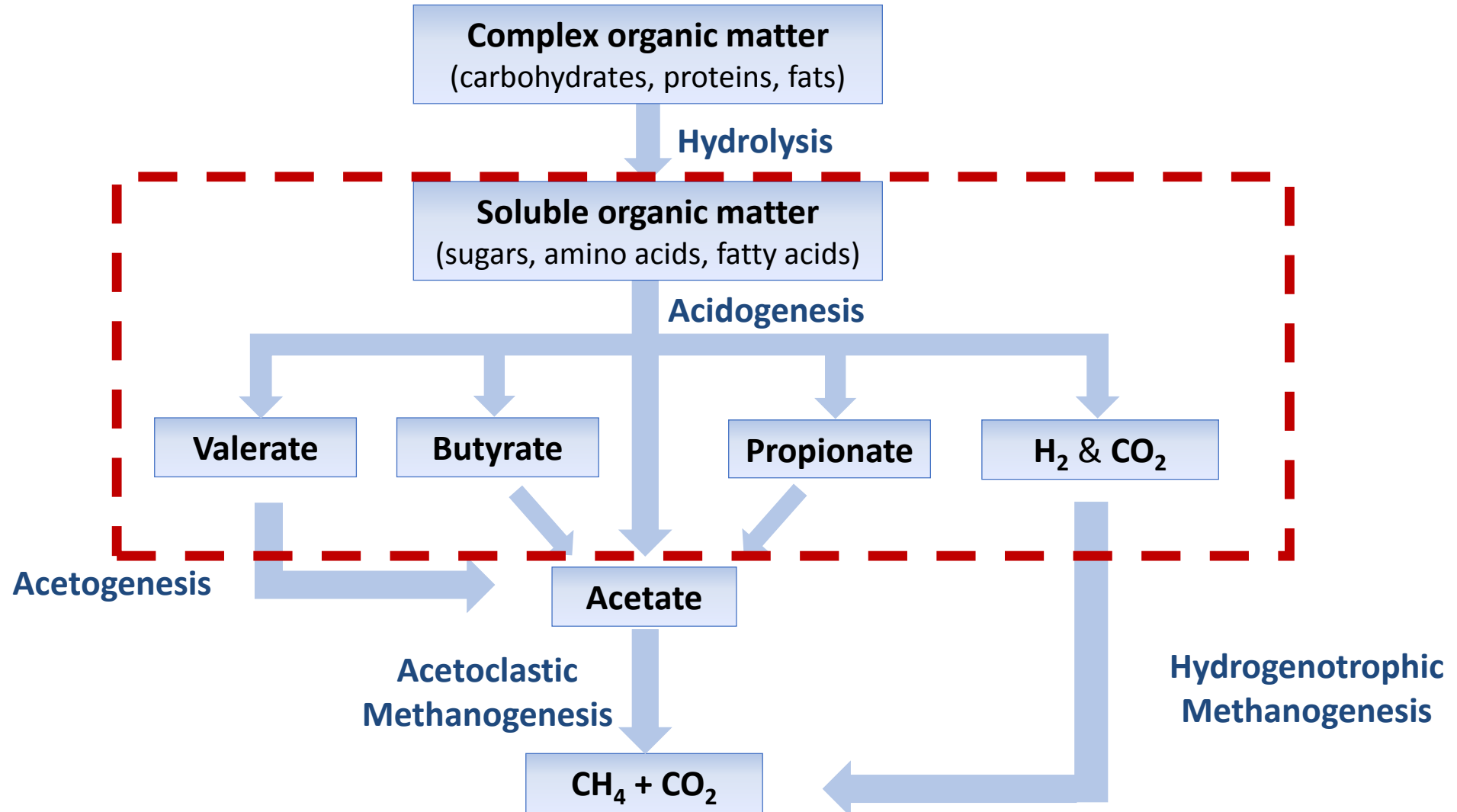
# Modelling anaerobic fermentation



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# Modelling anaerobic fermentation



# BIOCHEM proposes a design methodology for VFA production

BIOCHEM

ERA  IB

Model-based  
design  
methodology

TUHH  
Technische Universität Hamburg-Harburg



USC  
UNIVERSIDADE  
DE SANTIAGO  
DE COMPOSTELA

High selectivity

High productivity

Metabolic  
bioenergetic  
model

Kinetic model

BioGroup

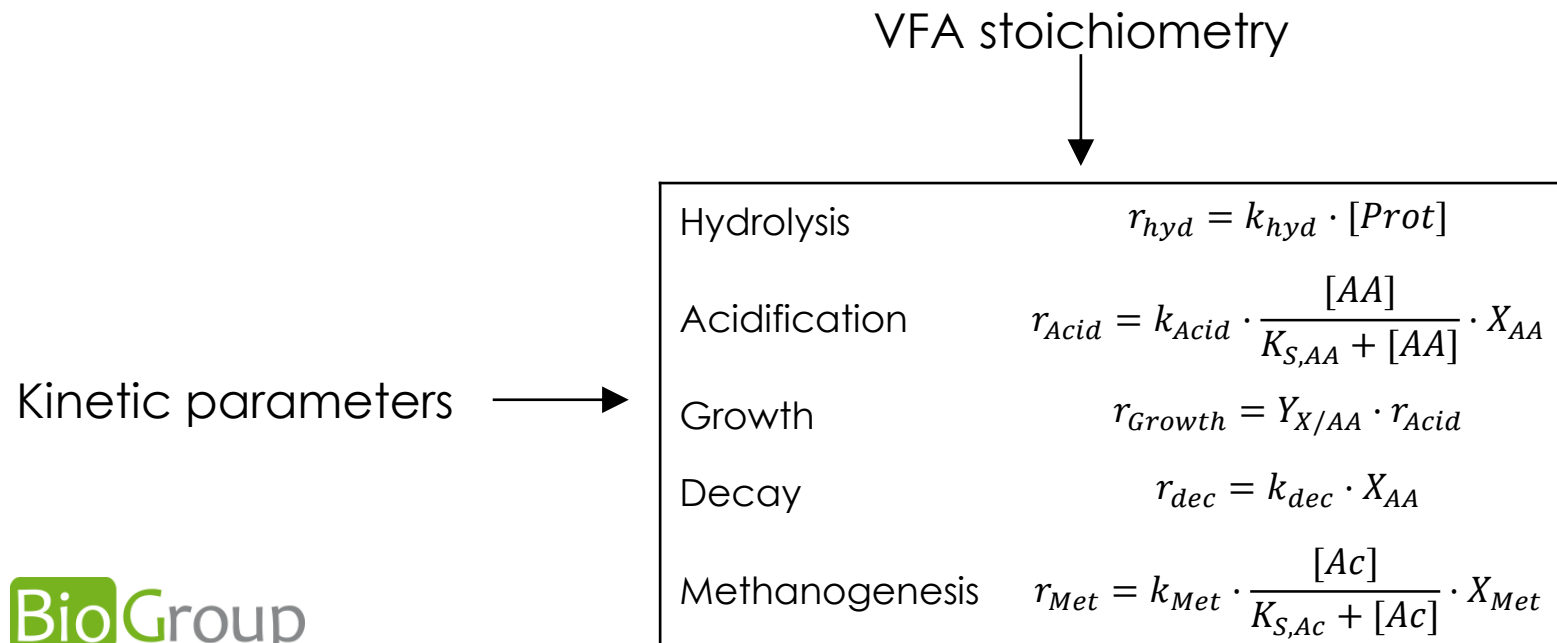
USC  
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DE SANTIAGO  
DE COMPOSTELA

# BIOCHEM proposes a design methodology for VFA production

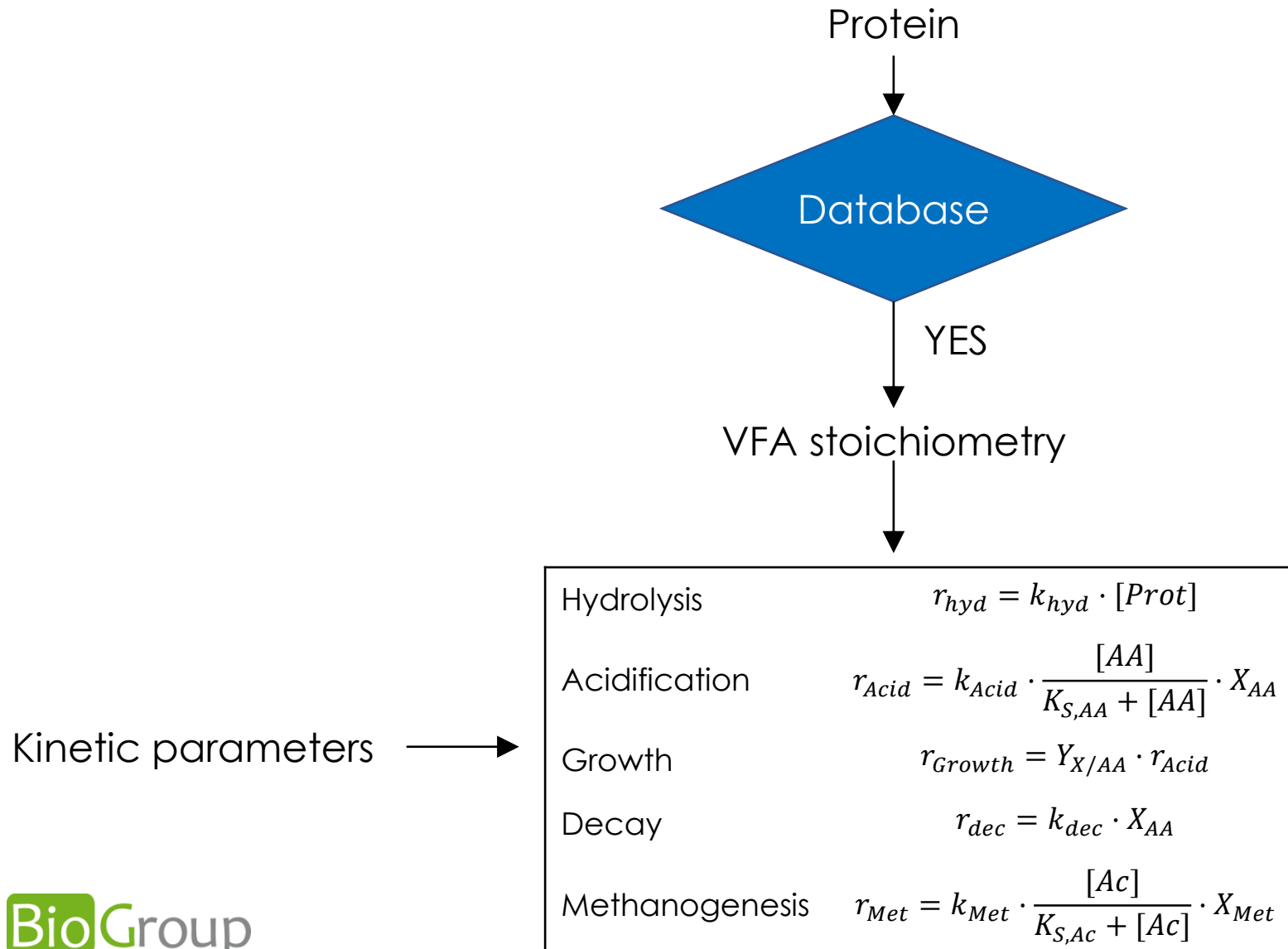
Kinetic parameters →

Hydrolysis	$r_{hyd} = k_{hyd} \cdot [Prot]$
Acidification	$r_{Acid} = k_{Acid} \cdot \frac{[AA]}{K_{S,AA} + [AA]} \cdot X_{AA}$
Growth	$r_{Growth} = Y_{X/AA} \cdot r_{Acid}$
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Methanogenesis	$r_{Met} = k_{Met} \cdot \frac{[Ac]}{K_{S,Ac} + [Ac]} \cdot X_{Met}$

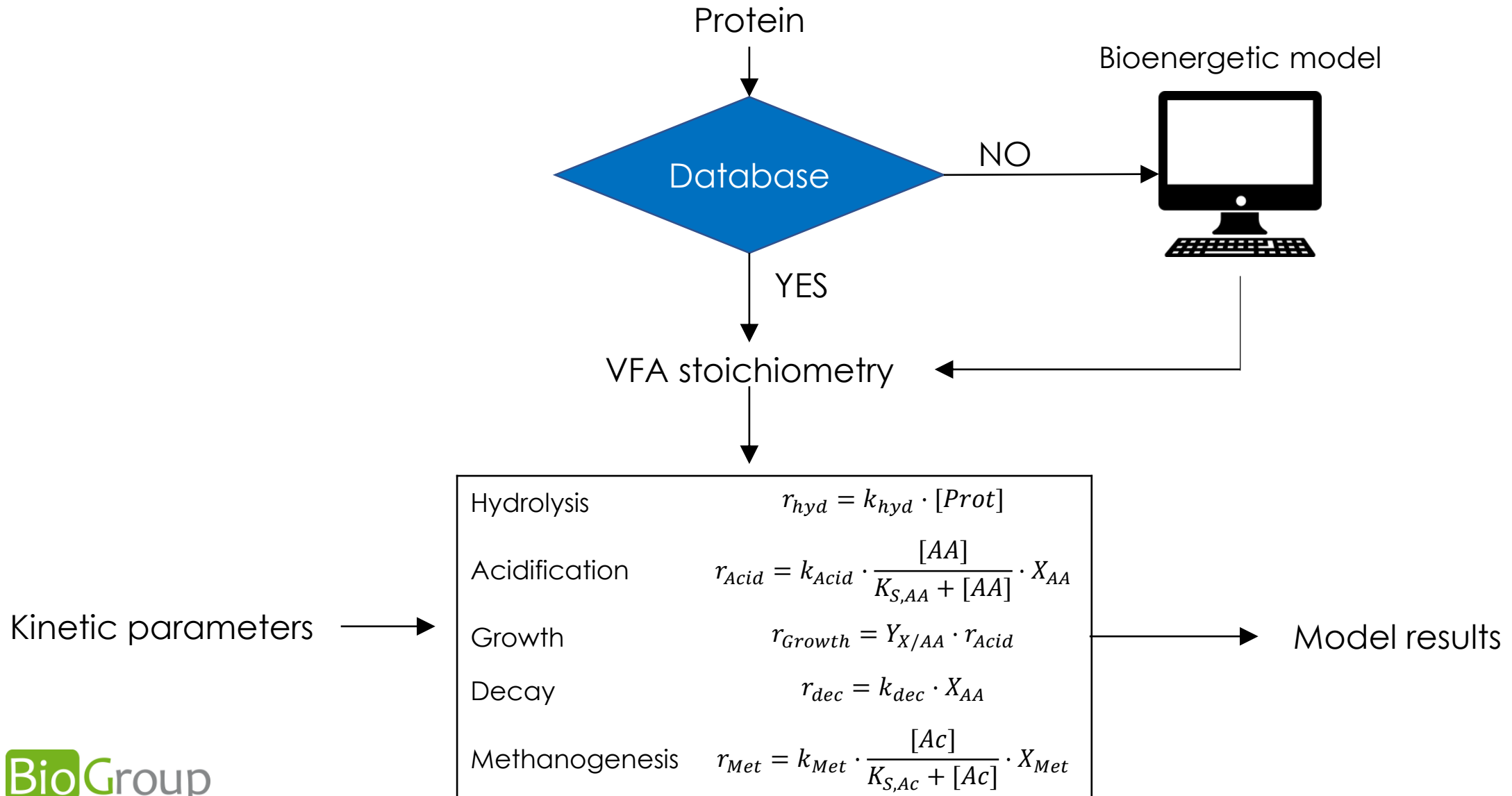
# BIOCHEM proposes a design methodology for VFA production



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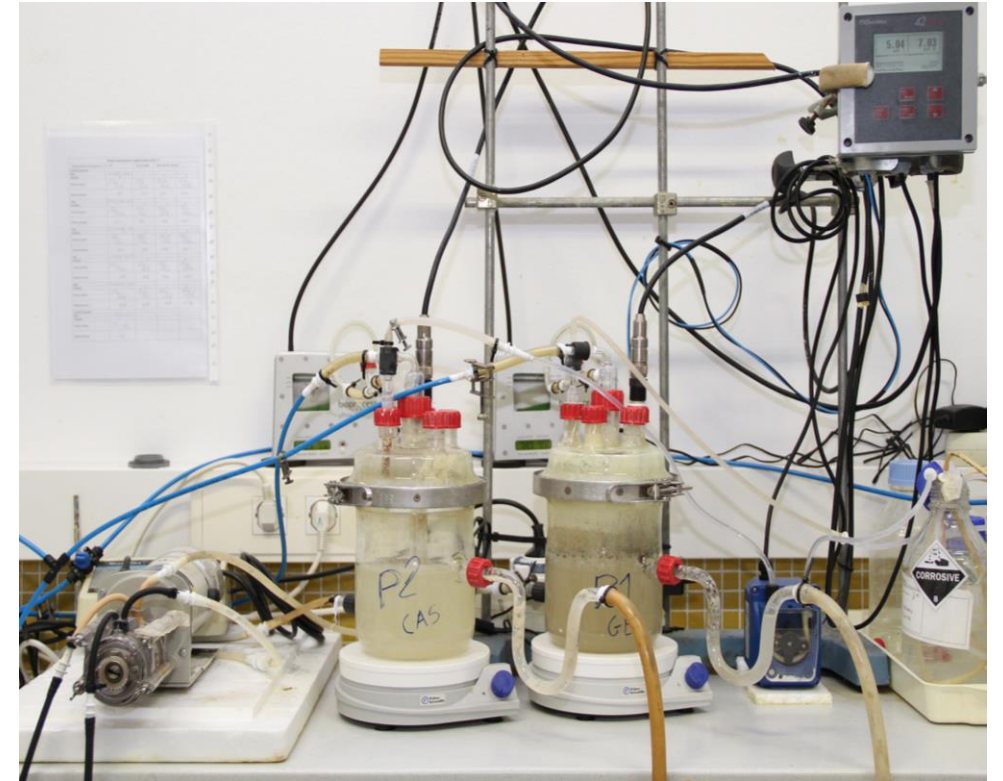
# BIOCHEM proposes a design methodology for VFA production



# Experiments for parameter estimation

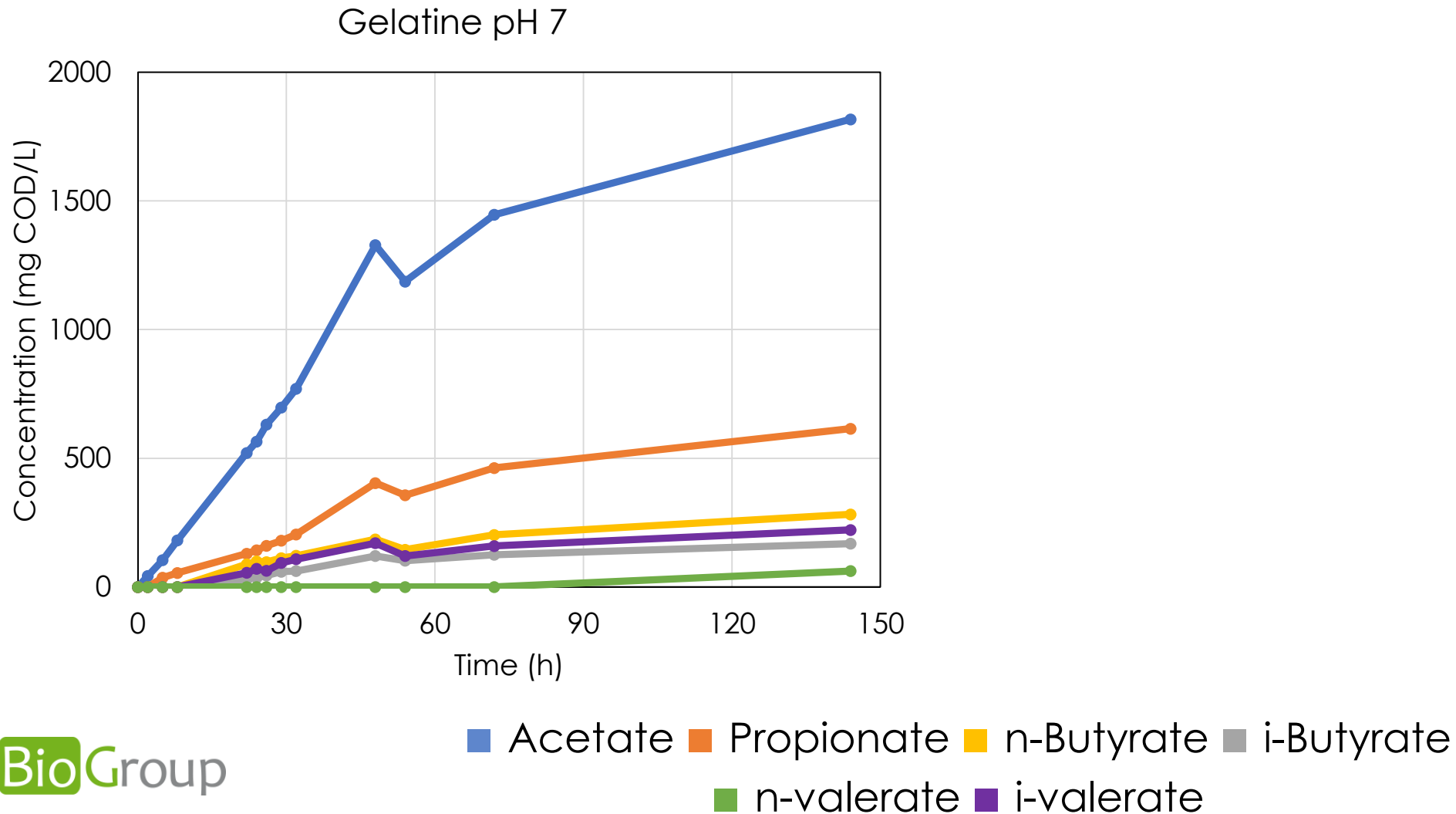
## Batch test at different conditions:

- Two substrates: casein and gelatine
- pH: 5, 7 and 9
- Different substrate to inoculum ratio (SIR)
- Inoculum from CSTR reactors at steady state



# Experimental results have different selectivities

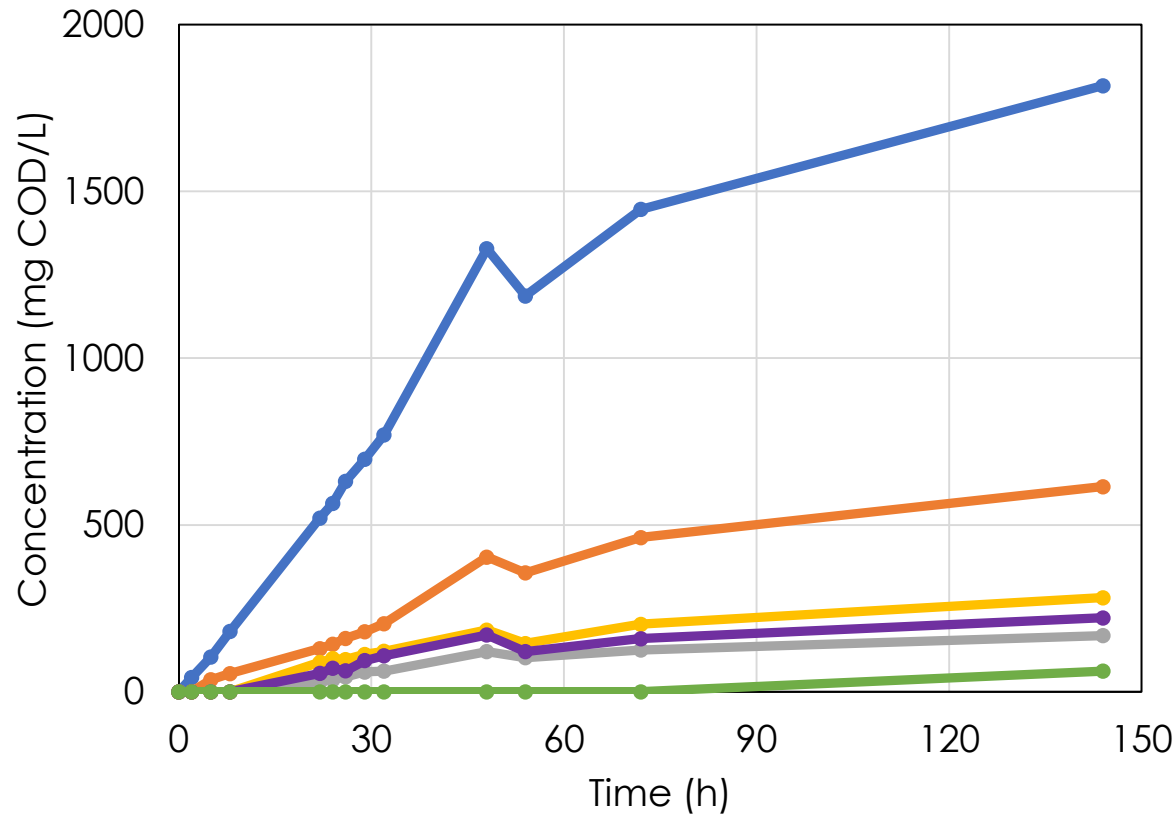
- Different protein at pH 7



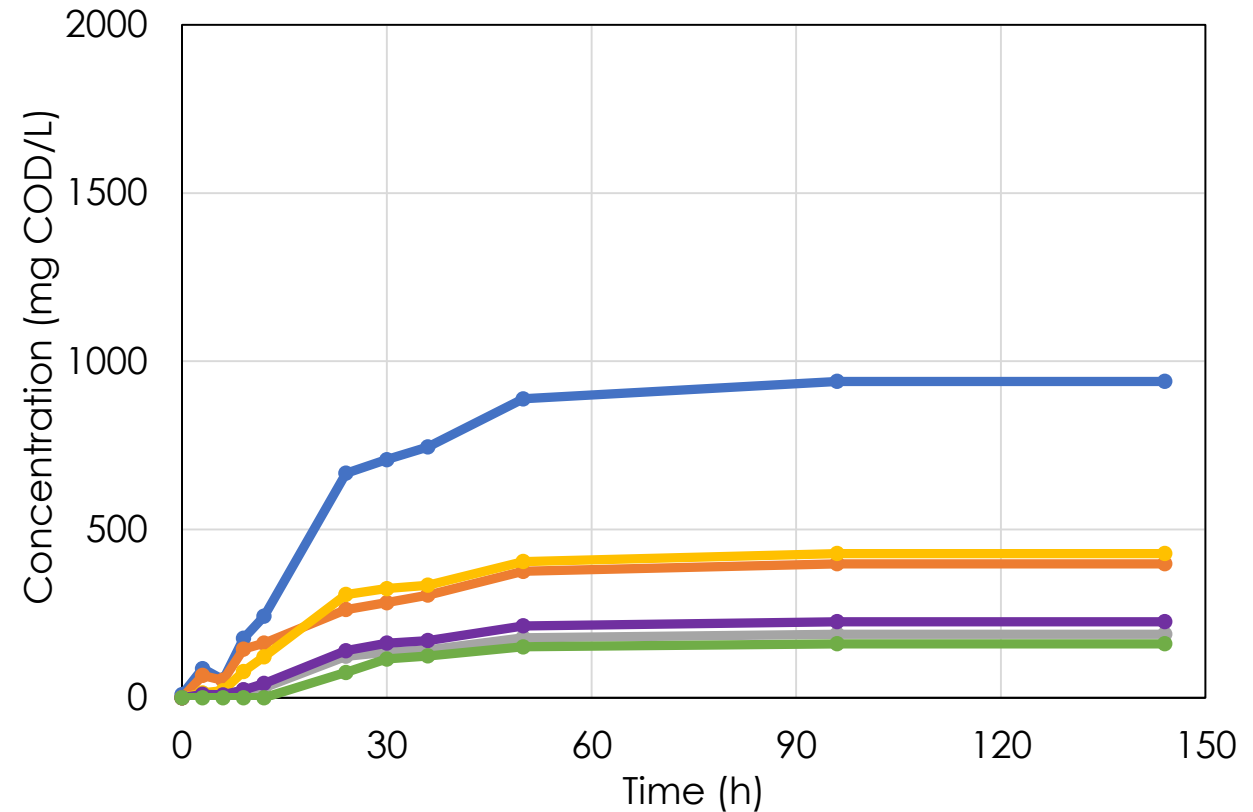
# Experimental results have different selectivities

- Different protein at pH 7

Gelatine pH 7



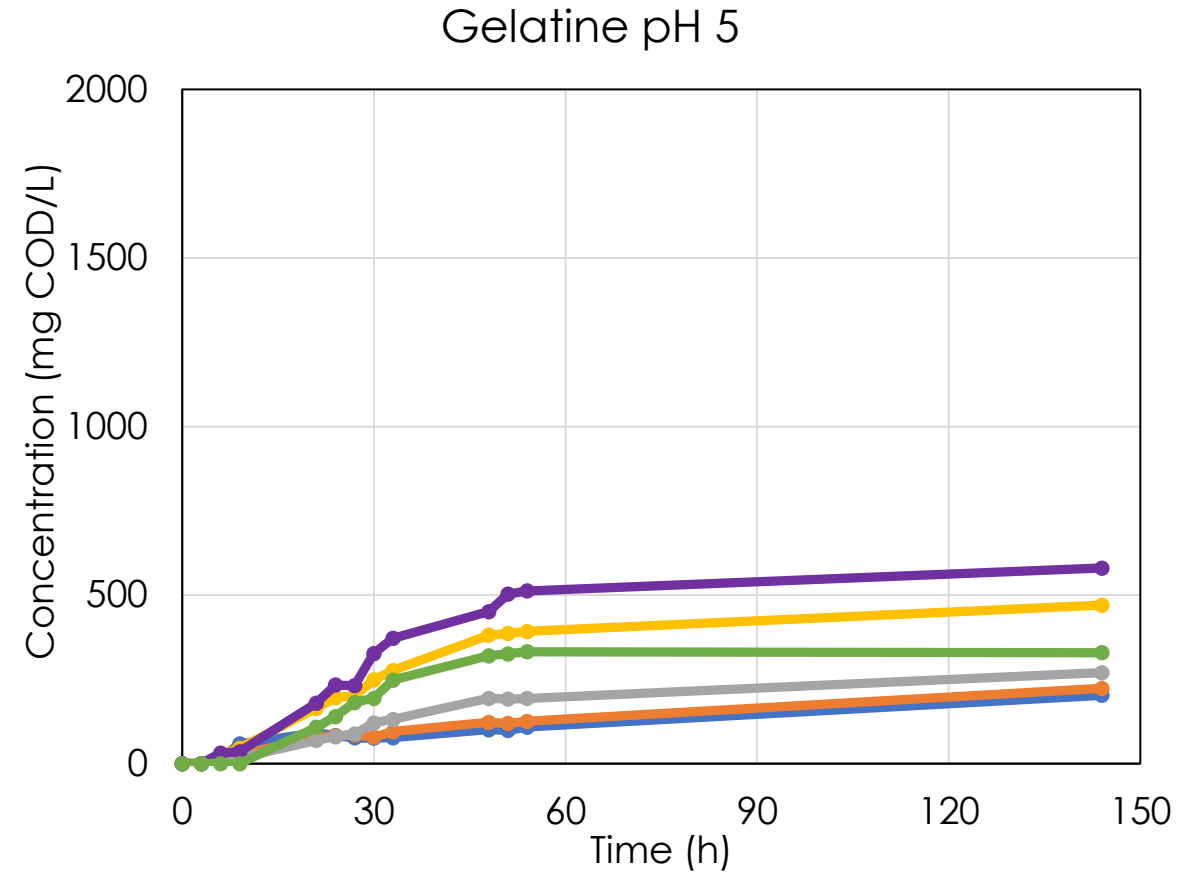
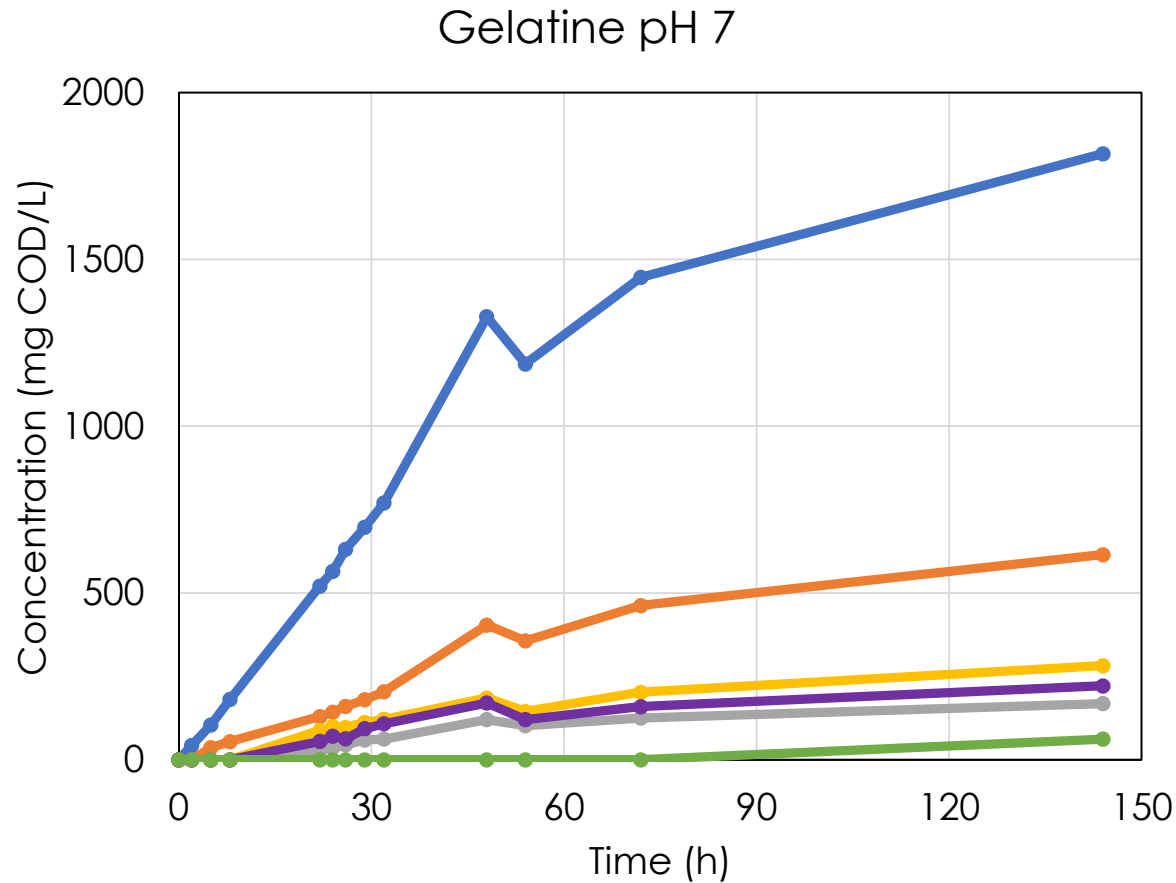
Casein pH 7



■ Acetate ■ Propionate ■ n-Butyrate ■ i-Butyrate  
■ n-valerate ■ i-valerate

# Experimental results have different selectivities

- Different pH in gelatine



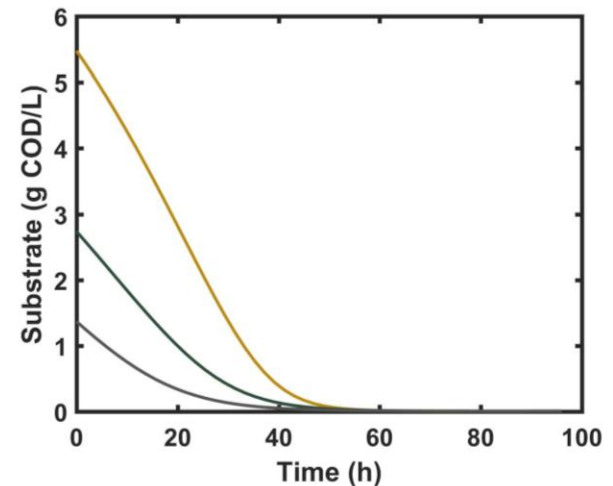
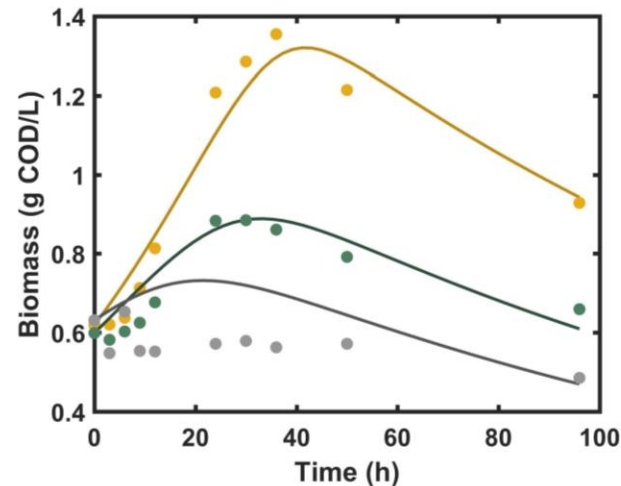
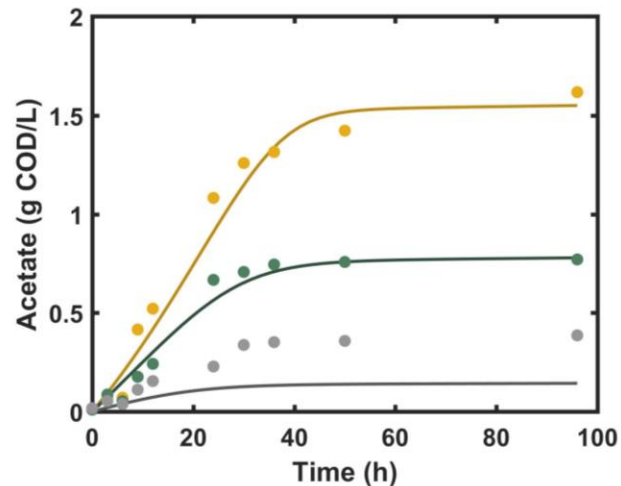
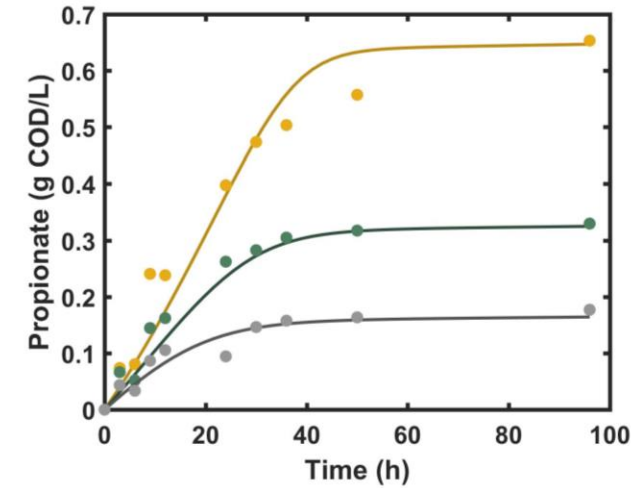
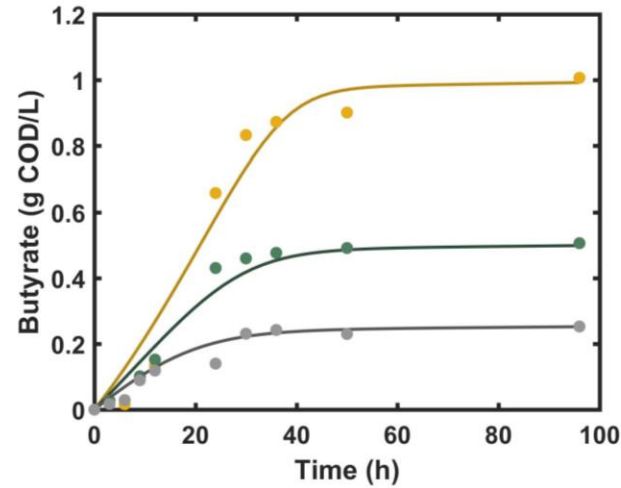
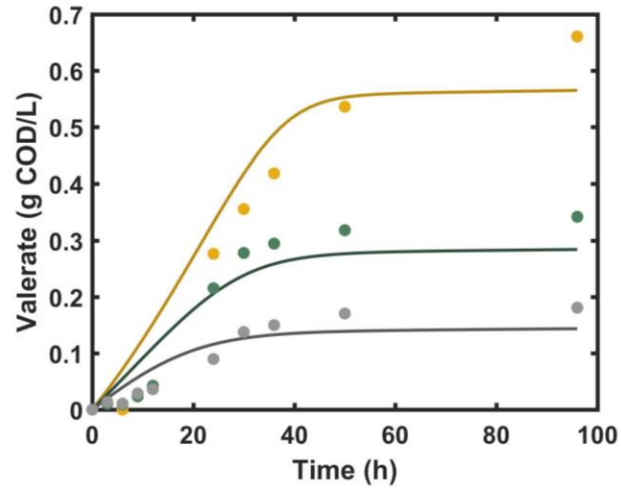
■ Acetate ■ Propionate ■ n-Butyrate ■ i-Butyrate  
■ n-valerate ■ i-valerate

# The fit between the model and the experiments is good

Casein  
pH 7  
SIR: 5-20

$$\hat{\theta} = \arg \min \left( \sum_k \left( \sum_j \left( \sum_i \left( \frac{y_{j,i}(\theta) - y_{j,i,exp}}{\sigma_{j,i}} \right)^2 \right) \right) \right)$$

i: compound  
j: time  
k: Substrate to inoculum ratio



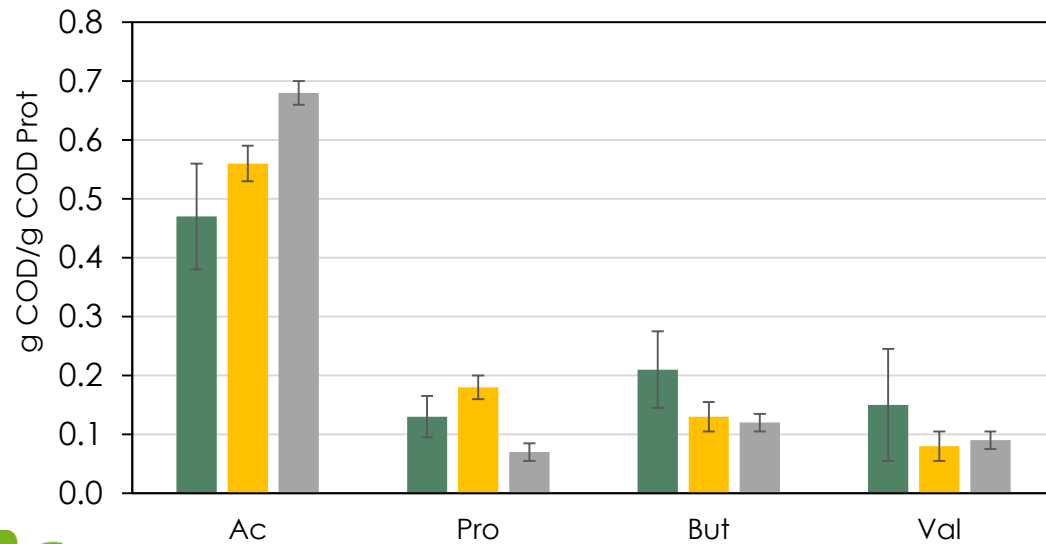
RMSE 7.7 %

# Parameters for protein fermenters

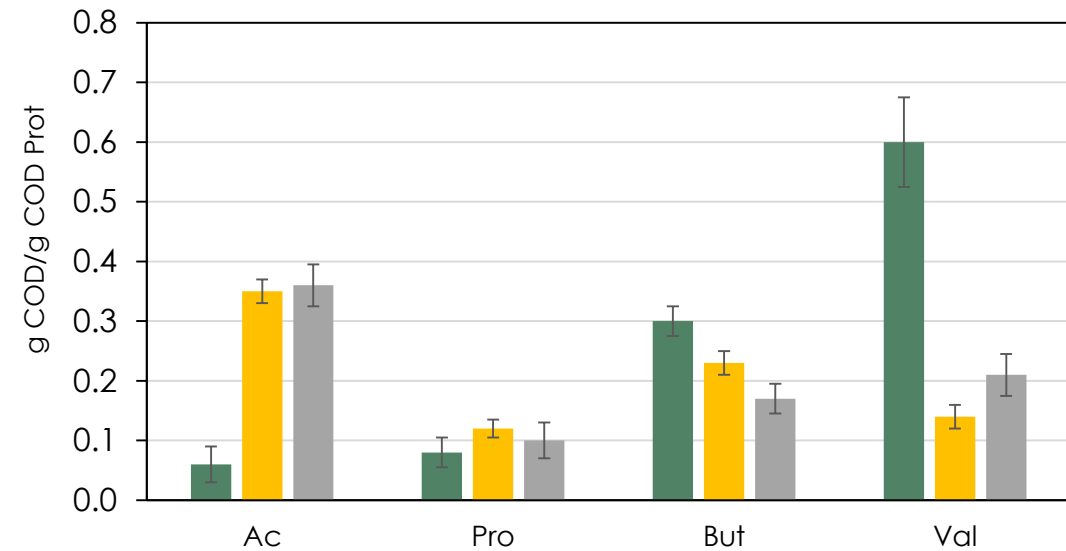
		pH 5	pH 7	pH 9
$\mu_{\max}$ (d <sup>-1</sup> )	Gelatine	0.54	0.57	0.60
	Casein	0.58	1.44	0.76
$Y_{AA}$ (g <sub>COD</sub> BM/g <sub>COD</sub> Prot)	Gelatine	0.22	0.22	0.21
	Casein	0.18	0.18	0.17

## Selectivities

Casein



Gelatine



# Parameters for protein fermenters

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- Compared to glucose:

Values for glucose	pH 7
$\mu_{\max}$ (d <sup>-1</sup> )	5.28
$Y_{Glu}$ (g <sub>COD</sub> BM/g <sub>COD</sub> Prot)	0.22

# Case studies

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## Cheese whey (CW)

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Sugars (g/L)	4
Casein (g/L)	1

## Tuna canning wastewater (TCWW)

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Sugars (g/L)	2.5
Gelatine (g/L)	20

1

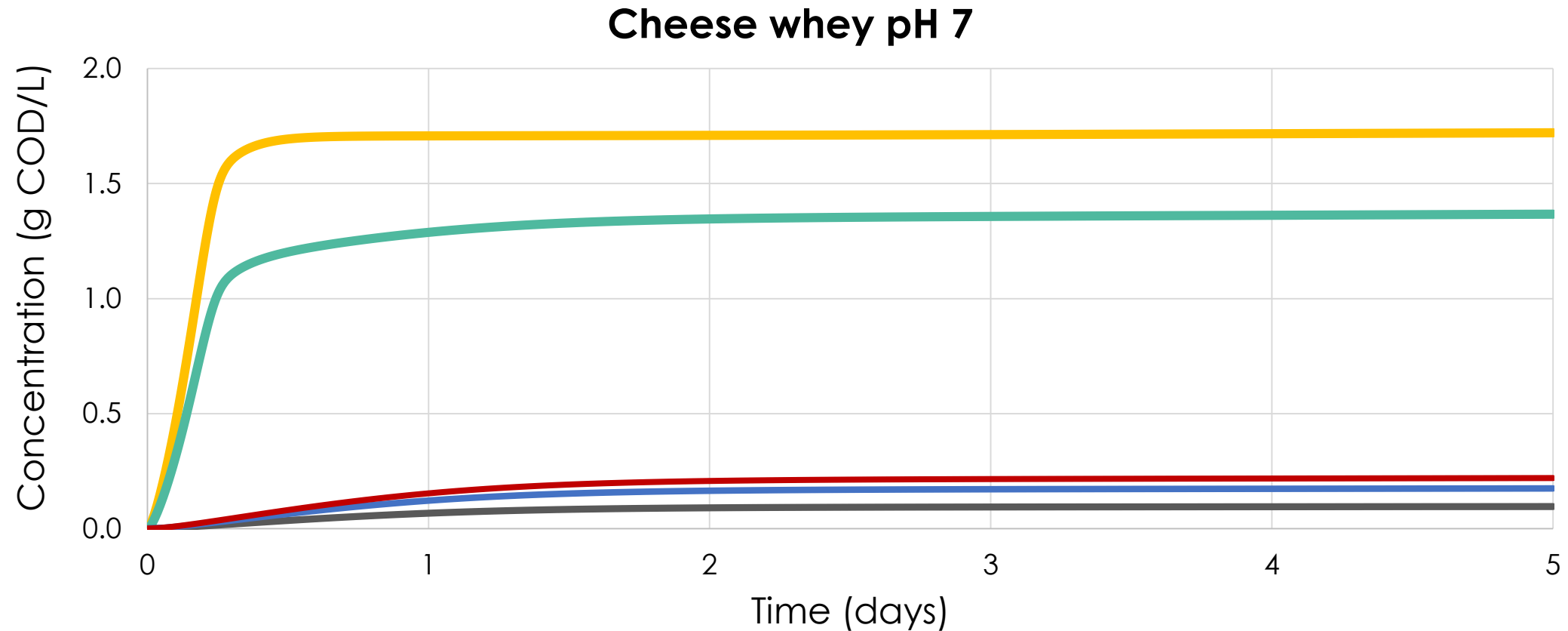
Batch conversions with inhibited methanogenesis

2

Optimise VFA productivity: SBR

# Cheese whey conversion is fast

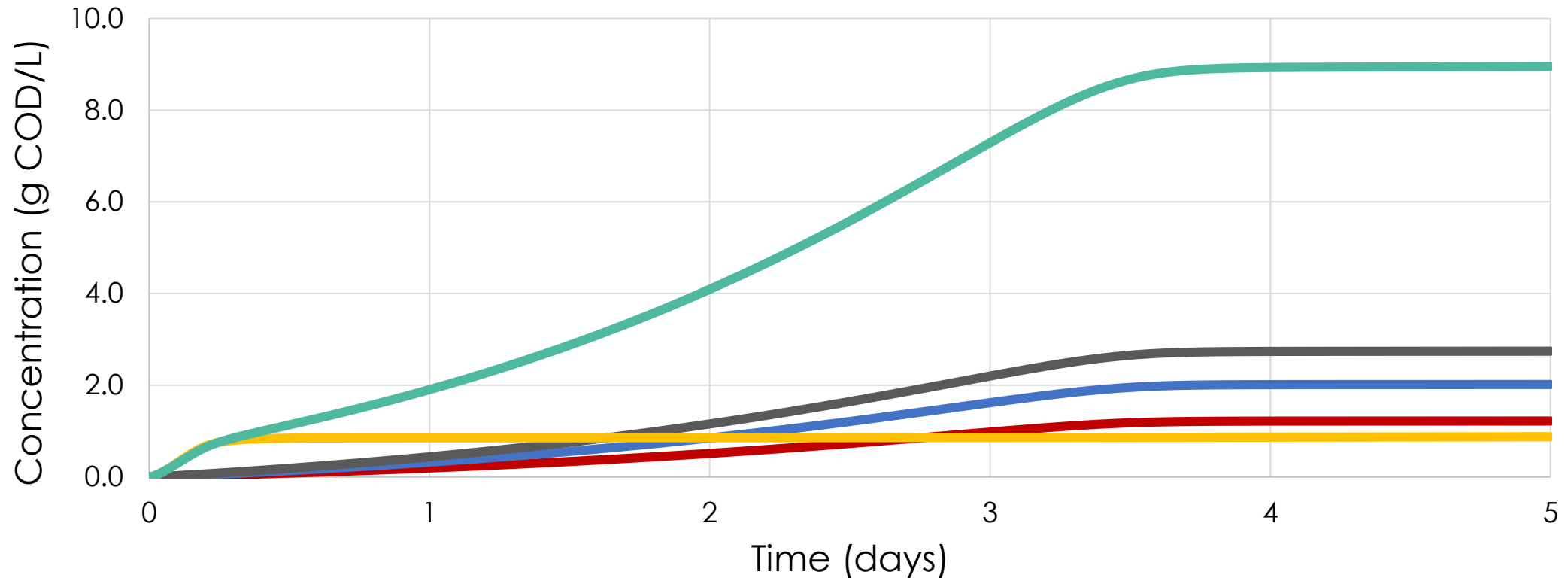
- Different VFA have different production rates depending on the substrate
- Methanogenesis is assumed to be chemically inhibited



# Tuna canning WW needs a longer run

- Different VFA have different production rates depending on the substrate
- Methanogenesis is assumed to be chemically inhibited

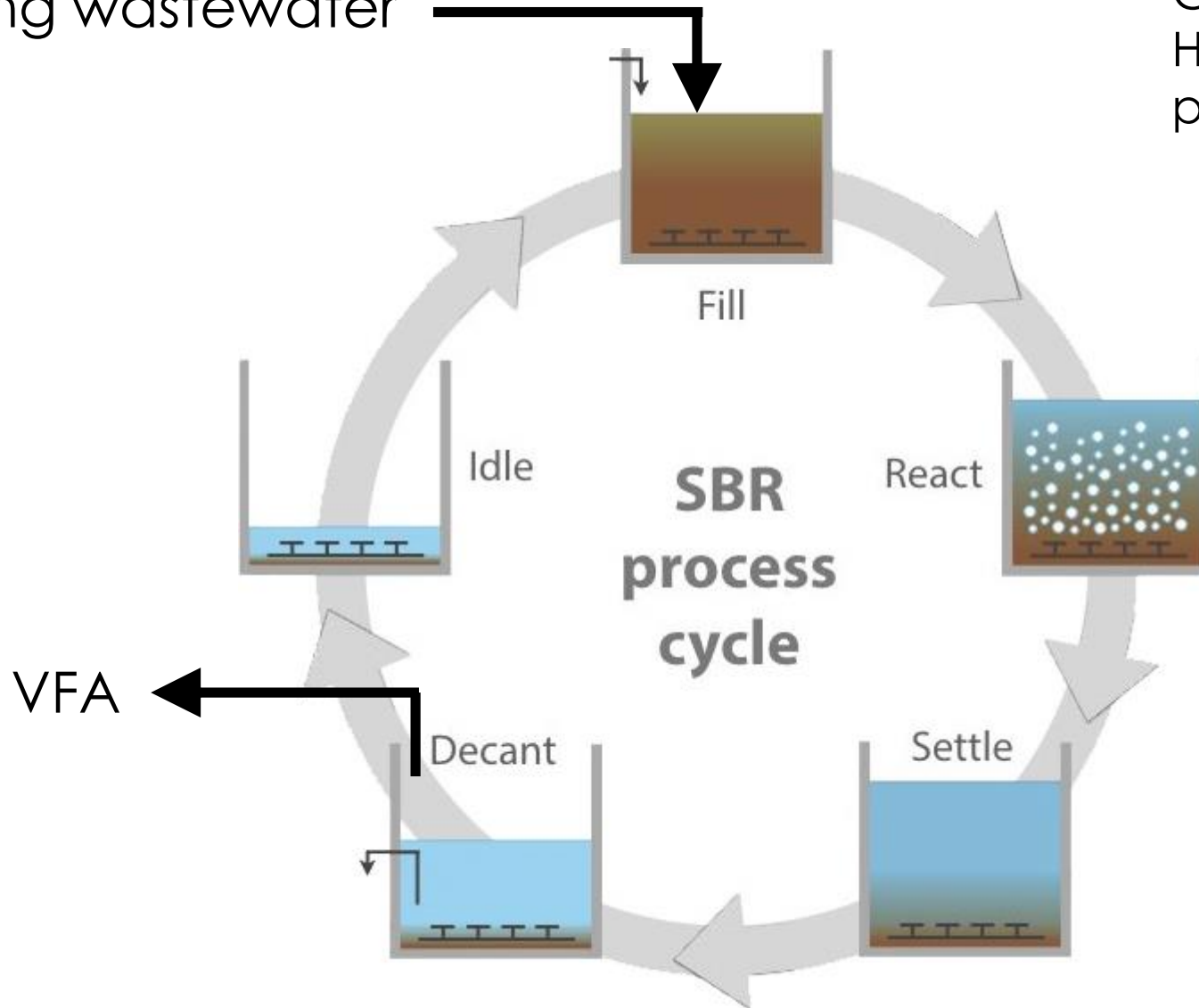
**Tuna canning wastewater pH 7**



# Selecting the SRT value in an SBR is a key issue

Tuna canning wastewater

Cycle length: 0.5 days  
HRT: 1 day  
pH 7

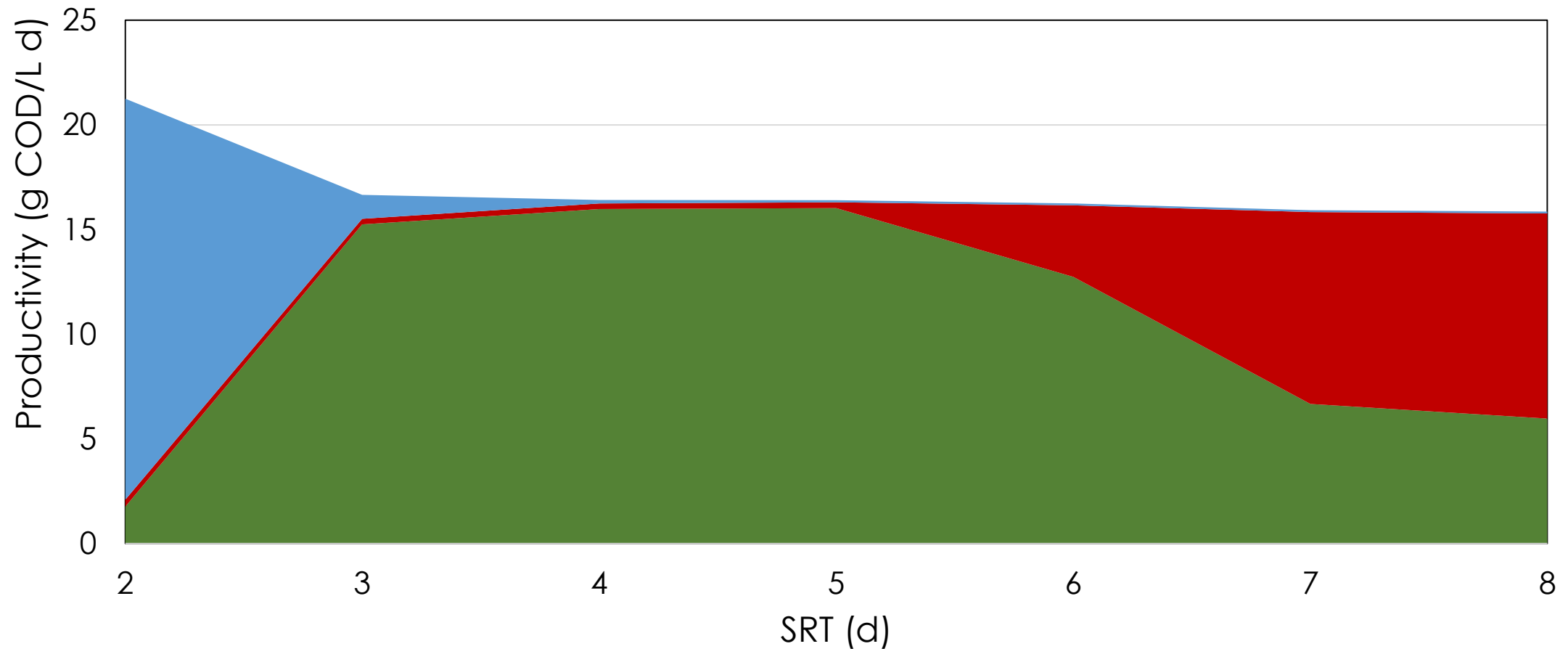


# We can find the optimum value with the model

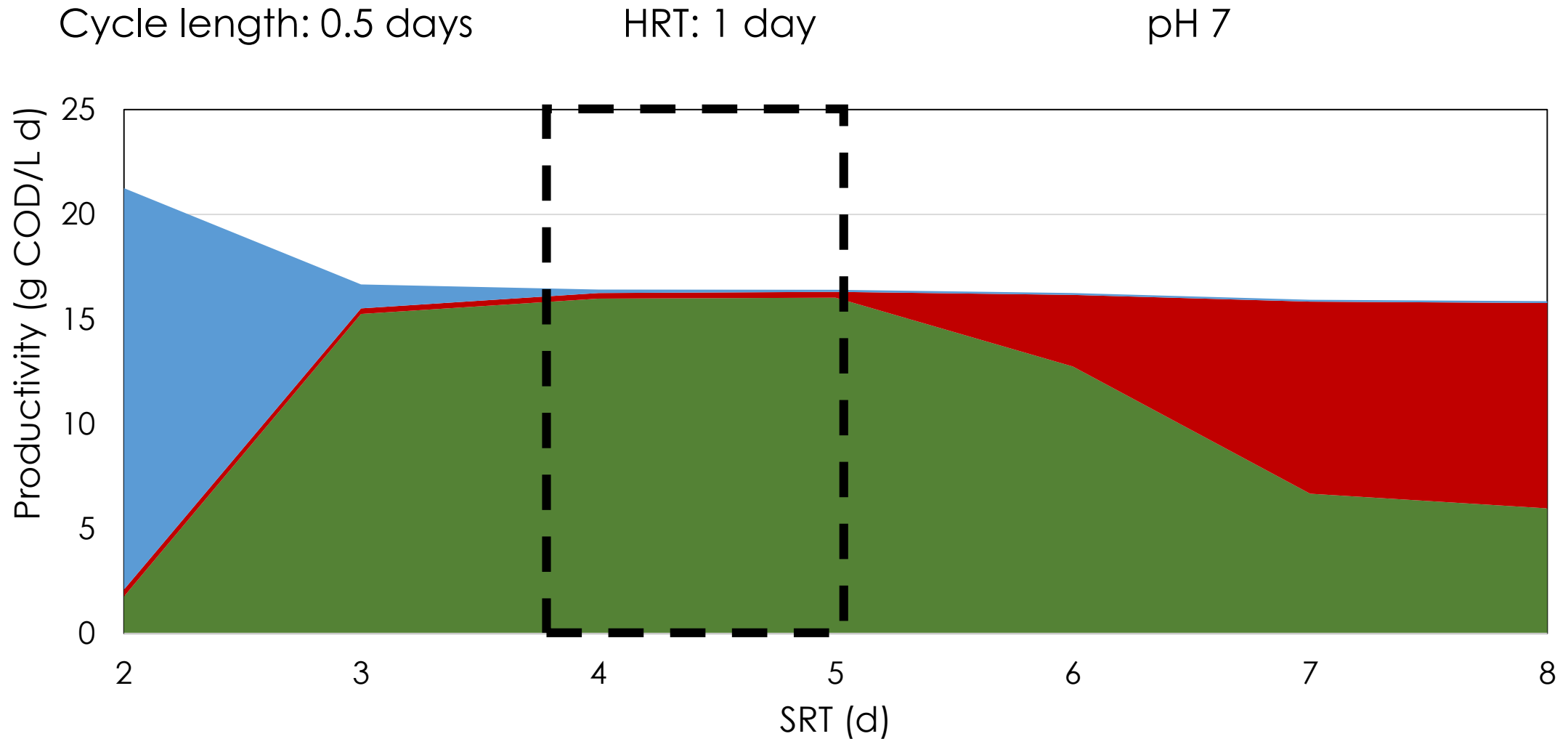
Cycle length: 0.5 days

HRT: 1 day

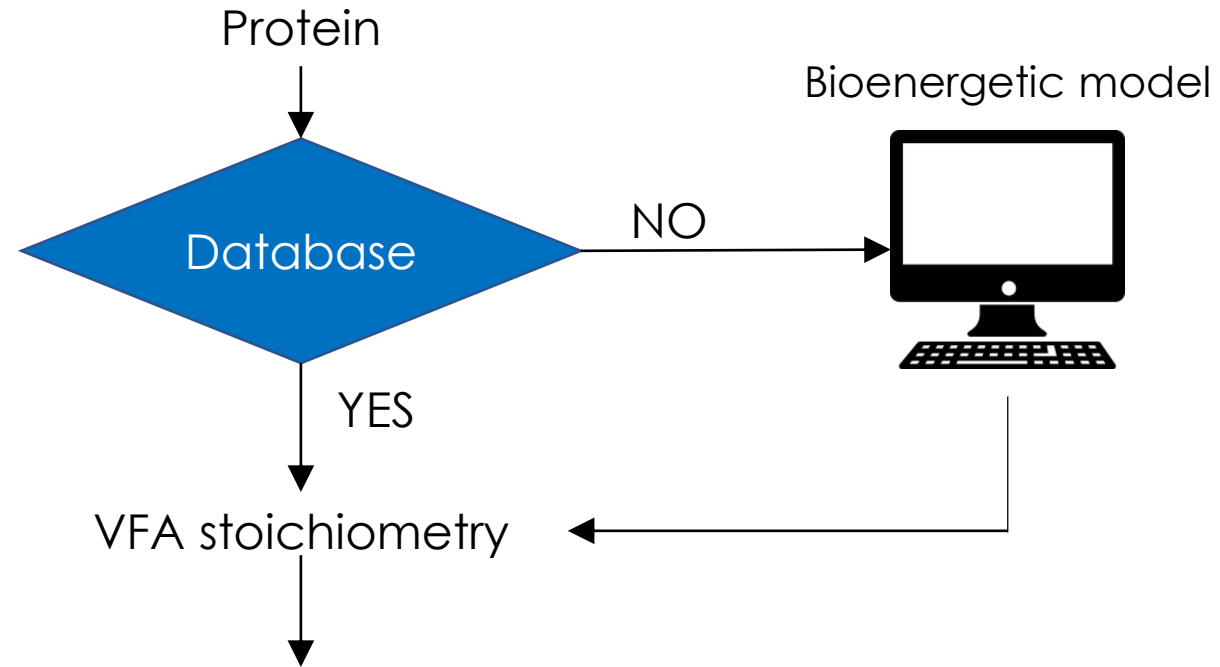
pH 7



# We can find the optimum value with the model



# Conclusions

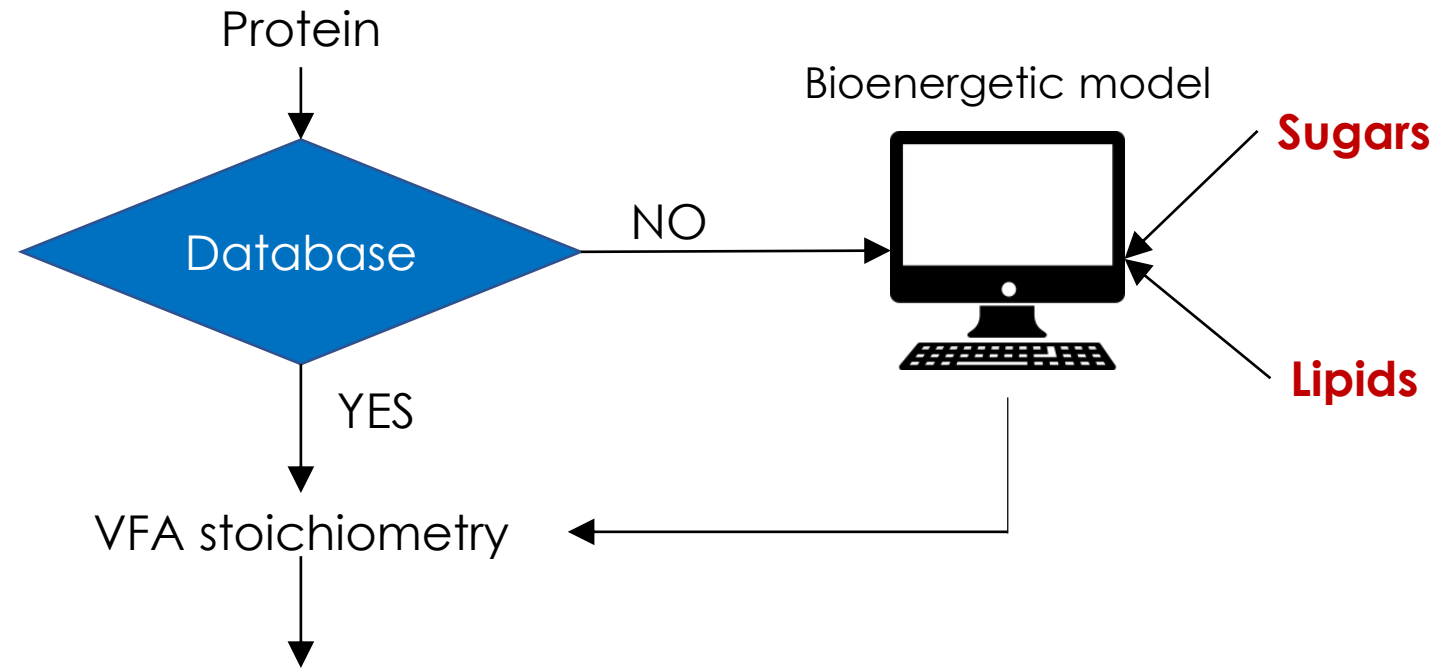


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Design parameters  
Simulation tool

# Conclusions



Kinetic parameters

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# Acknowledgements

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Universidade do Minho



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